

Edge Tool & Die Inc. Rigging Fees

Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.

National Rigging & Transportation

100 Municipal Street
Welland, Ontario
Canada L3B 3P2

Attn: Shane Sewell

Office: 1-905-788-1110

Mobile: 1-905-401-2762

shane@nationalrigging.com

Lot	Description	Rigging Fee
6	BAXTER VERTICUT 115B ROLL-IN BANDSAW, S/N 4261 (RIGGING FEE \$175)	\$ 175.00
7	BAXTER VERTICUT 1153 ROLL-IN BANDSAW, S/N 5387 (RIGGING FEE \$175)	\$ 175.00
11	2004 DAHLIH DL-MCV1700 CNC VERTICAL MACHINING CENTER, S/N 3001090165, 6,000 RPM, FANUC SERIES 18-M CNC CONTROL, TRAVELS: X-66.95", Y-33.45", Z-29.53", (32) ATC, HAVOR HBO-750PSB3-11CHILLER, YEOSHE V23A2R-1X HYDRAULIC PUMP (NOTE: TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$4,900)	\$ 4,900.00
12	GEWLONG ELECTRIC 40KVA TRANSFORMER, 575V TO 200/220V (RIGGING FEE \$90)	\$ 90.00
20	2001 TAKUMI V11A CNC VERTICAL MACHINING CENTER, S/N G0975, MITSUBISHI MELDAS 500 CNC CONTROL, TRAVELS: X-43.3", Y-20", Z-22", 25" X 53" TABLE, CAT40, HAVOR HBO-250PTB CHILLER W/ TRANSFORMER (NOTE: TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$1,650)	\$ 1,650.00
24	DAHLIH DL-MCV1020 CNC VERTICAL MACHINING CENTER, FANUC SERIES O-M CNC CONTROL, BT40, S/N 1020868 (NOTE: TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (RIGGING FEE \$1,650)	\$ 1,650.00
25	SHINHSING ELECTRIC 16KVA TRANSFORMER, 380V TO 200V (RIGGING FEE \$90)	\$ 90.00

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29	ZPS MCFV 1680 NT CNC VERTICAL MACHINING CENTER (NEEDS REPAIR) (NOTE: TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY FROM MACHINE) (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
30	REX MANUFACTURING 112.5KVA TRANSFORMER, 600V TO 480/277V (RIGGING FEE \$90)	\$ 90.00
36	2005 RACER-TECH RMC3 VERTICAL MILLING MACHINE, HEIDENHAIN 2-AXIS DRO, ALIGN POWER FEED, SPEEDS TO 3,800 RPM, 3HP, 10" X 50" TABLE, S/N 746024 (RIGGING FEE \$250)	\$ 250.00
37	2012 FIRST LC-185VS-B VERTICAL MILLING MACHINES, HEIDENHAIN DRO, 10" X 50" TABLE, 31" LONGITUDINAL TRAVEL, 16.3" CROSS TRAVEL, 15.3" VERTICAL TRAVEL, POWER DRAW BAR, SPEEDS TO 4,500 RPM W/ COLLETS, S/N 10303573 (RIGGING FEE \$250)	\$ 250.00
38	2012 FIRST LC-185VS-B VERTICAL MILLING MACHINES, HEIDENHAIN DRO, 10" X 50" TABLE, 31" LONGITUDINAL TRAVEL, 16.3" CROSS TRAVEL, 15.3" VERTICAL TRAVEL, POWER DRAW BAR, SPEEDS TO 4,500 RPM W/ COLLETS, S/N 10303566 (NO MACHINE VISE) (RIGGING FEE \$250)	\$ 250.00
40	FIRST LC-185VS VERTICAL MILLING MACHINE, HEIDENHAIN 3-AXIS DRO, 10" X 50" TABLE, SPEEDS TO 4,500 RPM (RIGGING FEE \$250)	\$ 250.00

