

PUBLIC AUCTION

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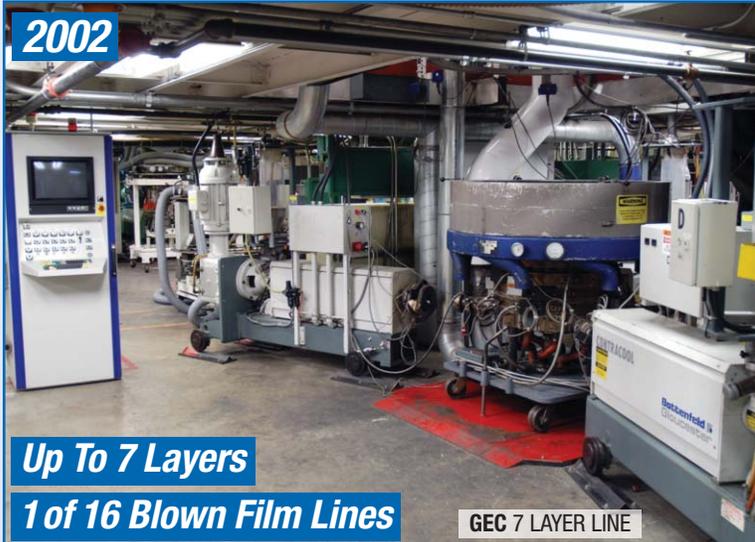


GRAPHIC PACKAGING
INTERNATIONAL, INC.

134 Kennedy Road South, Brampton (Toronto), Ontario, Canada

GRAPHIC PACKAGING FLEXIBLE CANADA

*Complete Heavy Duty Plastic Bag
Manufacturing Facility*



2002

Up To 7 Layers

1 of 16 Blown Film Lines

GEC 7 LAYER LINE



12 Bag Lines Available

Includes 4
In-Line Machines

PARTIAL VIEW OF 12 HEAVY DUTY BAG MACHINES



1 of 12 Flexo Presses

UTECO JADE 160 6 COLOR CI



MARSHALL & WILLIAMS 74" ROLL TO ROLL MDO



Visit infinityassets.com For Videos Of Machines In Operation!

Auction: Wednesday January 29, 10:00 AM (ET)

Inspection: Tuesday January 28, 9 AM to 4 PM

**Bid Live Onsite
& Online Via**

BidSpotter.com®



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Asset Solutions

infinityassets.com 905.669.8893

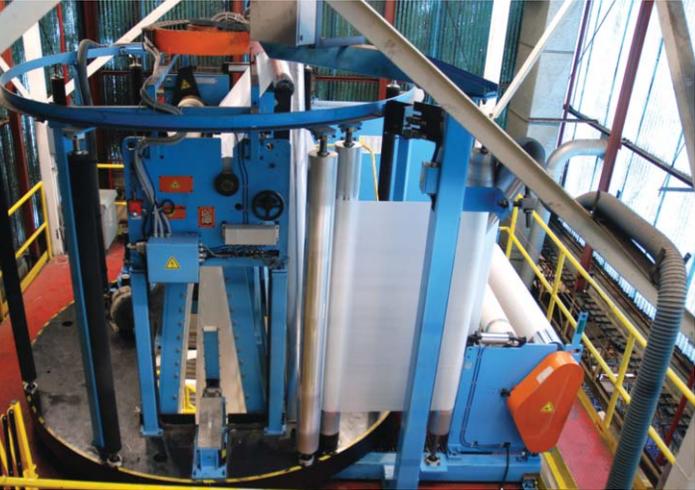
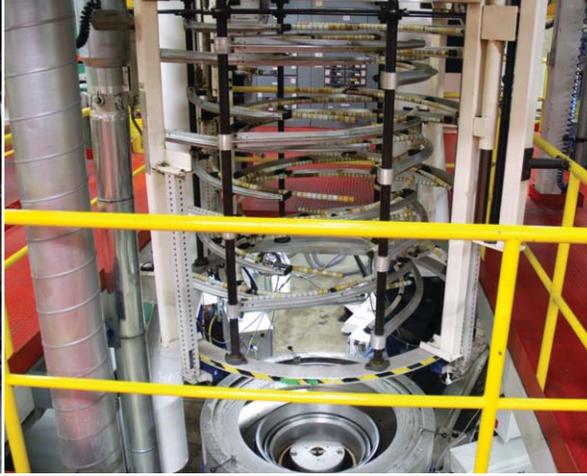
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PERRYVIDEX

