Balcan Innovations #4 - Drummondville & Laval Rigging Fees

Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.

Montreal Rigging
Attn: Don Marleau
Mobile: 1-514-949-7138
can_am2001@yahoo.com

Lot	Description	Rigging Fee
1	FMC sideweld servo split roll bag making machine with unwind and v-board (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $1,350)	$1,350.00
2	HUDSON-SHARP Right hand servo film bag-making machine , QuickPanel II controls; converting line S/N 2385-2-6024VGTR-G00, 240 V, 3-phase, 60 Hz. HUDSON-SHARP separate roll unwind stand and V-Board with web guide rollers and dancer control. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $1,350)	$1,350.00
3	Dusenberry 815 slitter/rewinder with multiple web guide and winding rollers, two movable Mastercraft winding chucks, pneumatic and hydraulic components, electronic roll counter, ABB drive and safety enclosure. Serial number, year and working width are not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $750)	$750.00
4	APOLLO PACK vertical tube sealing machine for printed plastic film, with film feed and guide rollers, sealing assembly, control cabinet and safety enclosure. Includes SHARK 2000 Technologies Model 2501 unit, S/N 250601, rated 220 V, single phase, 60 A. Main control cabinet marked 240 V. Machine model, serial number and year not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $1,500)	$1,500.00
5	Manufacturer unidentified, vertical plastic film post guseter pneumatic controls, roller conveyor and safety enclosure. Model, serial number, year and electrical specifications not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $1,400)	$1,400.00

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Lot	Description	Rigging Fee
6	Manufacturer unidentified, vertical film post gusseter driven nip rollers, pneumatic top and bottom pressure controls, handwheel adjustments and control cabinet. Model, serial number, year and electrical specifications not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $575)	$575.00
7	Hudson-Sharp Model: M1425-S, Serial no: 2607-1 bottom seal servo plastic ;in stacking bag machine with film feed and draw rolls, sealing and cutting section, guarded discharge conveyor, stacking station and operator control console. Model, serial number, year and electrical specifications are not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $650)	$650.00
8	Three-section plastic film handling assembly comprising: (1) a floor-mounted multi-position roll unwind stand with expanding air shafts and guide rollers; (2) a vertical film post gusseter with multiple rollers and an electrical control cabinet; and (3) a guarded, green-frame film feed section with pneumatic controls and rollers. A 460 V supply label is visible on the accumulator disconnect. Equipment manufacturer, model, serial number and year are not visible. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $900)	$900.00
9	RO-AN Industries Poly Eagle bottom seal servo model PSP-905B plastic bag-making machine, S/N 6259-07, with film draw rolls, upper and lower air strippers, pneumatic draw-roll pressure controls, sealing section, discharge conveyor (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $900)	$900.00

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Lot	Description	Rigging Fee
10	UTECO DIAMOND 610 six-colour flexographic printing press, S/N 541, 1987; includes unwind and rewind sections, gas-fired drying system, control panels and assorted printing cylinders shown. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $18,750)	$18,750.00
11	RAYMOND EASI R30TT electric reach truck, S/N BS-D-07-15574, 3,000 lb, capacity 24 in. load centre, 204 in. maximum lift height, 36V. Prestolite Power Accu-Charger, 36V DC output, 150A maximum, with 240/480/575V, 3-phase, 60 Hz input. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $375)	$375.00
12	PHOENIX PHP-2208 pallet stretch wrapper with powered turntable and integrated scale, S/N 0012812, 8,000 lb, 115 V, 12 A, 60 Hz. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $375)	$375.00
13	2021 FOSTER On-A-Roll Lifter Compact-2 powered roll lifter, Model 61548, S/N TY20210403, 1,000 kg lifting capacity, 1,150 mm lifting height, 1,200 mm maximum roll diameter, 227 kg net weight. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $60, INCLUDES SKID)	$60.00
14	Modular enclosed production office, approximately 14' L x 6' W x 8' H, with glazed wall panels, interior fluorescent lighting and window air conditioners. (LOCATED IN DRUMMONDVILLE, QC) (RIGGING FEE $1,125, INCLUDES DISMANTLING AND SKID)	$1,125.00