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41	FIRST LC-185VS VERTICAL MILLING MACHINE, 10" X 50" TABLE, SPEEDS TO 3,000 RPM (RIGGING FEE \$250)	\$ 250.00
45	DARBERT VBM-4V VERTICAL MILLING MACHINE, HEIDENHAIN 2-AXIS DRO, 18" X 75" TABLE, SPEEDS TO 1,500 RPM, S/N 6189 AND TOOL HOLDER ATTACHMENT TABLE (RIGGING FEE \$750)	\$ 750.00
47	TOS-KURIM FA5B-H UNIVERSAL MILLING MACHINE, HEIDENHAIN 3-AXIS DRO, 18" X 79" TABLE, S/N 24382 (RIGGING FEE \$750)	\$ 750.00
49	ZAYER HORIZONTAL MILLING MACHINE, 12" X 63" TABLE, SPEEDS TO 1,800 RPM (RIGGING FEE \$250)	\$ 250.00
52	2012 ECOCA SJ-2260G LATHE, FAGOR 2-AXIS DRO, 24" SWING, 76" BED, 3.25" BORE, 3-JAW CHUCK, TOOL POST, MULTI-POSITION TOOL POST, S/N E1TAB0587 (RIGGING FEE \$450)	\$ 450.00
53	HAVLIK C6242 LATHE, MITUTOYO 2-AXIS DRO, 22" SWING, 80" BED, 3.25" BORE, 3 & 4-JAW CHUCKS, TAILSTOCK, TOOL POST, STEADY RESTS, S/N 141 (RIGGING FEE \$450)	\$ 450.00
55	BLANCHARD NO. 18 ROTARY SURFACE GRINDER, 36" DIA. TABLE, S/N 3908 W/ SPARE STONES (RIGGING FEE \$750)	\$ 750.00
56	NU-WAY PFG-CL3060AH SURFACE GRINDER, S/N 1035111, SADDLE 11.75", SLIDE 23.5", TABLE TO SPINDLE CENTER 19.5" (RIGGING FEE \$250)	\$ 250.00

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57	CHEVALIER FSG-3A818 SURFACE GRINDER, S/N M384A005, SADDLE 8", SLIDE 18", TABLE TO SPINDLE CENTER 18" (RIGGING FEE \$250)	\$ 250.00
58	CHEVALIER FSG-618M SURFACE GRINDER, SADDLE 6", SLIDE 18", TABLE TO SPINDLE CENTER 19.5", S/N A3848002 (RIGGING FEE \$175)	\$ 175.00
59	CHEVALIER FSG-618M SURFACE GRINDER, SADDLE 6", SLIDE 18", TABLE TO SPINDLE CENTER 19.5", S/N A3937002 (RIGGING FEE \$175)	\$ 175.00
60	CHEVALIER FSG-618M SURFACE GRINDER, SADDLE 6", SLIDE 18", TABLE TO SPINDLE CENTER 19.5", S/N A3936007 (RIGGING FEE \$175)	\$ 175.00
61	KENT KGS-618 SURFACE GRINDER, SADDLE 6", SLIDE 18", TABLE TO SPINDLE CENTER 21" (RIGGING FEE \$175)	\$ 175.00
62	POLARIS TRANSFORMER, 15KVA, 600V TO 220/122V (RIGGING FEE \$90)	\$ 90.00
68	MAS V050 RADIAL ARM DRILL, 6' ARM, S/N 297 (RIGGING FEE \$750)	\$ 750.00
69	MAS V050 RADIAL ARM DRILL, 6' ARM, S/N 189 (RIGGING FEE \$750)	\$ 750.00
70	MAS V0-32 RADIAL ARM DRILL, 4' ARM, S/N 653 (RIGGING FEE \$450)	\$ 450.00
72	FANUC CNC WIRE EDM (NEEDS REPAIR) (RIGGING FEE \$750)	\$ 750.00
73	REX MANUFACTURING 15KVA TRANSFORMER, 600V TO 120V (RIGGING FEE \$90)	\$ 90.00
74	CHMER CNC CD-305G WIRE EDM (NEEDS REPAIR) (RIGGING FEE \$750)	\$ 750.00

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75	REX MANUFACTURING 15KVA TRANSFORMER, 600V TO 208/120V (RIGGING FEE \$90)	\$ 90.00
75B	DELTA 30KVA TRANSFORMER, 600V TO 220/380V (RIGGING FEE \$90)	\$ 90.00
75C	GENERAL ELECTRIC 25KVA TRANSFORMER, 546V TO 120/240V (RIGGING FEE \$90)	\$ 90.00
77	USI-VICKERS CLEARING S-600-120-72 STRAIGHT SIDE PRESS, 600-TON CAP., 72" X 120" BED, 29" – 53" SHUT HEIGHT, 20" STROKE (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING
78	MECON F30PL FEEDER, S/N 1017, MAX COIL WIDTH 31" (RIGGING FEE \$750)	\$ 750.00
79	ROWE C3-30 STRAIGHTENER, S/N 24911, MAX MATERIAL .150" MILD STEEL, MIN MATERIAL .020" MILD STEEL, MAX COIL WIDTH 30", # ROLLERS 11 -7 STRAIGHTENING – 4 PINCH, ROLLERS 3.5"DIA. 4.5" C TO C (RIGGING FEE \$450)	\$ 450.00
80	ROWE 1003-DSJ UNCOILER, S/N 24910, MAX COIL ID 25", MIN COIL ID 18", MAX COILD OD 72", MAX COIL WIDTH 31", MAX WIGHT 8,000LBS (RIGGING FEE \$450)	\$ 450.00
82	HAMILTON 849 STRAIGHT SIDE PRESS, 250-TON CAP., 60" X 84" BED, 24" – 34" SHUT HEIGHT, 12" STROKE (CONTACT RIGGER FOR PRICING)	CONTACT RIGGER FOR PRICING