81 YEARS since 1932

www.perryvidex.com • 1.609.267.1600

We know the process



Featuring:

16 Blown Film Lines Including: Blenders, Extruder/s, Die, Bubble Cage, Oscillating Primary Nip, Secondary Nip, Treater, Slitter Nip, Winders, Trim Reclaim

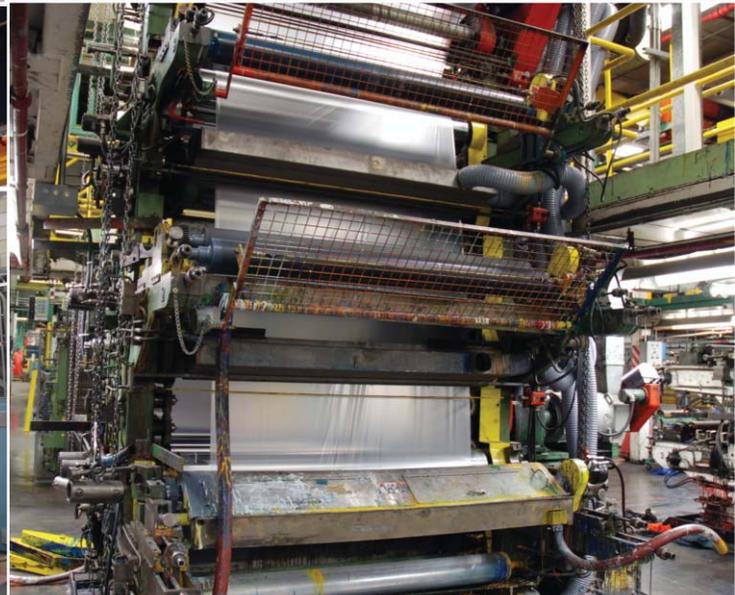
Some lines feature: Multi-Layer, Gusset Turn & Integrated Bag Lines

Extruders by: Gloucester, Brampton Engineering, Poly Systems, Egan, Hydromatic

- 12 Bag Lines – 4 Are In-Line with Extruders
- 4 Flexo Presses By: Uteco, Wolverine and Windmoller & Holscher, Up To 8 Color
- 8 Wolverine Inline Presses Up To 7 Color
- 2 Slitting Lines By: Dusenbery & Titan
- Complete Plate Room & Huge Quantity of Rollers
- Laboratory
- Complete Tool Room, Maintenance Department & 3 Level Stores Room
- Large Quantity of Drive in Racking
- 3 Air Compressors Up To 150 HP
- 2 Chillers Up To 350 Ton
- 7 Silos, Railcar Unloaders, Cranes, Forklifts, Scissor Lifts, Support Equipment, Offices & More



LINE 19 - 61" **WOLVERINE 6 COLOR FLEXO**, 72" REPEAT



Line 28: 2002 GEC 7 Layer Line



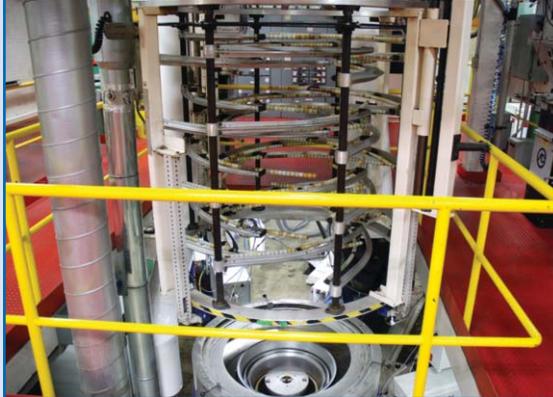
BUBBLE CAGE



GRAVIMETRIC BLENDERS



GEC EXTRUDER, 2" 30:1



BUBBLE CAGE



74" OSCILLATING NIP



TREATER



1 of 2

BRAMPTON 74" AUTOCUT SURFACE WINDERS



VIEW OF 2007 EREMA PELLETIZING LINE

BLOWN FILM LINES

Line 28

2002 GEC 7 layer line with 4 2" 30:1 GEC extruders, one 3.5" 30:1 BRAMPTON extruder, Gravimetric blenders, Extral, 20" 7 layer IBC die, 74" oscillating nip, treater, and 2 Brampton 74" autocut surface winders

