



Complete Plant Closure

## COMPLETE AEROSPACE & DEFENSE FACILITY

REAL ESTATE AVAILABLE FOR SALE OR LEASE



2008 MAKINO A81 4-Axis HMC



2007 MAZAK M-5N-2000 Flat Bed CNC Lathe



1995 TOSHIBA LTD-110R16 5-Axis CNC Table Type Horiz. Boring Mill



2008 HAAS VF-3YT-50 4-Axis VMC



2007 Okamoto OGM-1236U Programmable Universal Cyl. Grinder

### FEATURED EQUIPMENT

- (7) CNC HMC's from MAKINO A81, A71, A51; MAZAK HCN 6000 & MATSUURA
- (4) CNC Turning Centers from MAZAK M-5N, QT-300, QT-200
- (4) CNC VMC's from HAAS VF-3YT-50, VF-6/50; MAZAK VCN-510C/2PC & MATSUURA
- (2) CNC Boring Mills from TOSHIBA LTD-110R16 & MAZAK A-12
- CNC Grinding & Honing
- Inspection & Testing
- Heat Treat, Paint & Sand Blast Facility
- Tool Room
- Rolling Stock
- Cranes up to 20-Tons
- Real Estate (See Page 11)

### LIVE ONSITE & WEBCAST AUCTION:

Wednesday, February 25, 2015 at 10:30am (EST)

### INSPECTION:

Tues., Feb. 24, 8am to 4pm (EST) & Morning of Sale

**AUCTION LOCATION:** 5 Horne Drive, Folcroft (Philadelphia), PA 19032

# CNC BORING MILLS

1995



• 1995 TOSHIBA BTD-110R16 5-Axis CNC Table Type Horizontal Boring Mill, Tosnuc 888 Control, Travels: X-98.4", Y-71", Z-57", W-19.7", 4.33" Spindle, 55"x63" Rotary Table, Table Index 0.001", 60 ATC, Cat 50, 2,500 RPM, Rapid Traverse 394 IPM, Table Load Capacity 13,860 lbs, Coolant Through Spindle, Chip Conveyor, Vertical Head Attachment, 40 HP, sn 143590



• MAZAK Megaturn A-12 CNC Vertical Turning Center, Mazatrol T32-2 Control, 49.2" Chuck, 57.1" Max Swing, 48.2" Max Height Under Rail, 48" Max Cutting Height, 350 RPM, 16 ATC, Coolant Through Spindle, 30 HP, sn 90796



• (2) 24" x 57" De Vlieg & Other Angle Plates, Plus Tombstones

# CNC HORIZONTAL MACHINING CENTERS

2008



- **2008 MAKINO A81 4-Axis**, Fanuc Pro 5 Control, Travels: X-35.4", Y-31.5", Z-35.4", (2) 24.8" Pallets, 10,000 RPM, Cat 50, 60 ATC, Rapid Traverse & Feed Rates 1,969 IPM, Max Workpiece 39.4"x 51.2", High Pressure Coolant Through Spindle, Chip Conveyor, sn 630

2007



- **2007 MAKINO A81 4-Axis**, Fanuc Pro 5 Control, Travels: X-35.4", Y-31.5", Z-40.2", (2) 24.8" Pallets, 10,000 RPM, Cat 50, 60 ATC, Rapid Traverse & Feed Rates 1,969 IPM, Max Workpiece 39.4"x 51.2", High Pressure Coolant Through Spindle, Chip Conveyor, sn 213

# CNC HORIZONTAL MACHINING CENTERS

2007



- **2007 MAKINO A71 4-Axis**, Fanuc Pro 5 Control, Travels: X28.7", Y-28.7", Z 31.5", (2) 19.7" Pallets, 10,000 RPM, 25 HP, Cat 50, 60 ATC, Rapid Traverse & Feed Rates 1,969 IPM, Max Workpiece 31.5" x 39.4", Coolant Through Spindle, sn 481

