

# CALL DAN REED FOR MACHINE PREP, LOADING & SHIPPING QUOTES.



DAN REED

**Operations Manager** 

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		containers, crating, etc.	
		Prime Movers Rigging & Industrial Services Inc.	
		2840 58 Avenue SE	
		Calgary, Alberta Canada T2C 0B3	
		Attn: Dan Reed	
		Office: 1-403-663-0960	
		Mobile: 1-403-978-8072	
		Fax: 1-587-538-6988	
		dreed@primemoversinc.ca	
Lot	Qty	Description	Rigging Fee
51	1	1997 FABRYKA MACHINE LATHE, MOD. TUR630A, 480 V, NEWALL DIGITAL READ	\$700
		OUT, 4 & 3 JAW CHUCK, (3) STEADY RESTS, TAILSTOCK, QUICKCHANGE, s/n	
		51166 (RIGGING FEE \$700)	
52	1	HYD-MECH H-20A AUTOMATIC HORIZONTAL BANDSAW, 20 IN. X 20 IN.	\$950
		CAPACITY, 20 IN. ROUNDS, AUTO FEED AND CLAMPING, PLC CONTROL, ROLLER	
		FEED CONVEYOR, S/N 80799675 (RIGGING FEE \$950)	
54	1	2013 NISHIJIMAX CNC CUTOFF SAW, 6 IN. CAP. CUT DIAMETER, 18 IN. BLADE,	\$2,500
		AUTO LOADING AND BAR STACKER, CHIP CONVEYOR, LUBE SYSTEM, PATTERN	
		CUTTING SOFTWARE, 21HP, S/N 12079 (RIGGING FEE \$2,500)	
55	1	2018 HAAS ST-45L CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE, HAAS CNC	\$1,500
		CONTROL, 12-STATION BOLT ON TURRET, 80 IN. BED, 34.5 IN. SWING, 80 IN.	, ,
		MAX TURNING LENGTH, SMW AUTOBLOK BIG BORE 18 IN. AIR CHUCK, 40HP,	
		1,400 RPM, EXTENDED TOOL POCKET, BELT TYPE CHIP CONVEYOR,	
		PROGRAMMABLE SERVO TAILSTOCK, REMOTE JOG HANDLE, RIGID TAPPING,	
		STEADY REST PROVISION, S/N 3110182 (COST NEW OVER \$290K USD) (RIGGING	
		FEE \$1,500)	
55A	1	SQUARE D TRANSFORMER FOR LOT 55 2018 HAAS (RIGGING FEE \$350)	\$350
56	1	2016 HYUNDAI WIA L700LMA CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE,	\$3,000
50	1	FANUC F32i CNC CONTROL, PROGRAMMABLE STEADY REST, 12-STATION TOOL	<b>\$3,000</b>
		HOLDER W/LIVE TOOLING, TAIL STOCK, TOOL PRE-SETTER, 36 IN. SWING, 98 IN.	