Line 27

Mono layer line consisting of 4 1/2" 30:1 BRAMPTON extruder, Macro 12" stationary die, Macki 94" oscillating nip and 2 Macro 64" surface winders, also has a Kuhne 60" and 66" surface winder and an ASR system

Line 26

2 layer line (most components 1997 or newer) with BRAMPTON 3 1/2" 30:1 and EGAN 3 1/2" 24:1 built 2006, 12" Brampton coex die, Macro 84" oscillating nip and Brampton 64" surface winders, AEC Trim System 2003 and 2 AEC Hydroclaim Gravimetric blenders

Line 25

3 layer coex line consisting of two BRAMPTON 2 1/2" extruders, one BRAMPTON 3 1/2" extruder, 12" Brampton stationary die, 64" GEC Traversanip, Sherman treater and 2 each 64" Brampton turret winders. Also has AEC trim system & a Gravimetric blender

Line 22

3 layer coex line consisting of 2 BRAMPTON 2 1/2" extruders, EGAN 3 1/2" extruder, 22" Brampton 3 layer stationary IBC die, 64" Brampton oscillating nip, Emerson treater, 2 64" GEC turret winders, and Process control ASR

Line 21

5 layer Poly Systems coex line with 1 2" POLY SYSTEM extruder, 2 each 2 1/2" Poly System extruders, 3 1/2" Poly System extruder, 12" Poly System 5 layer die, 64" Macro oscillating nip, and 2 64" Kuhne surface winders

Line 19

Mono layer line with EGAN 4.5" extruder 10" W & H die, 60" W & H nip, WOLVERINE 61"

6 color press, 72" repeat 2 side print and W & H surface winder

Line 18 - 2-Layer 2.5"/4.5" Co extrusion blown film line consisting of: 2.5" BRAMPTON 30/1 L/D co extruder, 4.5" HYDROMATIC primary extruder each with manual screen changer. 7" Brampton IBC 2 layer die/blower/poly cool, bubble cage, 66" oscillating primary nip, 60" 2-side treater, 61" WOLVERINE flexo stack printing press with 45" max repeat & 60" Brampton surface winder.



LINE 27



LINE 26



LINE 25



LINE 22



Line 24

3 layer coex line consisting of a 2 1/2" 30:1 **BRAMPTON** extruder, 3 1/2" 28:1 **IDDON** extruder, and a 3 1/2" **BRAMPTON** extruder with 8", 10", 14" 3 layer die, 64" oscillating nip, Emercon treater, 60" W & H surface winder and 2003 AEC trim recovery system

Line 17 - 4.5" Gloucester blown film line consisting of:

4.5" **GEC** 24/1 L/D 200HP extruder, 8" single layer die & dual lip air ring with Process Control 4 component blender. Equipped with a bubble cage, 85" **GEC** primary nip, 2-side treater, 45" **WOLVERINE** flexo stack printing press with 45" max repeat, 2007 54" Cooper surface winder for 42" OD rolls, Sano slitter station and San 54" wide dual turret winder for 24" OD rolls.

Line 16 - 66" wide blown film line consisting of:

4.5" **HYDROMATIC** 28/1 L/D 200HP DC motor and SCR control with screen changer & AEC/Hydreclaim 5 component blender. 8" IBC die and dual lip air ring, bubble cage, 66" primary nip, 68" treater, and 61" **WOLVERINE** 6 color flexo stack printing press with max 72" repeat. Has Offset Fold Tower, 31" Custom bottom seal bag machine and 2007 62" Cooper surface winder for approx. 42" OD rolls.

Line 15 - 48" wide Co Extrusion blown film line consisting of:

2.5" **BRAMPTON** 30/1 L/D 60HP co extruder and 4.5" **NRM** 150HP primary extruder each having an AEC/ Hydreclaim 5 component blender. Includes 8" Brampton 2 layer die/dual lip air ring, 6 color 45" **WOLVERINE** flexo stack printing press with 55" repeat, 48" treater, bubble cage, Offset Fold/Perforator Tower, scrap winder and 31" Custom Bottom seal bag machine.