2007



- **2007 MAKINO A51 4-Axis**, Fanuc Pro 5 Control, Travels: X-22", Y-22", Z-19.7", (2) 15.7" Pallets, 14,000 RPM, 30 HP, Cat 40, 60 ATC, Rapid Traverse 2,362 IPM, Feed Rate 1,968 IPM, Max Workpiece 24.8" x 35.4", Coolant Through Spindle, sn 793

# CNC HORIZONTAL MACHINING CENTERS

2005



- **2005 MAZAK Nexus HCN 6000**  
4-Axis, Mazatrol Fusion 640M  
Nexus Control, Travels: X-31.5",  
Y-31.5", Z-31.5", (2) 19.7"  
Pallets, 10,000 RPM Hi-Torque  
Spindle, Cat 50, 60 ATC,  
Max Workpiece 35.4" x 39.4",  
High Pressure Coolant  
Through Spindle,  
Chip Conveyor,  
50 HP, sn 179848



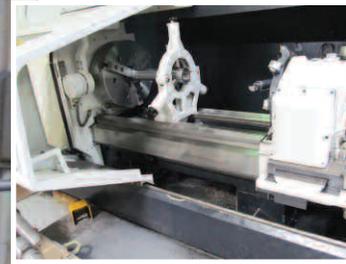
- **MATSUURA MC900H-63-PC2S 4-Axis**, Fanuc 15M Control, Travels:  
X-36.2", Y-28.3", Z-30", (2) 24.8" Pallets, Pallet Indexing 0.001 Degree,  
Max Pallet Load 2,645 lbs, 4,500 RPM, Cat 50, 50 ATC, Table Top To  
Spindle Center 2.9"-31.3", Coolant Through Spindle, Chip Conveyor,  
20 HP, sn 890407985



- **MATSUURA MC700H-50-PC2S**,  
Fanuc 15M Control, Travels:  
X-29.5", Y-24", Z-25", (2) 19.7"  
Pallets, 4-Axis, 4,500 RPM, 15 HP,  
Coolant Through Spindle, Cat 50,  
50 ATC, Chip Conveyor,  
sn 890407902

# CNC TURNING CENTERS

**2007**



• (2) 2007 MAZAK M-5N-2000 Flat Bed CNC Lathes, Mazatrol 640T Control, Travels: X-22.1", Z-80.9", W-5.1", 4.1" Spindle Bore, 24" Swing, 81.9" Max Turning Length, 24" Chuck, 2,200 RPM, Horiz. & Vert. Turrets, 8 Station Turret, 6 Station Chucker, Tool Eye, Steady Rest, Chip Conveyor, 30 HP, sn's 198318 & 195906

**2 Available**

**2006**



• 2006 MAZAK QTN-200 2-Axis Turning Center, Mazatrol 640T Nexus Control, 24" Swing, 20.2" Max Turning Length, 13.8" Max Turning Diam., Travels: X-8.7", Z-21.1", 8" Chuck, 2.9" Bore, 12 Station Turret, 4,200 RPM, Tailstock, Tool Setter, Chip Conveyor, 35 HP, sn 182582



**2001**



**12" Chuck**

• 2001 MAZAK QT-300 2-Axis Turning Center, Mazatrol PC 640T Fusion Control, 23.6" Max Swing, 47.3" Max Turning Length, 16.1" Max Turning Dia., 25.6" Centers, Travels: X-9.8", Z-48", 12" Chuck, 3" Bore, 16 Station Turret, 3,300 RPM, Tailstock, Tool Setter, Chip Conveyor, 30 HP, sn 148730



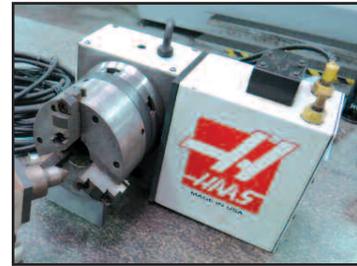
# CNC VERTICAL MACHINING CENTERS

2008



- **2008 HAAS VF-3YT-50 4-Axis**, Travels: X-40", Y-26", Z-25", Table Size 52"x23", 7,500 RPM, Cat 50, 30 ATC Side Mount, Spindle Nose To Table 7.9"-32.9", Table Cap. 4,000 lbs, Rapid Feed Rate 710 IPM, Max Cutting Rate 500 IPM, Coolant Through Spindle, Chip Auger, Coolant, 30 HP, sn 1068144

