

## Electronic Metalform Industries Limited Rigging Fees

**Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.**

### Canadian Industrial Services

8963 Danforth Road East  
Coburg, Ontario  
Canada K9A 4J8

**Attn: Don Finkle**

Office: 1-905-372-8333

Mobile: 1-905-376-0233

Fax: 1-905-372-4473

don@teamcis.ca

Lot	Description	Rigging Fee
1	BRIDGEPORT 1-1/2HP VERTICAL MILLING MACHINE, S/N 2J-43451, 9" X 36" TABLE, SPEEDS TO 4,200 RPM (RIGGING FEE \$200)	\$ 200.00
2	HARTFORD 2S VERTICAL MILLING MACHINE, 42" TABLE, S/N 800023 (RIGGING FEE \$200)	\$ 200.00
3	ELLIOT MS30/2500 OMNI SPEED LATHE, 15" SWING, 60" BED, COLLET CHUCK, TOOLPOST, TAILSTOCK, SPEEDS TO 2,500 RPM, 2" BORE (RIGGING FEE \$250)	\$ 250.00
4	DARBERT DB UNICUT HORIZONTAL BANDSAW W/ OUTFEED CONVEYOR (RIGGING FEE \$250)	\$ 250.00
5	H.H. ROBERTS N318 VERTICAL BANDSAW W/ BLADE WELDER, S/N 10067 (RIGGING FEE \$100)	\$ 100.00
7	DAKE 25H HAND OPERATED SHOP PRESS (RIGGING FEE \$50)	\$ 50.00
8	2004 GENERAL INTERNATIONAL VARIABLE SPEED DRILL PRESS, S/N 276113 (RIGGING FEE \$50)	\$ 50.00
9	2005 GENERAL INTERNATIONAL VARIABLE SPEED DRILL PRESS (RIGGING FEE \$50)	\$ 50.00
10	BUFFALO VARIABLE SPEED DRILL PRESS (RIGGING FEE \$50)	\$ 50.00
11	BUFFALO TABLE TOP DRILL PRESS (RIGGING FEE \$50)	\$ 50.00
12	BUFFALO TABLE TOP DRILL PRESS (RIGGING FEE \$50)	\$ 50.00

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53	WELD-O-MATIC AF-2B SPOT WELDER, 75 KVA, 36" THROAT, MEDAR MERCURY CONTROL, S/N 2909 (RIGGING FEE \$150)	\$ 150.00
54	WELD-O-MATIC AF-2B SPOT WELDER, 75 KVA, 24" THROAT, MEDWELD 200S CONTROL, S/N 3259 (RIGGING FEE \$150)	\$ 150.00
55	WELD-O-MATIC AF-2B SPOT WELDER, 75 KVA, 36" THROAT, MEDWELD 300S CONTROL, S/N 2990 (RIGGING FEE \$150)	\$ 150.00
56	WELD-O-MATIC AF-2B SPOT WELDER, 75 KVA, 36" THROAT, MEDWELD CONTROL, S/N 3091 (RIGGING FEE \$150)	\$ 150.00
57	WELD-O-MATIC AF-2B SPOT WELDER, 50 KVA, 24" THROAT, WELTRONIC CONTROL, S/N 2672 (RIGGING FEE \$150)	\$ 150.00
58	WELD-O-MATIC AF-2B SPOT WELDER, 75 KVA, 24" THROAT, MEDWELD 300S CONTROL, S/N 3006 (RIGGING FEE \$150)	\$ 150.00
62	HYDRAULIC SCISSOR LIFT TABLE , APPROX. 9'L X 32"W (RIGGING FEE \$100)	\$ 100.00
63	PENTALIFT HYDRAULIC SCISSOR LIFT TABLE, APPROX. 104"L X 32"W (RIGGING FEE \$100)	\$ 100.00
64	HYDRAULIC SCISSOR LIFT TABLE (RIGGING FEE \$100)	\$ 100.00
65	OLYMPIC MATERIAL HANDLING LTD. HYDRAULIC SCISSOR LIFT TABLE, MODEL OMS2460-2, 2,000LB CAP., APPROX. 72"L X 36"W, S/N 6839 (RIGGING FEE \$100)	\$ 100.00