Line 14 - 4.5" blown film line consisting of: 4.5" extruder with 150HP DC motor and Reliance SCR control, 5 component AEC/Hydreclaim blender, 2006 Macro 8" oscillating die, 45" **WOLVERINE** 7 color stack flexo printing press with 37" repeat, 48" primary nip, bubble cage, and 48" treater. Includes, Offset Fold/Nip tower, and 42" Williams turret winder for 40" OD max rolls.



Bid Live ONSITE or ONLINE at



Please visit infinityassets.com to view full length descriptions of each line as well as photos of every component in each line



LINE 21



LINE 19



LINE 18



LINE 24



LINE 2



Line 13 - 2.5/3.5" 2 layer Co extrusion blown film line consisting of the following: 2.5" **BRAMPTON** 30/1 L/D 60HP extruder with screen changer. 3.5" **EGAN** 28/1 L/D 100HP extruder with screen changer. (2) AEC Hydraclaim gravimetric blenders, 8" two layer die with dual lip air ring, blower & polycool. Bubble cage, 48" custom primary nip, 48" 2-side treater, 7 color, 45" **WOLVERINE** stack flexo printing press, Offset Fold/Gusseting/ Embossing/Perforator tower, 31" side custom bottom seal bag machine and two spindle scrap winder.

Line 6 - 3.5" Blown film line consisting of the following: 3.5" **IDDON** 125HP extruder with manual screen changer & 5 component AEC Hydraclaim gravimetric blender, 6" stationary die with dual lip air ring, blower & poly cool. Has bubble cage, 48" 2 side treater, 4-color, 45" **WOLVERINE** stack flexo printing press, Offset Fold/Gusseting/Embossing/Perforation tower, 31" custom bag machine bottom seal design, and double spindle scrap winder.

Line 2 - 4.5" blown film line consisting of: 4.5" **NRM** 24/1 L/D extruder with Hyd. screen changer and 150HP DC motor and SCR control, 5 component AEC Hydraclaim gravimetric blender, 14" Sano die and Macro dual lip air ring, blower & poly cool. Has dual bubble cage, 2 side treater, Brampton 76" oscillating primary nip new 2002, and (2) 76" Battenfeld Gloucester surface winders with adjustable slitter station.

PELLETIZING LINE

Line 2B - Erema pelletizing line consisting of: 2007 **EREMA** hot cut pelletizing line for edge trim reclaim. Includes Model KAG 605 KG 80, 50mm extruder with 24.5 KW motor, densifier hopper with nip roll feed, and pellet cooling/conveyor system.

STORES

3 Level Store Room Including Huge Quantity Of New And Used Spare Parts, Components, Electrical, Cylinders, Transformers, Motors, Bearings, Belts, Gears, Barrels, Heating Bands, Fittings, Control Boxes, Etc.

Also: Gears & Parts For **WOLVERINE** Presses 10 Pitch & ¼ Pitch, Parts for **UTECO's**: Chucks, Thrust Bearings, Conversion Air Chucks, Transformers, **NORGREN** Flying Knife Cylinders, Etc.



LINE 17



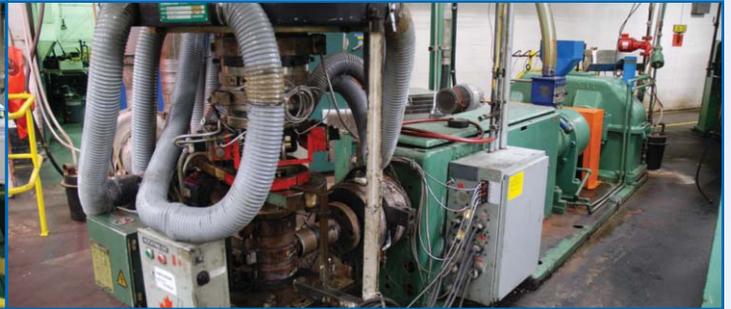
LINE 16



LINE 15



LINE 14



LINE 13



LINE 6





MARSHALL & WILLIAMS 74" ROLL TO ROLL MDO



TITAN 60" CANTILEVERED SLITTER MODEL SR5



DUSENBURY 60" SLITTER, MODEL 815 HLM



NORTHWIND AIR SYSTEM 20 HP VACUUM SYSTEM, MODEL DUROVAC DV20



VIEW OF 2 CORE CUTTERS, UP TO 60"