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Lot	Description	Rigging Fee
51	**UTECO** Blenda flexographic printing press, 1500 mm width, five complete printing stations, 2016 dual **Enercon** COMPAK 2000 Deluxe 5 kW **Corona** treaters, model LM5770-D01-CSA, S/N 131693-1-01 and 131693-2-01, 40” turret unwind and rewind assemblies, **IMECO** natural-gas drying system rated 230 kW with **Honeywell** gas controls, **Univent** drying blowers and ductwork, **BST** eltromat web guiding and Super **HandyScan** web inspection, **Siemens SIMATIC** touchscreen controls, operator consoles, electrical cabinets with **Pfannenberg** cooling, **Marcus** 150 kVA transformer, 600 V primary, 380/220 V secondary, 3-phase, 60 Hz, elevated service platforms, access stairs and safety guarding. (LOCATED IN LAVAL, QC) (RIGGING FEE $24,000)	$24,000.00
52	2020 **SVT Schmidt Verpackungstechnik**, Model EB-47, S/N 20-1282, 44 in. post gusset film tower with guide rollers, access platform, Bonfiglioli motor and gearbox, Siemens center assist drive and control cabinet; 400–500 VAC, 3-phase, 50/60 Hz, 5.5 kW, 8 bar compressed air supply. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,325)	$1,325.00
53	1997 **VicRO** BHG-40, 40" plastic film bag-making machine, S/N 2509B, with heat-sealing and cutting assembly, film feed rollers and operator controls; 230 V, 50 A, 3-phase. (LOCATED IN LAVAL, QC) (RIGGING FEE $900)	$900.00
54	2020 **MACRO** surface winder, 66 in. working width, 40 in. maximum roll diameter, with roll-handling platform, touchscreen controls. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,325)	$1,325.00

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Lot	Description	Rigging Fee
55	1994 **MACRO** ME-P.G.44-300, 44" gusset tower, S/N BK-6015-11, with rotating turntable, guide rollers, gusseting assembly, control station and hydraulic power unit. (LOCATED IN LAVAL, QC) (RIGGING FEE $900)	$900.00
56	1994 **MACRO** ME-BAG-30-300 tuber and bottom-seal bag-making line for heavy-gauge tubular bags, S/N BK-6015-14, with film feed, guarded sealing section, discharge conveyor and control cabinets. Includes **MACRO** P.H. INS. STAT. unit, S/N BK-6440. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
57	**SAMTECH** 44" post-gusset turning tower for tubular film, with rotating turntable, gusset-forming section and guide rollers. (LOCATED IN LAVAL, QC) (RIGGING FEE $900)	$900.00
58	**AMPLAS** heavy-duty bottom-seal bag-making machine with dual pre-sealers, square-bottom K-sealer attachment, conveyor and safety enclosure; includes **Samtech** auxiliary control panel. (LOCATED IN LAVAL, QC) (RIGGING FEE $900)	$900.00
59	2015 **WINDMÖLLER** & **HÖLSCHER** POLYTEX 2440 complete extruded-seam bag tuber line, equipment No. 58398, with film unwind and handling sections, seam extrusion equipment, operator controls, and **WINDMÖLLER** & **HÖLSCHER** FILMATIC S 7545 winder, equipment No. 58399. (3) EPM FRIGOSYSTEM RA20 process cooling units, electrical control cabinets, transformers, **Rice Lake** weighing equipment. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING