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Lot	Description	Rigging Fee
66	HYDRAULIC SCISSOR LIFT TABLE, APPROX. 72"L X 36"W W/ PENDANT CONTROL (RIGGING FEE \$100)	\$ 100.00
67	HYDRAULIC SCISSOR LIFT TABLE (RIGGING FEE \$100)	\$ 100.00
68	HYDRAULIC SCISSOR LIFT TABLE (RIGGING FEE \$100)	\$ 100.00
69	BROWN & SHARPE XCEL 7-10-7 CMM, TRAVELS: X-28", Y-40", Z-25.5", S/N 1092-11, BROWN & SHARPE PENDANT CONTROL, RENISHAW MIH PROBE, RENISHAW TP2 TOUCH TRIGGER PROBE, RENISHAW PHC9 MK2 PROBE HEAD CONTROL UNIT, 2008 SMC IDFB8E-11N AIR DRYER (RIGGING FEE \$1,750)	\$ 1,750.00
85	HAEGER 618 PLUS-H HYDRAULIC INSERTION PRESS, S/N 6PL20555 W/ HAEGER MAS-1 MODULAR AUTOFEED SYSTEM (RIGGING FEE \$200)	\$ 200.00
86	HAEGER 618-1H HYDRAULIC INSERTION PRESS, S/N - 06H01026 W/ HAEGER MODULAR AUTOFEED SYSTEM (RIGGING FEE \$200)	\$ 200.00
87	HAEGER 618-1H HYDRAULIC INSERTION PRESS, S/N - 06H00925 W/ HAEGER MODULAR AUTOFEED SYSTEM (RIGGING FEE \$200)	\$ 200.00
90	STRIPPIT SUPER 30-30 SINGLE STATION PUNCH FABRICATOR, 30-TON CAP., 30" THROAT, S/N 180231080 W/ PUNCHES AND TOOLING (RIGGING FEE \$650)	\$ 650.00

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Lot	Description	Rigging Fee
98	BALTEC RN281 ORBITAL RIVETTER, S/N 281135 (RIGGING FEE \$75)	\$ 75.00
99	BRACKER RADIAL RN 280 ORBITAL RIVETTER, S/N 25916 (RIGGING FEE \$75)	\$ 75.00
100	TAUMEL ASSEMBLY SYSTEMS T-400 5521 RIVETTER, S/N 400-88-438 (RIGGING FEE \$50)	\$ 50.00
101	2007 TIMESAVERS 3121-13-04 WET BELT SANDER, E700 CONTROL, 36"W CAP., 60" BELT LENGTH, 15 – 45 FPM BELT SPEED, 0-8" MATERIAL THICKNESS, (2) HEAD, 6" DRUM & BRUSH DIAMETER, S/N 30590 (RIGGING FEE \$600)	\$ 600.00
102	NICEM ASC100 VIBRATORY FINISHER, S/N 97 (RIGGING FEE \$750)	\$ 750.00
103	VIBRA FINISH VIBRA VF4 VIBRATORY FINISHER, APPROX. 4,018 HOURS, S/N 4937 (RIGGING FEE \$750)	\$ 750.00
104	K.O. LEE MANUAL SURFACE GRINDER, 6" X 12" MAGNETIC SURFACE PLATE, S/N 10298-67 (RIGGING FEE \$150)	\$ 150.00
105	BOYAR-SCHULTZ H612 MANUAL SURFACE GRINDER, 6" X 12" MAGNETIC SURFACE PLATE, S/N 22381 (RIGGING FEE \$150)	\$ 150.00
107	BELT SANDER (RIGGING FEE \$100)	\$ 100.00
110	CINCINNATI 1410 SHEAR, 3/16" X 10' CAP., SQUARING ARM, POWER BACK GAUGE, MAGNETIC SHEET SUPPORTS W/ SPARE BLADE (RIGGING FEE \$1,500)	\$ 1,500.00

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Lot	Description	Rigging Fee
111	AMADA FBD-8025F CNC PRESS BRAKE, 88-TON X 8' CAP., 98.4" TABLE LENGTH, 98.6" MAX BENDING LENGTH, 86.6" BETWEEN UPRIGHTS, 15.75" THROAT, 3.94" STROKE, 14.57" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-F AUTO BACK GAUGE, S/N 8500267 W/ (2) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$1,250)	\$ 1,250.00
112	1995 AMADA RG-80 CNC PRESS BRAKE, 88-TON X 8' CAP., 94.6" TABLE LENGTH, 98.7" MAX BENDING LENGTH, 80.8" BETWEEN UPRIGHTS, 15.76" THROAT, 3.94" STROKE, 12.6" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-EXII AUTO BACK GAUGE, S/N 810641 W/ (2) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$850)	\$ 850.00
113	1995 AMADA RG-50 CNC PRESS BRAKE, 55-TON X 6' CAP., 78.8" TABLE LENGTH, 82.1" MAX BENDING LENGTH, 59.9" BETWEEN UPRIGHTS, 15.76" THROAT, 3.94" STROKE, 14.58" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-EXII AUTO BACK GAUGE, S/N - 509013 W/ (8) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$650)	\$ 650.00