		MAX TURNING LENGTH, 22 IN. CHUCK, 40HP, 3,000 RPM, S/N G3230-0050 C/W	
		PALLET OF TOOLING, TOOL HOLDERS, ETC. (401 RUN HOURS, INSTALLED NEW	
		<b>2016)</b> (RIGGING FEE \$3,000)	
	4		¢1.000
60	1	2013 MORI SEIKI SL-403C/800 CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE,	\$1,600
		MAPPS IV F32i CNC CONTROL, 12-STATION TURRET, 28 IN. SWING, 34 IN. MAX	
		TURNING LENGTH, 18 IN. AIR CHUCK AND BACK CHUCK, 40HP, 1,500 RPM,	
		TAILSTOCK, S/N SL400131002 (RIGGING FEE \$1,600)	

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64	1	2011 HAAS SL-40 CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE, HAAS CNC	\$1,500
		CONTROL, 10-STATION TURRET, 40 IN. SWING, 44 IN. MAX TURNING LENGTH,	
		SCHUNK BIG BORE 16 IN. AIR CHUCK, 55HP, 1,400 RPM, BIG BORE OPTION, REAR	
		MOUNTED A2-11 SPINDLE NOSE, BOLT ON TURRET CHIP CONVEYOR, RIGID	
		TAPPING, INTUITIVE PROGRAMMING S/N 3087854, 2,300 RUN HOURS (RIGGING	
		FEE \$1,500)	
65	-		¢2.000
65	1	2014 MAZAK CNC QUICK TURN QTZ 250MY-2T MULTI-TURN DUAL	\$2,600
		SPINDLE/DUAL TURRET CNC LATHE, MAZATROL MATRIX 2 CNC CONTROL, 3.58	
		IN. BORE, 26.5 IN. SWING, 19.85 IN. BED, KITAGAWA 12 IN. CHUCK, Y-AXIS OFF	
		CENTER MACHINING, LIVE TOOLING, 12 POSITION TURRETS, TOOL PRE-SETTER,	
		TRAVELS: X-9 IN., Y-4 IN., Z-22.76 IN., W-21.76 IN., 2x 35HP, 4,000 RPM, S/N	
		249432 COST OVER \$450K (RIGGING FEE \$2,600)	
66	1	2007 MAZAK CT4500M HD CNC HORIZONTAL TURNING CENTER, 10.8 IN. BORE,	\$2,700
		MAZATROL FUSION 640MT PRO CNC CONTROL, 12-STATION TURRET W/LIVE	
		TOOLING AND C AXIS, PROGRAMMABLE STEADY REST, SCHUNK 24 IN. 4-JAW AIR	
		CHUCK, 33.8 IN. SWING, 82 IN. BED, 31.8 IN. MAX TURNING LENGTH, 50HP, 3,000	
		RPM C/W LARGE BORE BAR STACKER 60mm, 90mm, 1 METER LENGTHS, S/N	
		203977, 5,297 RUN HOURS (RIGGING FEE \$2,700)	
67	1	2005 HAAS SL-40LB CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE, HAAS	\$1,500
	-	CNC CONTROL, 10-STATION TURRET, 72 IN. BED, 25.5 IN. SWING, 72 IN. MAX	+ -,
		TURNING LENGTH, SMW BIG BORE 18 IN. CHUCK AND BACK CHUCK, 55HP, 1,400	
		RPM, CHIP CONVEYOR, EXTRA PERFORMANCE OPTION WITH BIG BORE, TOOL	
		PRE-SETTER, STEADY REST PROVION, S/N 69906 (RIGGING FEE \$1,500)	
68	1	2005 HAAS SL-40L CNC HORIZONTAL TURNING CENTER, 3.75 IN. BORE, HAAS CNC	\$1,500
00	Ŧ	CONTROL, 10-STATION TURRET, 72 IN. BED, 25.5 IN. SWING, 72 IN. MAX	Υ <b>1,</b> 500
		TURNING LENGTH, 18 IN. CHUCK, TAIL STOCK, TOOL PRE-SETTER, 55HP, 1,400	
