

PUBLIC AUCTION

die-tech inc.

130 Shearson Crescent Cambridge, Ontario, Canada

Late Model Tool & Die Facility

Plus Real Estate For Sale



Auction: Thursday April 24, 10:30 AM (ET)

Inspection: Wednesday April 23, 9 AM to 4 PM

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2001



CNC BRIDGE TYPE MILL

AWEA SP2016, Fanuc 18M Control, Travels: X-82.7", Y-63", Z-30", Table Size 86.6" x 59.1", Cat 50, 32 ATC, 6,000 RPM, Distance From Spindle To Table 9.4" – 39.4", Max Table Load 8,818 lb, Max Feed Rate 196.9 IPM, Rapid Traverse X&Y – 787.4, Z-393.7 IPM, Chip Auger & Conveyor, 25 HP, 220V, s/n 1375



HORIZONTAL BORING MILL

KURAKI KBT-1103, Travels: X-71", Y- 55", Z- 49", Rotary Table Size 59"x53", Max Table Load 13,250 lb, 4.33" Spindle, 12 – 1,200 RPM, Max Feed Rate 40 IPM, Rapid Traverse 100 IPM, Accurite 3 Axis DRO, Pendant Control, 20 HP, sn 1331, Also Available: 2 – 24"x53" Angle Plates





TAKUMI CNC VERTICAL MACHINING CENTER, MODEL V12

CNC VERTICAL MACHINING CENTERS

2012 **TAKUMI** V12, Mitsubishi M70 Control, Travels: X-47.2", Y-26", Z-24", Table Size 27"x53", 24 ATC, 40 Taper, Coolant Through Spindle, Max Table Load 2,425 lb, Spindle Nose To Table 5.9"-30", Cutting Feed Rate 275 IPM, Rapid Traverse X&Y-787 IPM, Z-551 IPM, Chip Conveyor, 15 HP, 220V, sn V12189

1997 **TAKUMI** V18A, Fanuc OM Control, Travels: X-70.9", Y-33.5", Z-29.5", Table Size 78.7"x31.5", 50 Taper, 32 ATC, Spindle Nose To Table 7.9-37.4", Cutting Feed Rate 197", Rapid Traverse 472 IPM, Max Table Load 4,850 lb, 30 HP, 220V, sn J0110

2000 **TAKUMI** V11A, Mitsubishi Meldas 500 Control, Travels: X-43.3", Y-21.6", Z-21.6", Table Size 22"x45", 40 Taper, 24 ATC, Cutting Feed Rate 236 IPM, Rapid Traverse 472 IPM, Chip Conveyor, 220V, sn G0907

1997 **TAKUMI** V11A, Mitsubishi Control, Travels: X-43.3", Y-21.6", Z-21.6", Table Size 20"x53", 24 ATC, 40 Taper, Cutting Feed Rate 236 IPM, Rapid Traverse 472 IPM, 220V, sn G0433



TAKUMI CNC VERTICAL MACHINING CENTER, MODEL V18A

This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.



TAKUMI CNC VERTICAL MACHINING CENTER, MODEL V11A



TAKUMI CNC VERTICAL MACHINING CENTER, MODEL V11A



71" x 131" Bed

RASKIN 550 TON PRESS



As New As 2005

1 of 5

FIRST LC185VS-B



48" x 108" Bed

**MINSTER
50 - 7-1/2 -
08 PRESS**



As New As 2000

VIEW OF 2 FORTWORTH VBM5VL MILLS

PRESSES

RASKIN 550 Ton Press, 71"x131" Bed, 34" Shut Height, Variable Speed, 18 SPM, 50"x24" Windows

AUTO Feed G 1031/22054 24" Combination Uncoiler/Feed, Keeper Arms, s/n 1249

MINSTER 50 - 7-1/2 - 08 Press, 48"x 108" Bed, 16"x19" Windows, Dominion Power Press Controls Model 854-77, 600V, sn 5354

MILLS

(2) 2000, 1998 **FORTWORTH VBM5VL** Mills, Travels: X-59", Y-23-5/8", Z-27-9/16", Table Size 86" x 20", 45-1,500 RPM, 50 Taper, Heidenhain 3 Axis DRO, Max Feed Rate 39 IPM, Rapid Traverse X&Y 129 IPM, Power Drawbar (on 5219), 15 HP, sn 5314, 5219

2005 **FIRST LC185VS-B**, 10"x50", Heidenhain 2 Axis DRO, Pendant, 60-4,500 RPM, 3 HP, 575V, sn 40401514