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114	AMADA RG-100 CNC PRESS BRAKE, 110-TON X 10' CAP., 118.2" TABLE LENGTH, 122.1" MAX BENDING LENGTH, 100.5" BETWEEN UPRIGHTS, 15.76" THROAT, 3.94" STROKE, 14.58" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-EX AUTO BACK GAUGE, S/N 103261 W/ (5) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$1,250)	\$ 1,250.00
115	AMADA RG-100 CNC PRESS BRAKE, 110-TON X 10' CAP., 118.2" TABLE LENGTH, 122.1" MAX BENDING LENGTH, 100.5" BETWEEN UPRIGHTS, 15.76" THROAT, 3.94" STROKE, 14.58" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-EX AUTO BACK GAUGE, S/N 103074 W/ (8) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$1,250)	\$ 1,250.00
116	AMADA RG-100 CNC PRESS BRAKE, 110-TON X 10' CAP., 118.2" TABLE LENGTH, 122.1" MAX BENDING LENGTH, 100.5" BETWEEN UPRIGHTS, 15.76" THROAT, 3.94" STROKE, 14.58" OPEN HEIGHT, PINNACLE MICROGUARD LIGHT CURTAINS, AMADA NC9-EX AUTO BACK GAUGE, S/N 102725 W/ (2) BACK STOPS - (NO DIES OR RISERS) (RIGGING FEE \$1,250)	\$ 1,250.00

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Lot	Description	Rigging Fee
144	2005 AMADA EM2510NT SERVO-ELECTRIC CNC TURRET PUNCH, 22-TON CAP., 58-STATION, (2) AUTO INDEX, 50" X 144" MAX SHEET SIZE, BRUSH TABLE, FANUC CNC CONTROL, S/N 25100579 <b>(RIGGING FEE - OPTION #1, MACHINE DISMANTLED, PREPPED &amp; LOADED BY CANADIAN INDUSTRIAL, \$7,500 - OPTION #2, MACHINE DISMANTLED &amp; PREP ARRANGED BY BUYER, CANADIAN INDUSTRIAL TO LOAD ONLY, \$4,500)</b>	OPTION #1 - \$7,500 OPTION #2 - \$4,500
146	1994 AMADA VIPROS 357 QUEEN VP 305072 CNC TURRET PUNCH, 33-TON CAP., 45-STATION, (4) AUTO INDEX, 50" X 144" MAX SHEET SIZE, AMADAN-04P-C CNC CONTROL, KOOLANT KOOLERS HCV-7500PR-NF-FILT COOLING UNIT <b>(RIGGING FEE - OPTION #1, MACHINE LOADED AS 12'6" WIDE, \$4,750 - OPTION #2, MACHINE LOADED AS LEGAL LOAD SIZE, \$4,000)</b>	OPTION #1 - \$4,750 OPTION #2 - \$4,000
189	2003 AMADA TOGU III PUNCH/DIE GRINDER, S/N 30230575, W/ REX MANUFACTURING TRANSFORMER, 10 KVA (RIGGING FEE \$150)	\$ 150.00
191	1995 TRUMPF TRUMATIC 500 CNC TURRET PUNCH, 25-TON CAP., TYPE 9089, S/N 040622, BOSCH TRUMGRAPH CNC CONTROL, 49" X 204" ROLLER TABLE, 64" THROAT, LASER LIGHT CURTAINS <b>(RIGGING FEE \$4,500)</b>	\$ 4,500.00

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Lot	Description	Rigging Fee
192	TRUMPF 1250 SHEETMASTER AUTO SHEET LOAD/UNLOAD W/ 287"L ARM (NOTE: NEEDS REPAIR) (RIGGING FEE \$2,000)	\$ 2,000.00
195	1999 TRUMPF TRUMATIC 500 CNC TURRET PUNCH, 22-TON CAP., TYPE 9089, S/N 041427, BOSCH TRUMGRAPH CNC CONTROL, 40-STATION ATC, 49" X 204" ROLLER TABLE, 64" THROAT, LASER LIGHT CURTAINS - (NOTE: PARTS MACHINE, NEEDS REPAIR) (RIGGING FEE \$4,500)	\$ 4,500.00
197	TRUMPF TRUMALIFT 1300 SHEETMASTER AUTO SHEET LOAD/UNLOAD W/ 287"L ARM (RIGGING FEE \$2,000)	\$ 2,000.00
241	DEVILBISS 2-HEAD PISTON TYPE AIR COMPRESSOR, 25HP, S/N 5512971 (RIGGING FEE \$250)	\$ 250.00
242	2017 ATLAS COPCO FX6(A5) AIR DRYER, S/N ITJ038943 (RIGGING FEE \$75)	\$ 75.00
243	DEVILBISS 2-HEAD PISTON TYPE AIR COMPRESSOR, 25HP (RIGGING FEE \$250)	\$ 250.00
244	2017 ATLAS COPCO FX6(A5) AIR DRYER, S/N ITJ013223 (RIGGING FEE \$75)	\$ 75.00



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<b>Lot</b>	<b>Description</b>	<b>Rigging Fee</b>
	<b>ALL SMALL ITEMS \$90.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC</b>	<b>Contact Rigger</b>
	<b>ALL OTHER LIFTS ARE BASED ON \$25.00 PER LIFT OR \$90.00 PER HOUR</b>	<b>Contact Rigger</b>