MDO LINE

MARSHALL & WILLIAMS Machine Direction Orienter, 74" Roll To Roll MDO Line, 5 Tension Zones, 7 kw Split Box Treater, 2 Position Unwind, Single Turret, 40" Rewind, Auto Cut, 2 Oscillating Trim Winders, 450 FPM Capacity, 2 Hot Oil Heaters, sn 4791, Plus: Overhead Crane System – May Be Sold Separately

SLITTERS

TITAN SR5 Cantilevered Slitter, 60" Capacity, 24" Diameter Rewind, Lay On Rolls, Razor Slit, Disc Brakes, 5 Head Guide, Trip System

DUSENBURY Slitter, Model 815HLM, 60" Capacity, sn 58667

NORTHWIND AIR SYSTEMS 20 HP Vacuum Pump

CORETECH Core Cutter, 48", Setup For 6" Core, Adjustable to 3"

Custom 3" & 6.5" Core Cutter, 60" Mandrel

PLEASE NOTE SALE IS HELD IN US FUNDS



BAG LINES 59, 60, 61, 62, 63 - 12 AVAILABLE



LINE 59

BAG MACHINES

(12) Custom Made Servo Driven Heavy Duty Bag Machines, setup to make various types of heavy duty bags including square bottom, valve, perforated, back-seam, embossed, Machine Speed Depending on product, up to 40 cycles per minute. Includes 4 In-line Extruder Bag Machines, of which many have Gusset Turner – to be sold with bag machines



LINES 57 & 58



LINE 53

BAG LINE COMPONENTS



EXAMPLE OF BAGS, VALVE BAGS



UTECO MODEL JADE 160, 6 COLOR CI, 1600 MM

FLEXPRESSES

Line 72 - UTECO, Model Jade 160, 6 Color CI, UV Coating Station, Automatic Deck Positioning, Enercon Bare Roll Treater, 2 Side Treat, 40" Diameter Turret, Flying Splice In Out, Gas Drying, 1600mm Print, 49" Repeat, ¼ DP, sn 1281

Line 71 - UTECO, Model Jade 641, 6 Color CI, 1600 mm Press, Norcross Digital Viscosity, 60" Diameter Turret Rewind, Automatic Deck Positioning, 2 Color Backside Print, Enercon Power Supplies, Sherman Bare Roll Treater, Flying Splice In/Out, Gas Dryer, 47" Repeat, 10 DP, sn 665

Line 73 - WINDMOLLER + HOLSCHER, Model Olympia 726 Flexorex 6 Color CI Press, Doctor Blades, with Gravure Coating Station, 1400 mm Print, 40" Diameter Turrets, Enercon Bare Roll Treater, 10 DP Pitch, 36" Repeat, Gas Dryer, sn 32312

Line 70 - WOLVERINE, 6 Color Stack Press, Model 61-6, 32" Repeat, Push Button Register, Hydraulic Continuous Inking, Gas Dry, 60" Unwind, Rewind, sn HLRE-1145



WOLVERINE 6 COLOR ROLL TO ROLL STACK PRESS, MODEL 61-6



UTECO MODEL JADE 64, 6 COLOR CI, 1600 MM



Bid Live ONSITE or ONLINE at
BidSpotter.com



WINDMOLLER + HOLSCHER MODEL OLYMPIA 726 FLEXOREX 6 COLOR CI PRESS, 1400 MM



1 of 2

WILLIAMSON RUBBER PLATE VULCANIZER, 500 TON PLATEMASTER 36"