		RPM, S/N 69719 (RIGGING FEE \$1,500)	

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72	1	2005 HAAS SL-40TB CNC HORIZONTAL TURNING CENTER, 7.1 IN. BORE, HAAS	\$1,500	
		CNC CONTROL, 10-STATION TURRET, 72 IN. BED, 25.5 IN. SWING, 44 IN. MAX		
		TURNING LENGTH, SMW BIG BORE 18 IN. CHUCK AND BACK CHUCK, TAIL STOCK,		
		TOOL PRE-SETTER, 55HP, 1,400 RPM, S/N 69978 (RIGGING FEE \$1,500)		
72C	1	2005 HAAS MDC-500 CNC VERTICAL MACHINING CENTER, PALLET CHANGER,	\$500	
720	-	1,000 IPM, CNC CONTROL, AUGER CHIP RECOVERY, CHIP CONVEYOR, APPROX.	çsoo	
		438 CUTTING HOURS, CAT40, S/N 40643, (24) ATC, TRAVELS: X-20", Y-14", Z-20",		
		7,500 RPM, QUICK CHANGE SUB PLATE FOR PALLETS, (2) CUT PALLETS FOR		
		MOUNTING 6" VISE, (1) 6" VISE, (12) BLANK ALUMINUM PALLETS (MACHINE IS		
		BLOCKED/PACKED & READY FOR SHIPPING, LOCATED AT PRIME MOVERS		
		WAREHOUSE, RIGGING FEE \$500)		
73	1	2005 OKUMA LT-300M TWIN STAR CNC HORIZONTAL TURNING CENTER, OKUMA	\$1,600	
		OSP - 100 CNC CONTROLLER, 2X 12-STATION TURRET, 22 IN. SWING, 26 IN. MAX		
		TURNING LENGTH, 10 IN CHUCKS, 40HP, 380-5,000 RPM, S/N 116291, 3,185 RUN		
		HOURS (RIGGING FEE \$1,600)		
77	1	(2) 2013 EMAG VSC 400 Multi Spindle Vertical CNC Turning Centre DUO Cell,		
		Fanuc 31 i CNC Controller, 8 Station ATC, BT50 Taper, 15.75" Chuck Size, Swing		
		16.5", 11" Bed, Travels: X-33.5", Z-12.5", Chip Conveyor, 95HP, 6,000 RPM, s/n's		
		104420 & 104421 c/w DGS Fluid Filtration Capture System, System Conveyor		
		Transfer System, EMAG COMPONENT STORAGE & TRANSPORT SYSTEM, FEED	CONTACT PRIME	
		THROUGH CONVEYOR SHUTTLE, PICK & PLACE W/ TURNAROUND STATION,	MOVERS FOR	
		FLIPOVER UNIT, AUTOMATIC POSITIONING, WORKPIECE LOADING, AUTOMATIC	RIGGING FEE	
		INTERFACE, SAFETY ENCLOSURE (CONTACT PRIME MOVERS FOR RIGGING FEE)		
			40.000	
78	1	2006 OKUMA 2SP V60 TWIN SPINDLE CNC VERTICAL TURNING CENTERS, FANUC	\$2,900	
		18i TB CNC CONTROL, 12-STATION TURRET, 27.5 IN. SWING, 24 IN. CHUCK,		
		TRAVELS: X-14.7 IN., Z-25.98 IN., 40HP, 2,000 RPM, S/N 6031 C/W EXTRA		
		TOOLING AS SHOWN (RIGGING FEE \$2,900)		

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79	1	2006 OKUMA 2SP V60 TWIN SPINDLE CNC VERTICAL TURNING CENTERS, FANUC	\$2,900
		18i T CNC CONTROL, 12-STATION TURRET, 27.5 IN. SWING, 24 IN. CHUCK,	
		TRAVELS: X-14.7 IN., Z-25.98 IN., 40HP, 2,000 RPM, S/N 6035 C/W EXTRA	
		TOOLING AS SHOWN (RIGGING FEE \$2,900)	