2008



- **2008 HAAS VF-6/50 4-Axis**, Travels: X-64", Y-32", Z-30", Table Size 64"x28", 7,500 RPM, Cat 50, 30 ATC Side Mount, Spindle Nose To Table 5"-35", Table Cap. 4,000 lbs, Rapid Feed Rate 600 IPM, Max Cutting Rate 500 IPM, Coolant Through Spindle, Chip Auger, 30 HP, sn 1067789

HAAS 4th Axis Rotary Table

2006



- **2006 MAZAK VCN-510C/2PC Nexus**, Mazatrol 640M Nexus Control, Travels: X-41.3", Y-20", Z-20", (2) 51.2"x 21.6" Pallets, 12,000 RPM, Cat 40, 30 ATC, Probe, Spindle Nose To Table 5.9"-25.9", Cutting & Feed Rate 1,471 IPM, 25 HP, sn 184473

## 4-Axis Rotary Table



- **MATSUURA MC-1500V4**, Fanuc 11M Control, Travels: X-60.2", Y-30.7", Z-29.5", Table Size 66.9"x 29.9", 3,500 RPM, BT-45 Taper, 40 ATC, Spindle Nose to Table 7.8"-37.4", Table Capacity 5,500 lbs, Rapid Traverse (X/Y) 472 IPM, Feed Rate 157 IPM, Chip Conveyor, 4th Axis Attachment, 25 HP, sn 890307897

# INSPECTION & TESTING

- **2006 BROWN & SHARPE Global FX 12-22-10 DCC Coordinate Measuring Machine**, Travels: 48"x 80"x 40", PC DMIS Cad ++ Software Installed, Renishaw PH-10MQ Probe, Air Dryer, sn 0106-6501
- **MITUTOYO B-241 Coordinate Measuring Machine**, Travels: X-28", Y-40", Z-18", Quadra Chek 300 DRO, Renishaw TP1 Probe
- **TOPCON PP-14, 14" Optical Comparator**
- **WILSON Rockwell 5TT Hardness Tester**

- **MITUTOYO Heightmatic 600 Digital Height Gauge**
- **MAGNAFLUX AN 04845AO Magnetic Particle Inspection Machine**, Approx 10"x 36" Capacity, Demagnetizer, sn 21641
- **ZYGLO Penetrant Inspection Station**, Hood, Wash Station
- **KWIK MARK KM-64 Marking Machine**, sn 2704-0603
- **Arbor Press, Granite Tables, Gauges, Micrometers & Calipers, Etc.**
- **Oil Flusher and Bag Sealer**



2006 BROWN & SHARPE Global FX 12-22-10 DCC CMM

**Are you Considering an Auction?**  
 For a confidential inquiry  
 call Gary at 888-998-4440 or email  
[gt@machinerynetworkauctions.com](mailto:gt@machinerynetworkauctions.com)



MITUTOYO B-241 CMM



TOPCON 14" Optical Comparator



MAGNAFLUX AN 04845AO Magnetic Particle Inspection



ZYGLO Penetrant Inspection Station



WILSON Rockwell 5TT Hardness Tester



View of Testing Equipment

# GRINDING & HONING

- **2007 Okamoto OGM-1236U Programmable Universal Cylindrical Grinder**, Okamoto Fanuc MDI Teach-In control, 12"x 36" capacity, 14" wheel, s/n 31040
- **2000 SUNNEN STH-2000L E-M Horizontal Hone**, Siemens Simatic OP17 Control, OD Dia. Range 1.2" -14.5", Stroke Length Range 78", Stroke Rate 130 FPM, Spindle Speeds 68-340 RPM, Up To 4,000 lbs Part Capacity, PLC Control, 4 HP, sn 1Y11006
- **REGENT 1640 AHD 3-Axis Auto Surface Grinder**, 16"x 40", Electromagnetic Chuck, Wheel Dresser, sn 89FS020
- **SUNNEN MBB-1600 Horiz. Hone**, ID Range .06" -6.5", Max 16" Length, Spindle Speeds 200-1,600