2004 **FIRST LC185VS-B**, 10"x50", 60-4,500 RPM, Heidenhain 2 Axis DRO, Pendant Control, 3 HP, sn 40401517

(3) **FIRST LC185VS**, 10"x50", Heidenhain 2 Axis DRO, 60-4,500 RPM, 3 HP, 575V, sn 20904996 (1995), 70703101 (1997), 20904992 (2003)



1 of 2 EDM's

SODICK 600WP WIRE CNC EDM



1 of 3 Radials

MAS 5' RADIAL ARM DRILLS, MODEL V050



16" x 40"

CHEVALIER FSG1640AD 16"x40" HYDRAULIC SURFACE GRINDER



36" Chuck

BLANCHARD ROTARY SURFACE GRINDER, MODEL N018



As New As 2012

VIEW OF 6 KENT & YOUIL SURFACE GRINDERS

ROTARY GRINDER

BLANCHARD No18 Rotary Surface Grinder, 36" Chuck, 5-95 RPM, s/n 4488

RADIAL ARM DRILLS

(2) **MAS** 5' Radial Arm Drills, Model V050, Box Table, Morse 5 Taper, Heavy Duty Column, sn 2608, 3763

HECKERT 4' Radial Arm Drill, 10" Column, Box Table, sn 5799

SURFACE GRINDERS

CHEVALIER FSG1640AD 16"x40" Hydraulic Surface Grinder, Coolant, Filtration, 5 HP, sn G4874005

1998 **YOUIL** YGS46 6"x14" Surface Grinder, Tilting Electromagnetic Chuck, Coolant, sn 4680803

2012 **KENT** KGS 618, 8" x 16", sn kt 112585

2012 **KENT** KGS 618 6"x14" Surface Grinder kt112586

1996 **KENT** KGS616S 6"x14" Surface Grinder, s/n 96041008

(2) **KENT** KGS 200 6"x14" Surface Grinder, sn 871254, 870651-8



VICTOR 1640 B LATHE



1 of 2
KING KC50 GEARED HEAD DRILL

SAWS

2000 **BOMAR** STG-320GM Horizontal Bandsaw, Cutting Capacity Round: 12.6", Square 12.6"x12.6", I Beam 20"x12.6", sn 40

DO ALL Vertical Bandsaw, 24" Throat, 26"x26" Table, Blade Welder

ERMAIER KM1012 Roll-In Bandsaw, sn 78496

KARMANN Roll In Bandsaw Model KM1012, sn 27689

LATHE

VICTOR 1640 B Lathe, 16" x 40", 8" 3 Jaw Chuck, 2" Bore, Spare 10" 4 Jaw Chuck, Tailstock, Tool Post, Foot Brake

EDM'S

1998 **SODICK** A500W Wire CNC EDM, Fine Mark 25 Control, Travels: X-19.6", Y-13.7", Z-10.6", Max Workpiece Dimensions 27.5"x19.6"x10.2", Max Workpiece Weight 1,555 lb, Auto Wire Thread, Max Wire Feed 9.8 IPS, Filtration, Coolant, 7228 Hrs, sn1632

1996 **SODICK** 600WP Wire CNC EDM, Mark 21 EDW Control, Auto Wire Thread, Filtration, Coolant, sn 59

Spare Coolant Pump

CMM

MITUTOYO BH706 CMM, 40"x48" Surface, Code 3740M-112, sn 93090294, 004113105, PC

PRECISION INSPECTION

48"x100" Heavy Duty T Slot Table

Marble Precision Inspection Tables: 4'x9'x14", 2'x3'x6"

Height Gauges, Micrometers, Precision Blocks, V Blocks, Vises, Magnetic Plates

SUPPORT EQUIPMENT

IMA G.H. Drill Model IG 30-8, Adjustable 16"x10" Table, sn 350648

KING KC50 Geared Head Drill, 28" Variable Speed, Adjustable 22"x22" Table

HOBART TR-250-HF Welder

POWER FIST Shotblast Cabinet

32" Custom H Frame Bender

COMPRESSORS ETC.