82	1	2003 OKUMA LOC 650 2SC 1750 SIMULTURN CNC TURNING CENTER LATHE,	\$3,300
02		14.75 IN. BORE, OSP E100L CNC CONTROL, DUAL TURRET, 22 IN. SWING, 68 IN.	<b>43,300</b>
		BED, 32 IN. CHUCK AND BACK CHUCK, 50HP, S/N 102935 C/W EXTRA TOOLING	
		AS SHOWN (RIGGING \$3,300)	4
83	1	2003 OKUMA LOC 650 2SC 1750 SIMULTURN CNC TURNING CENTER LATHE,	\$3,300
		14.75 IN. BORE, OSP E100L CNC CONTROL, DUAL TURRET, 22 IN. SWING, 68 IN.	
		BED, 32 IN. CHUCK AND BACK CHUCK, 50HP, S/N 103846 C/W EXTRA TOOLING	
		AS SHOWN (RIGGING \$3,300)	
86	1	2002 JOHNFORD TC-35H CNC LATHE, 5.5 IN. BORE, FANUC O-T CNC CONTROL, 22	\$1,600
		IN. SWING, 13 IN. MAX TURNING DIAMETER, 31 IN. MAX TURNING LENGTH,	
		SMW AUTOBLOK 18 IN. 3-JAW HYDRAULIC CHUCK, 12-STATION TURRET, 20HP,	
		3,500 RPM, S/N AC1447 (RIGGING FEE \$1,600)	
90	1	1999 DAINICHI F50 CNC LATHE, 7.1 IN. BORE, FANUC 18i T CNC CONTROL, 28 IN.	\$1,700
	_	SWING, 80 IN. BETWEEN CENTERS, SMW BIG BORE 24 IN. 3-JAW CHUCK, 50HP,	<i>+_)/ 00</i>
		MANUAL STEADY REST, S/N E98Z02256 (RIGGING FEE \$1,700)	
94	1	1998 MAZAK SLANT TURN 50N CNC HORIZONTAL TURNING CENTER, 7.1 IN.	\$1,900
		BORE, MAZATROL CNC CONTROL, 28 IN. SWING, 74 IN. BETWEEN CENTERS, SMW	÷=,500
		21 IN. CHUCK, 40HP, TAILSTOCK, CHIP CONVEYOR, S/N 134808 (RIGGING FEE	
05			64 500
95	1	2013 FANUC R-2000iB/165F 6-AXIS ROBOT, FANUC R30iB CONTROL, 165KG	\$1,500
		PAYLOAD, 104 IN. REACH, S/N E13644302 (RIGGING FEE \$1,500)	
96	1	2013 FANUC R-2000iB/165F 6-AXIS ROBOT, FANUC R30iB CONTROL, 165KG	\$2,500
		PAYLOAD, 104 IN. REACH, S/N E13644300 C/W RAIL TRACK SYSTEM (RIGGING	<i>42,000</i>
		FEE \$2,500)	
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Lot	Qty	Description	Rigging Fee
97	1	NOV HYDRAULIC PECK-O-MATIC 821 BUCKING BREAKOUT UNIT W/TORQUE	\$900
		MONITORING AND REVERSABLE JAWS, 2-3/8 IN. TO 16 IN. CAP., 4,000 TO 75,000	
		FT-LB TORQUE, S/N A346147-1 (RIGGING FEE \$900)	
98	1	HYDRAULIC BUCK-ON BREAKOUT UNIT W/TORQUE MONITORING AND	\$2,500
		REVERSABLE JAWS, 2-3/8 IN. TO 16 IN. CAP. (RIGGING FEE \$2,500)	
99	1	MREI 250-TON CAP. CASING SWAGE PRESS, 3.5 IN. TO 13.5 IN. CAP., FULL SET OF	\$1,000
		JAW PACK AND CLAMPING DIES (RIGGING FEE \$1,000)	
100	1	HEAVY DUTY PIPE HANDLING ROLLER FEED TABLE AND LOADING SYSTEM,	
		CAPACITY UP TO 14" DIA X 48' LENGTH, V-ROLL CONVEYOR PIPE MOVER, KICK	CONTACT PRIME
		OVER PIPE STATIONS, (3) POP UP PIPE STEADY RESTS FOR HIGH RPM PIPE	
		TURNING, MAIN LINE IS 52' X 84' FOOTPRINT W/ ADDITIONAL 37' OF CONVEYOR	MOVERS FOR
		FOR BRINGING PIPE IN FROM OUTSIDE (CONTACT PRIME MOVERS FOR RIGGING FEE)	RIGGING FEE
101	1	IROSS INDUCTOHEAT FLUXMANAGER PIPE END STRESS RELIEVING SYSTEM W/(3)	\$3,000
		IROSS LINE FREQUENCY COIL PACKS, 4-1/2 IN. TO 13-5/8 IN. CAP., INFRARED AND	
		THERMAL IMAGING (RIGGING FEE \$3,000)	