1 of 2

HARLEY MODEL P18100, 100" ROLLER



BIEFFEBI PLATE GRINDER, MODEL ROTOMATIC 3



300+ ASSORTED PRINTING CYLINDERS



4 VERTICAL CYLINDER STORAGE CAROUSELS



1 of 3 OVENS

FISHER SCIENTIFIC LAB OVEN, MODEL 550-14, UP TO 2,025 DEG F



1 of 2

INSTRON TESTER, MODEL 1101



1 of 2

DART IMPACT TESTER



5 Available

TMI PRECISION MICROMETERS



LEICA MICROSCOPE

PLATE ROOM

- WILLIAMSON** Rubber Plate Vulcanizer, 500 Ton Platemaster 36"
- WILLIAMSON** Rubber Plate Vulcanizer, 350 Ton Platemaster 24"
- HARLEY** Model L25 Plate Grinder, 24"x20", sn 2112
- BIEFFEBI** Plate Grinder, Model Rotomatic 3, 30"x30" Plates
- BIEFFEBI** Mounting Machine 72" Roller, sn 316201
- HARLEY** Model P2480, s/n 2480 Roller 60"
- HARLEY** Model P18100, 100" Roller, Max Repeat 44-3/4", s/n 3315
- (4) Storage Carousels For Cylinders, Approx. 10' x 20', 32 Cylinder Capacity
- 75+ Heavy Duty A-Frame Cylinder Carts
- 300+ Assorted Printing Cylinders

LAB

- FISHER** Scientific Lab Oven, Model 550-14, Operating Range 90 Deg F – 2025 Deg F, Average Temp Uniformity +/- 9 Deg F, sn 1509060237624
- FISHER** Scientific Lab Oven, Model 6916, sn 608361-94
- FISHER** Scientific Lab Oven, Model 725F, sn 70200015
- FISHER** Scientific Muffler Furnace Fume Hood, Model 93-409Q
- INSTRON** Tensile Tester, Model 1101
- CORNING** Stirrer Model PC-353
- TMI** Precision Micrometer, Model 49-60-01-0001, sn 37284-01
- (4) Barcode / UPC Readers
- LEICA** DML Microscope
- GARDNER** Haze Meter, Hazegard System Model XL-210, sn 2017
- (4) **TMI** Electronic Thickness Gauges
- (2) **DART** Impact Tester, Weights
- (2) Sample Cutters
- Qualitest Series 6000 Film Opacity Meter
- ELMENDORF** Tear Tester
- MARK** 10 Peel Tester Model BG100
- Lab Sealer, Ink Rub Tester, Resistance Meter, Coefficient Friction Tester

MACHINE SHOP

- MAXIMART** Mill, Model 4VS-S, 10 x 54, Power X, Y, 5 HP
- 2001 **BERINGER** High Temp Burnout Oven, 950 Deg. Max Temp, 460V, sn JA1025
- JAKOBSEN** 6" x 18" Grinder
- VOEST** Lathe, 18" x 60", 8" 3-Jaw Chuck
- AR WILLIAMS** Lathe, 20" x 10' Tailstock
- K&W** 3' Radial Drill, Box Table
- BAXTER** Saw, Model 260 Horizontal Vertical Bandsaw
- DAKE** H Frame Press
- AEROQUIP** Pro Crimp 1380
- (2) **LINCOLN** Tig 175 + SP 175 Welders
- LINCOLN** Idealarc 250 Welder
- 5' x 5' Steel HD Table
- RIDGID** 535 Threader + Extra Stand



MAXIMART MILL, MODEL 4VS-S



VOEST 18"X60" LATHE



JAKOBSEN 6"X18" GRINDER



BERINGER HIGH TEMP BURNOUT OVEN



BAXTER MODEL 260 HORIZONTAL BANDSAW



AEROQUIP PRO CRIMP 1380



AIR CHUCKS



HEATING BANDS



PARTIAL VIEW SPARE EXTRUDER DIES, RINGS



PARTIAL VIEW OF 3 LEVEL STORES ROOM



2 ALUMINUM SILOS 12'X55'



5 EPOXY LINED STEEL SILOS 12'X50'



2 RAILCAR UNLOAD SYSTEMS

SILOS

- (5) Epoxy Lined Steel Silos - (4) 12'x50', (1) 12'x55' (South)
- (2) Aluminum Silos - 12'x55' (North)
- (4) Sets Of Surge Bins & Hopper Loaders

RAILCAR UNLOADING

- 2 Railcar Unload Systems, 50 HP (North), 75 HP (South)