**Looks New**



**2000**

2000 SUNNEN STH-2000L E-M Horizontal Hone



**2007**

2007 Okamoto OGM-1236U Programmable Universal Cylindrical Grinder



REGENT 1640 AHD 3-Axis Auto Surface Grinder



SUNNEN MBB-1600 Horiz. Hone

# TOOL ROOM

- **DONG YANG LS 24"x 60" Engine Lathe**, 18" 4 Jaw Chuck, Tailstock, Steady Rest
- **HARDINGE HC Chucking Lathe**, Power Carriage
- **OKK MH-2V Vertical Mill**, 51"x 11" Table, 5 HP, Pwr. Feeds
- **BRIDGEPORT Series I Vertical Mill**, Accurite DRO, sn 280188
- **BRIDGEPORT Series I Vertical Mill**, Accurite 4 Axis DRO, sn 280050
- **DOALL C-916SA Horiz. Band Saw**, 20" x 12", 170" Blade, Automatic, Mitering, sn 533-98212
- **Bench Top Drill Press**
- **25 Ton H Frame Press**
- **BALDOR Pedestal Grinder**



DONGYANG LS 24"x 60" Engine Lathe



HARDINGE HC Chucking Lathe



OKK MH-2V Vertical Mill



BRIDGEPORT Series I Vertical Mill



DOALL C-916SA Horiz. Band Saw



BALDOR Pedestal Grinder

# HEAT TREAT, PAINT & SAND BLAST

- **GRUENBERG Electric Walk-In Oven**, KT45C272, 450 Deg, Int. Dimensions Approx 6'x6'x6', Chart Recorder, sn 7301
- **LEYDON BROS Electric Oven**, Type 1330.2.72, Chart Recorder, sn 3147
- **DEVILBISS Paint Booth**, Approx 3'x 3'x 3'
- **2000 JBI Spray Booths Mdl. IDB-87, Walk-In Paint Booth**, Filter System, Approx 8'W x 9'D x 7'H, Lights, sn 29836



LEYDON BROS Electric Oven



DEVILBISS Paint Booth



GRUENBERG Electric Walk-In Oven



JBI Spray Booth



ICM Abrasive Blast Cabinet

## FACILITIES & ROLLING STOCK

- **QUINCY 75 HP Rotary Screw Air Compressor**
- **KAESER Air Compressor**, Model TE91
- **INGERSOLL RAND Air Compressor**
- **CALDWELL 4,000 lb C Frame Crane Hook**
- **TENNANT Floor Sweeper Model 5700**
- **2007 FORD E250 Super Duty Van**, 170k+ Miles
- **TCM 4,600 lb Cap. Forklift**, FCG25-2H, LPG, 3 Stage Mast, Side Shift, sn A40M00261
- **Large Qty. of Assorted Tooling, Tool Cabinets Etc.**



KAESER Air Compressor



View of Racks of Tooling



TCM 4,600 lb Cap. Forklift,



2007 FORD E250 Super Duty Van

**2007**



Views of Tombstones



CALDWELL 4,000 lb C Frame Crane Hook



Chemical Treatment Tanks



KNIGHT Tilting Rotary Table, 48" Table



Large Quantity of Assorted Tooling, Bins & Cabinets

# CRANES

## (3) BRIDGE CRANES INCLUDING:

- **Robbins & Meyers 5-Ton Single Girder Under Rail Bridge Crane,** 2/5-Ton Electric Hoist, 22'x60' Span, 14' Under Hook.
- **Morris Wheeler & Co. 15-Ton Double Girder Over-Rail Bridge Crane,** w/15-Ton Electric Hoist 38'x75' Span, 25' Under Hook
- **Aceco 20 Ton Bridge Crane**

## (8) JIB CRANES INCLUDING:

- **Jib Crane** w/Dayton 800 Lb. Capacity Electric Hoist
- **Contrx 1/4 Ton Jib Crane** 2/Dayton 500 Lb. Capacity Electric Hoist
- **Jib Cranes** w/Budget 1-Ton Manual Chain Hoist
- **Morlift 1-Ton Jib Cranes** 2/Lodestar Electric Hoist.