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Lot	Description	Rigging Fee
60	**KIEFEL** 100 mm single-screw extruder, with heated barrel, gearbox and **Reliance** Super RPM 150 HP DC drive motor rated 500 V, 244 A and 750/2,000 RPM; EMS/Seimec motor service plate marked CA-85954, dated 17/11/21 (LOCATED IN LAVAL, QC) (RIGGING FEE $1,125)	$1,125.00
61	2013 **ALPHA MARATHON** FLDX50, 50 mm single-screw extruder, S/N AMFET-4473EX-C,34 kW & 46 HP Siemens AC drive motor, 1,750 rpm, heated barrel with forced-air cooling. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,125)	$1,125.00
62	2013 **ALPHA MARATHON** FLEX50-A, 50 mm single-screw extruder, S/N AMFET 4473EX A, with Siemens 30 kW drive motor, gearbox, heated barrel with three visible blower units, **NEP** material feed unit and melt-pressure gauge. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,125)	$1,125.00
63	2013 **ALPHA MARATHON** blown film die assembly **AMFET** 280MM LFR AIR RING, (3) lever-operated manual screen changers, electrically heated die body, cooling air ring, flexible air hoses and ring blower Cat. No. 4473AR. (LOCATED IN LAVAL, QC) (RIGGING FEE $750)	$750.00
64	2018 **CORONA** treater 1750·200·ESEG X2·PN·CM, S/N 1801C0018, with generator/control cabinet. (LOCATED IN LAVAL, QC) (RIGGING FEE $725)	$725.00
65	2018 **CORONA** treater 1750·200·ESEG X2·PN·CM, S/N 1801C0019, with generator/control cabinet. (LOCATED IN LAVAL, QC) (RIGGING FEE $725)	$725.00

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Lot	Description	Rigging Fee
66	2013 **SYNCRO** EASYBATCH S4 gravimetric resin blender, S/N 02335, with vacuum loaders, material hoppers and operator control panel. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
67	2013 **SYNCRO** EASYBATCH S4 gravimetric resin blender, S/N 02334, with vacuum loaders, material hoppers and operator control panel. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
68	2013 **SYNCRO** EASYBATCH S4 gravimetric resin blender, S/N 02333, with vacuum loaders, material hoppers and operator control panel. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
69	2013 **SYNCRO** SYLINK.110.A vacuum conveying unit, S/N 02336, with regenerative blower, filter housing, control panel, pressure gauge and pneumatic regulator. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
70	**ELEKTROR** RD 92 blower c/w Polycool unit, S/N 96/21713, 15 kW, 400 V, 3-phase, 50 Hz, 29 A, 2,950 RPM, 125 m³/min airflow, 8.3 kPa pressure. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
71	**SPELLNA** centrifugal blower c/w Polycool unit, model BL-15-125, S/N S6A2041, 2,920 RPM, 6.2 kW. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
72	**SPELLNA** industrial blower, model VRU 15-125-3011.4, S/N S6A756. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING

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Lot	Description	Rigging Fee
73	**WINDMÖLLER** & **HÖLSCHER** oscillating nip assembly for blown film, with driven nip rolls, collapsing frame, film guide rollers, turning bars, motorized oscillating platform, electrical control cabinet and operator interface c/w (2) bubble cages. (LOCATED IN LAVAL, QC) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
74	2013 **ALPHA MARATHON** WS-1600B surface winder, S/N 4473 Winder B, 48” roll OD, 7 HP, 480 V, 3-phase, 60 Hz, 16 A, with winding shafts, operator controls and safety guards. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,325)	$1,325.00
75	2013 **ALPHA MARATHON** WS-1600B surface winder, S/N 4473 Winder A, 48” roll OD, 7 HP, 480 V, 3-phase, 60 Hz, 16 A, with winding shafts, operator controls and safety guards. (LOCATED IN LAVAL, QC) (RIGGING FEE $1,325)	$1,325.00
76	2013 **ALPHA MARATHON** SNP-1600, S/N 4473 SECONDARY NIP 2013, 3 HP, 480 V, 3-phase, 60 Hz, 4.8 A, with driven nip rolls, guide rollers, pneumatic controls and integral control cabinet. (LOCATED IN LAVAL, QC) (RIGGING FEE $575)	$575.00
	ALL SMALL ITEMS $105.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC	**Contact Rigger**
	ALL OTHER LIFTS ARE BASED ON $35.00 PER LIFT OR $105.00 PER HOUR	**Contact Rigger**