102	1	PHOSPHATE END FINISH LINE W/CONAIR PORTABLE HTR THERMOLATOR	\$250
		(RIGGING FEE \$250)	
103	1	PHOSPHATE END FINISH LINE W/CONAIR PORTABLE HTR THERMOLATOR (RIGGING FEE \$250)	\$250
105	1	AUTOMATED ZINC AND MANGANESE PHOSPHATE LINE, (8) TANK CAP. W/ (5)	
105	-	CONAIR HTR THERMOLATORS, W/ VENTILLATION & EXHAUST TO BE	CONTACT PRIME
		DISCONNECTED BELOW ROOF LINE/EXHAUST VENT (CONTACT PRIME MOVERS	MOVERS FOR
		FOR RIGGING FEE)	RIGGING FEE
106	1	MAGNAFLUX MAGNETIC PARTICLE INSPECTION BOOTH (RIGGING FEE \$1,100)	\$1,100
107	1	PAINT LINE CONSISTING OF: PAINT BOOTH 20 FT. X 20 FT. W/PRE-HEAT TUNNEL,	
		DRY OVEN, MULTI-SPRAY HEAD APPLICATORS, BUILT IN AUTOMATED STENCIL	CONTACT PRIME
		MACHINE, CONVEYOR LOADING, ETC. W/ VENTILLATION & EXHAUST TO BE	MOVERS FOR
		DISCONNECTED BELOW ROOF LINE/EXHAUST VENT (CONTACT PRIME MOVERS	RIGGING FEE
		FOR RIGGING FEE)	
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108	1	NEW LONDON ENGINEERING BELT CONVEYOR 18 IN. X 20 FT. (RIGGING FEE	\$500	
		\$500)		
109	1	SAMSCO WASTEWATER DISPOSAL/RECYCLE ,EVAPORATOR II SYSTEM, SWE II 400	\$1,800	
		SERIES CONTROLS W/LARGE PLASTIC TANK, GAS FIRED (RIGGING FEE \$1,800)		
119	1	CRS CRANE SYSTEM OVERHEAD BRIDGE CRANE, 5-TON CAP. W/SPACEMASTER 5-	\$1,520	
		TON HOIST, S/N 1863, REMOTE, APPROX. 25 FT. SPAN, ENRANGE FLEX 8EX		
		REMOTE CONTROL (RIGGING FEE \$1,520)		
120	1	OVERHEAD CRANE RUNWAY APPROX. 106 FT. LONG, 15 FT. TO THE TOP OF	\$4,350	
		RUNWAY BEAM, 10 STEEL BEAM UPRIGHTS W/ BUSS BAR (RIGGING FEE \$4,350)		
121	1	DEARBORN 2-TON OVERHEAD BRIDGE CRANES W/R&M SPACEMASTER SX 2-TON	\$1,520	
		HOIST CRANE W/ MAGNETEK FLEX EX 2 REMOTE CONTROL, APPROX. 32 FT.		
		SPAN (RIGGING FEE \$1,520)		
122	1	DEARBORN 2-TON OVERHEAD BRIDGE CRANES W/R&M SPACEMASTER SX 2-TON	\$1,520	
		HOIST CRANE W/ MAGNETEK FLEX EX 2 REMOTE CONTROL, APPROX. 32 FT.		
		SPAN (RIGGING FEE \$1,520)		
123	1	OVERHEAD CRANE RUNWAY APPROX. 115 FT. LONG, 16 FT. TO THE TOP OF	\$4,350	
		RUNWAY BEAM, 10 STEEL BEAM UPRIGHTS (RIGGING FEE \$4,350)	. ,	
124	1	KAVERIT 6.3-TON OVERHEAD CRANE, 32 FT. SPAN W/ MAGNETEK FLEX EX 2	\$1,520	
		REMOTE CONTROL (RIGGING FEE \$1,520)	1 7	
125	1	P&H OVERHEAD CRANE W/KITO 1 TON ELECTRIC CRANE HOIST, APPROX. 32 FT.	\$1,520	
		SPAN (RIGGING FEE \$1,520)		
126	1	OVERHEAD CRANE RUNWAY APPROX. 205 FT. LONG, 16 FT. TO THE TOP OF	\$8,250	
		RUNWAY BEAM, 16 STEEL BEAM UPRIGHTS W/ BUSS BAR (RIGGING FEE \$8,250)		
127	1	2013 ZEISS CONTURA G2 CMM, TRAVELS: X-1000mm, Y-1600mm, Z-600mm,	\$4,350	
		RENISHAW PROBE, GRANITE TABLE, S/N 201310504042 (RIGGING FEE \$4,350,		
		INCLUDES WOOD SKID AND ALL HARDWARE AND TIE DOWNS TO SKID)		
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	ALL OTHER LOTS PLEASE CONTACT PRIME MOVERS OR AUCTION SITE SUPERVISOR			