(9) Assorted Jib Cranes



ROBBINS & MEYERS 5 Ton Bridge Crane



MORRIS & WHEELER 15 Ton Bridge Crane



ACECO 20Ton Bridge Crane

## REAL ESTATE AVAILABLE FOR SALE OR LEASE



Offered for sale or lease: 32,500 square foot facility (including 5,000 square feet of office space) in Folcroft, PA, located approximately two miles from the Philadelphia Airport. The building is constructed of concrete block walls, concrete slab with steel bar-joist roofing with corrugated steel decking. The zoning classification for this building is heavy industrial and manufacturing. There are three operational bays; the first bay of the facility is 16 feet high, with the other two bays are 19 feet high. For information call Gary at 888-998-4440 or email [gt@machinerynetworkauctions.com](mailto:gt@machinerynetworkauctions.com)

## HELP DESK

For Online Registration, Inspection & Transportation, Call Raleigh at (888) 998-4440 or email [info@machinerynetworkauctions.com](mailto:info@machinerynetworkauctions.com)

**REMOVAL DATE:** Items Must be Removed by March 6th or by Appointment.

**ONLINE BIDDING AVAILABLE:** 

**TERMS:** 15% Buyers Premium for Onsite Bidding. An 18% Buyers Premium for Online Bidding. Internet bidders are required to pay in full within 24 hours of final invoice. Applicable sales tax will be added to the purchase price and the buyer's premium of all taxable items. Everything will be sold "AS IS," "WHERE IS," "AS AVAILABLE", with no warranties, guarantee or representations, expressed or implied. The Auctioneer and seller expressly and specifically disclaim, without limitation, any warranty of merchantability or fitness for a particular purpose. RIGGING / REMOVAL IS THE RESPONSIBILITY OF THE BIDDER / BUYER. Small carryout items should be removed following the auction or the day after the auction. All removal activity must be in accordance with OSHA guidelines and safety standards. REMOVAL MAY BE BEGIN WHEN THE AUCTION HAS BEEN COMPLETED & PAYMENT IN FULL HAS BEEN MADE.

# M·N A

MACHINERY NETWORK AUCTIONS

# PUBLIC AUCTION



Complete Plant Closure

## COMPLETE AEROSPACE & DEFENSE FACILITY

REAL ESTATE AVAILABLE FOR SALE OR LEASE



2008 MAKINO A81 4-Axis HMC



1995 TOSHIBA 5-Axis CNC Horizontal Boring Mill



15910 Ventura Blvd, Suite 1410  
Encino, CA 91436



Auctioneer, John Sharpe, License #AU005228

**LIVE ONSITE & WEBCAST AUCTION:**  
Wednesday February 25, 2015 at 10:30am (EST)  
**AUCTION LOCATION:**  
5 Horne Drive, Folcroft (Philadelphia), PA

# M·N A

MACHINERY NETWORK AUCTIONS

# PUBLIC AUCTION

LOCATION: 5 Horne Drive,  
Folcroft (Philadelphia), PA

LIVE ONSITE & WEBCAST AUCTION: Feb. 25 at 10:30am (EST)

INSPECTION: Feb. 24, 8 to 4 (EST) & Morn. of Sale

Complete Plant Closure

## COMPLETE AEROSPACE & DEFENSE FACILITY

REAL ESTATE AVAILABLE FOR SALE OR LEASE



View of HAAS VMC's



2007 MAKINO A51 4-Axis HMC



2006 BROWN & SHARPE CMM



REAL ESTATE AVAILABLE FOR SALE OR LEASE

# M·N A

MACHINERY NETWORK AUCTIONS

AUCTIONEERS | APPRAISERS | LIQUIDATION | FINANCING  
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FOR MORE INFORMATION AND  
COMPLETE PHOTO GALLERY GO TO:  
[www.machinerynetworkauctions.com](http://www.machinerynetworkauctions.com)  
[www.infinityassets.com](http://www.infinityassets.com) or call Gary: 888-998-4440  
or email: [info@machinerynetworkauctions.com](mailto:info@machinerynetworkauctions.com)

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