BOGE S24-2, 25 HP Air Compressor, Digital Control

Receiving Tank

ULTRA AIR UA125A RFF Air Dryer, Max 200 PSIG, sn U-41741-23

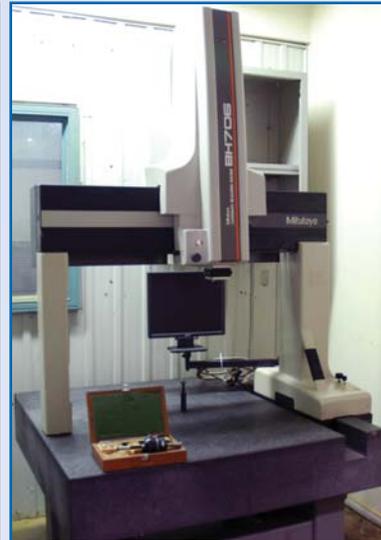
15 HP Exhaust Fan, Ducting

INGERSOLL RAND 5 HP Portable Upright Air Compressor

Water Filtration System



2000 1 of 4 Saws
BOMAR STG-320GM HORIZONTAL BANDSAW



MITUTOYO BH706 CMM



PARTIAL VIEW OF NITROGEN CYLINDERS



PARTIAL VIEW OF ASSORTED PRECISION INSPECTION



PARTIAL VIEW OF PRECISION VISES



PARTIAL VIEW OF 40 & 50 TAPER TOOLING



YALE 30,000 LB FORKLIFT



HYSTER 12,400 LB FORKLIFT, MODEL S125A



YALE 8,000 LB FORKLIFT, MODEL GLC080



ULTRA AIR AIR DRYER, MODEL UA125A RFF

1 of 2 Compressors



BOGE 25 HP AIR COMPRESSOR, MODEL S24-2



2009

FORD F150XL PICKUP TRUCK



PARTIAL VIEW OF ASSORTED TOOL STEEL

CRANES

RICHARD WILCOX 25 Ton, Double Girder, Approx 27' Span

KONE 10 Ton, Approx 27' Span
Common 140' Runway Only

SMH 5 Ton, Approx 27', R&M 5 Ton Hoist, Pendant, 80' Runway

PICKUP TRUCK

2009 **FORD** F150XL Pickup Truck, Bed Liner, 81,167 KM, VIN 1FTRF12288KF01227

FORKLIFTS

YALE 30,000 lb Capacity, Propane & Gas, 10' Single Stage Mast, 6' Forks,

HYSTER 12,400 lb Capacity, LPG, Model S125A, Lift Height 129.5, 2 Stage Mast, 52" Forks, sn A024D03294W

YALE 8,000 lb Capacity, LPG, Model GLC080 LGNGAE085, 185" Lift, 3 Stage Mast, Side Shift, 52" Forks, sn B818D03290V

PLOTTERS

HP Designjet 510 Plotter, 4 Colour, 42" Capacity, sn MY19F53006

HP Designjet 450C, 36", sn SG9BN2104G

Plus: Large Selection of 40 & 50 Taper Tooling, Tooling Carts, Huge Selection of Nitrogen Cylinders, Tools, Tool Cabinets, Precision Vises, Clamps, Hold Downs, Arbor Press, Demagnetizers, Clamps, Grinding Wheels, Heavy Duty Portable Steel Work Tables, Steel Saw Horses, Pallet Jacks, Die Lifts, Portable Tool Carts, Raw Material Tool Steel, Office Furniture & Equipment.

Real Estate Available For Sale

19,000 Sq Ft Building on 0.67 Acres, Two Storey Office Area



Contact Broker: Mitchell Blaine at CBRE (519) 577-6156



1 of 3 Cranes

10 Ton KONE Also Available

RICHARD WILCOX 25 TON, 27' SPAN



PARTIAL VIEW OF OFFICE FURNITURE & PLOTTERS



1 of 2

INFINITY AUCTION CALENDAR

Wed. April 2
ALKANO LTD
Burlington, Ontario
CNC Machining & Custom Press Manufacturer

Tues. April 8
GADDESS INDUSTRIAL
Minto, New Brunswick
State of the Art Fabrication Facility

Wed. April 16
KWESTOR ENTERPRISES
Edmonton, Alberta
Large Capacity CNC Turning & Machining

TERMS OF SALE



Payment: All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All Online bidders must register on Bidspotter by 5pm Wednesday April 23rd. A 15% buyers premium will be added to all onsite purchases (18% Online). A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 2pm Friday April 25th, 2014. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

Friday May 2, Presses & Cranes Friday May 9. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

DIRECTIONS: From Toronto Airport to: 130 Shearson Crescent Cambridge, Ontario, Canada N1T1J4 (Approx. 71 km, 50 Mins): Exit Airport follow signs to 401 West, Take exit 286 Townline Rd, Turn left onto Townline Rd, At the roundabout, take the 1st exit onto Can-Amara Pkwy, Turn right onto Bishop St N, Turn left onto Shearson Crescent, Destination will be on the left

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