1 Bin Vacuum Loader to Gaylord Fill Station

Material Feed Piping Throughout Facility

CHILLERS

CARRIER 350 Ton Turbine Chiller

GLYCOL Chiller (not in use)



VACUUM LOADER STATION



MATERIAL PIPING THROUGHOUT FACILITY



SURGE BINS & LOADERS



CARRIER 350 TON TURBINE CHILLER



VIEW OF ASSORTED FORKLIFTS – UP TO 15,000 LB CAPACITY AVAILABLE



3 Available

Up To 150 HP

GARDNER DENVER AIR COMPRESSOR



3 Available

COMPAIR AIR DRYER

AIR COMPRESSORS

- (2) GARDNER DENVER Electra Saver II, Approx. 150 HP, Oil Separator
- (2) COMPAIR Dryer
- COMPAIR 6150 AH 150 HP Compressor
- COMPAIR DML20 Dryer

CRANES

- PLENCON 5 Ton Self Standing 30' x 60', 5 Ton Coffing Hoist
- (5) PLENCON 2 Ton Overhead Crane Systems, Includes Self Standing Up To 30'x30' and Runway Only, Some May Be Sold As Part Of Lines
- Plate Room Crane System: Self Standing 20' x 100', 1 Ton Hoist
- (6) Assorted Jib Cranes Up To 15', 1,000 Lb



1 of 2

MULLER PALLET WRAPPER

RACKING

- 185 Sections of Approx 44" x 24' Drive In Racking
- 20 Sections Assorted Drive In Pallet Racking

ROLLING STOCK

- (6) Forklifts Up To 15,000 lb Capacity, By: **HYSTER, CAT, YALE, CLARK, ALLIS CHALMERS**, 3 Stage Mast, Side Shift
- (3) Reach Trucks By: **YALE, CLARK, RAYMOND**
- (6) Electric Walkies By: **CROWN, BLUE GIANT, HEWITT, RYDER**
- (4) Electric Walkies with Hitch for Cylinder A Frame Racks
- (6) Die Lifts By: **CROWN**
- JLG Scissor Lift, Commander 2546
- TENNANT 6100 Floor Sweeper
- (2) Road Trailers, Approx 53'

Bid Live ONSITE or ONLINE at





PARTIAL VIEW OF 185 SECTIONS OF DRIVE IN RACKING



PLENCON 5 TON SELF STANDING CRANE SYSTEM 30' X 60'



PLENCON 2 TON CRANE

5 Available



5'X6' FLOOR SCALE



WORK STATIONS

MISCELLANEOUS

(2) **MULLER** Pallet Wrappers, Drive In Plate

5' x 6' Floor Scale, DRO

(25) **AVERY** 110 Lb. Floor Scales

Locker Rooms, Offices, Desks, Chairs, Filing Cabinets, Cubicles, Furniture

KIP 5200 Wide Format, Monochrome Print, Mono/Color Copy & Scan, Digital Controls, sn 10901357

TERMS OF SALE

Payment: SALE IS HELD IN US FUNDS. All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. All Online bidders must register on Bidspotter by 5pm Tuesday January 28th.

A 15% buyers premium will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).

A 25% deposit is required at time of purchase, balance due by 4pm Thursday January 30th, 2014. **NO EXCEPTIONS.**

All goods are sold "As Is, Where Is", **ALL SALES ARE FINAL.** All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Small Items, Friday February 7th. All Big Machines, Friday February 21st.

Hours: Monday – Friday between 8 am – 4 pm. No items may be removed during auction. **NO EXCEPTIONS.**

DIRECTIONS: From Toronto International Airport to 134 Kennedy Road South, Brampton (Toronto), Ontario, Canada, L6W3G5. Approx 115 km, 20 Mins. Exit Airport, follow signs for Airport Road North, Turn Left on Steeles Ave E., Turn Right on Kennedy Road S., destination will be on your right.

HOTELS NEAR AUCTION SITE:

| | | |
|-----------------------|--------------------------------|--------------|
| Courtyard | 90 Biscayne Crescent, Brampton | 905-455-9000 |
| Fairfield Inn | 150 Westcreek Blvd, Brampton | 905-874-7177 |
| Howard Johnson | 226 Queen St E, Brampton | 905-451-6000 |

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