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Lot	Description	Rigging Fee
82A	P44 - ROWE COIL CRADLE W/ FEEDER / STRAIGHTENER, MODEL C3-40/12J, S/N 22956, 4,000LB CAP., 12" WIDE MATERIAL, 60" MAX COIL OD, 35-100 FPM FEED RATE (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82B	P188 - DUAL UNCOILER, 10,000LB CAP. PER COIL, MAX WIDTH 24", I.D. RANGE 18-22", MAX O.D. 72", BUILT BY BARRIE WELDING & MACHINE, 2002, S/N 81110-02 W/ OVERARM, CONTROL PANEL, BUILT BY BARRIE WELDING & MACHINE, 2002, S/N 82628-2, MECON INDUSTRIES 4STR60 FEEDER, S/N STR142, MARCUS TRANSFORMER, ETC. (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82C	ABB ROBOT W/ 2016 ABB IRC5 SINGLE ROBOT CONTROLLER, S/N 1600-103912, PENDANT CONTROL, CONTROL PANEL, TREGASKISS TOUGH GUN UNIT (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING

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82D	P66 - AUTODYNE MACHINERY ROBOTIC MIG WELD CELL CONSISTING OF: ABB ROBOT W/ 2014 ABB IRC5 M2004 ROBOT CONTROLLER, S/N 1600-101087, CONTROL PANEL, ALLEN-BRADLEY PANELVIEW 600 CONTROL, MILLER AUTO-AXCESS 450-DI WELDER, SKU 907153014, S/N MF511031U (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82E	P297 - MECON INDUSTRIES CCS100 COIL CRADLE W/ FEEDER / STRAIGHTENER, 10,000LBS CAP., S/N CCS0795 (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82F	P43 - ROWE B-15/4J COIL CRADLE W/ FEEDER / STRAIGHTENER, 4,000LBS CAP., 15"W, 50" O.D. MAX, S/N 23964 (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82G	P227 - 2003 RANSOHOFF QS-9000 PARTS WASHER, S/N 4332 (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82H	P189 - NIAGARA HL8 SHEAR, 10" CAP. MILD STEEL, S/N 39533 (NEEDS REPAIR) (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING

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Lot	Description	Rigging Fee
82I	2011 MODEL BETA PALLET WRAPPER, S/N ABA05608 (NEEDS REPAIR) (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82J	P68 - FEDERAL / PRECISION INDUSTRIES CORPORATION F8 PRESS, 3" STROKE, 100-TON CAP., 16" SHUT HEIGHT, 28" X 36" BED, 15" THROAT DEPTH, 60-180 STROKES PER MIN, 3" RAM ADJUSTMENT, S/N PR0023, PRODUCTION NO 8A-246, LIGHT CURTAINS, CONTROL PANEL, (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82K	PEMSERTER IN-DIE DIE FEEDING SYSTEM / BOWL FEEDER, HITECH TOUCH SCREEN CONTROLS, S/N 509478 (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
82L	P149 - GRAVITY FED BOWL FEEDER W/ RODIX FEEDER CUBE PLUS SERIES HOPPER AND BOWL (LOCATED IN VAUGHAN, ONTARIO) (BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING)	BUYER MAY USE OWN RIGGER OR CONTACT RIGGER FOR PRICING
83	BROWN & SHARPE MVAL PFX 4-5-4 CMM, S/N 0997-1912 (RIGGING FEE \$450)	\$ 450.00
171	FREE STANDING JIB CRANE, 500LB CAP. W/ CHAIN HOIST, APPROX. 8' ARM (RIGGING FEE \$350)	\$ 350.00

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172	FREE STANDING JIB CRANE, 500LB CAP. W/ CHAIN HOIST, APPROX. 10' ARM (RIGGING FEE \$350)	\$ 350.00
	ALL SMALL ITEMS \$105.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC	Contact Rigger
	ALL OTHER LIFTS ARE BASED ON \$35.00 PER LIFT OR \$105.00 PER HOUR	Contact Rigger