

## Battlefield International Inc. Rigging Fees

**Rigging to Include: Electrical disconnect, blocking of heads, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, etc.**

### National Rigging and Transportation

100 Municipal Street  
Welland, Ontario  
Canada L3B 3P2

**Attn: Darren Chapman**

Office: 1-905-788-1110

Mobile: 1-905-704-9011

darren@nationalrigging.com

Lot	Description	Rigging Fee (USD)
1	2004 HYUNDAI KIA SKT-15LMS CNC TURNING CENTER WITH SUB SPINDLE, FANUC OI-TB CNC CONTROL, 21.6" SWING OVER BED, 5,000 RPM MAIN SPINDLE, 6,000 RPM SUB-SPINDLE, 4,000 RPM LIVE TOOLING, TOOL PRESETTER, 12-STATION TURRET, COLLET CHUCK, 3-JAW CHUCK, 30KVA, 200/220V, 50/60HZ, APPROX. 7,400 RUN TIME HOURS, S/N SKT15LMS069 (MACHINE #1) (RIGGING FEE \$1,875 USD)	\$ 1,875.00
2	2013 HYUNDAI WIA LS2100SY CNC TURNING CENTER WITH SUB SPINDLE, FANUC 31I-A CNC CONTROL, 24.8" SWING OVER BED, 4,500 RPM MAIN SPINDLE W/ COLLET CHUCK, 6,000 RPM SUB SPINDLE WITH 6" 3-JAW CHUCK, 5,000 RPM LIVE TOOLING, TOOL PRESETTER, 12-STATION TURRET, PARTS CATCHER, CHIP CONVEYOR, 220V, 60HZ, 33KVA, APPROX. 7,200 RUNTIME HRS. S/N G3184-0062 (MACHINE #3) (RIGGING FEE \$1,875 USD)	\$ 1,875.00
3	2007 HYUNDAI KIA SKT-15LMS CNC TURNING CENTER WITH SUB SPINDLE, FANUC OI-TB CNC CONTROL, 21" SWING OVER BED, 5,000 RPM MAIN SPINDLE, 6,000 RPM SUB SPINDLE, LIVE TOOLING, COLLET CHUCK, SUB SPINDLE W/ COLLET CHUCK, TOOL PRESETTER, 12-STATION TURRET, 30KVA, 200/220V, 50/60HZ, S/N SKT15LMS0144 APPROX. 7,300 RUN TIME HOURS (MACHINE #5) (RIGGING FEE \$1,875 USD)	\$ 1,875.00

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4	2006 HYUNDAI KIA SKT210Y CNC TURNING CENTER WITH FANUC 2TI-TB CNC CONTROL, 20" SWING OVER BED, 4,000 RPM MAIN SPINDLE, 6,000 RPM SUB SPINDLE, COLLET CHUCK, TAILSTOCK, TOOL PRESETTER, PARTS CATCHER, 12-STATION TURRET, LIVE TOOLING, LNS TURBO HINGE BELT CHIP CONVEYOR, 21KVA, 200/220V, 50/60HZ, S/N SKT210Y0007 W/ 2006 SAMSYS+ MUS3000 BAR FEEDER, S/N 06160, APPROX. 9,800 RUN TIME HOURS, S/N SKT210Y0007 (MACHINE #4) (RIGGING FEE \$1,875 USD)	\$ 1,875.00
5	2006 FADAL VMC2216FX CNC VERTICAL MACHINING CENTER WITH FADAL GE FANUC OI-MC CNC CONTROL, 16" X 39" TABLE, TRAVELS: X-22", Y-16", Z-20", CAT 40, 8,000 RPM, 15HP, (21) ATC, 16KVA, 240VAC, 50/60HZ, APPROX. 3,202 RUN TIME HOURS S/N 012006089132 (NO MACHINE VISE) (MACHINE #10) (RIGGING FEE \$1,375 USD)	\$ 1,375.00
6	2006 HYUNDAI KIA SKT-15 CNC TURNING CENTER WITH FANUC OI-TC CNC CONTROL, 21.6" SWING OVER BED, 5,000 RPM SPINDLE, COLLET CHUCK, TAILSTOCK, TOOL PRESETTER, PARTS CATCHER, 12-STATION TURRET, LIVE TOOLING, 20KVA, 200/220V, 50/60HZ, APPROX. 7,500 RUN TIME HOURS, S/N SKT151190 (MACHINE #15) (RIGGING FEE \$1,875 USD)	\$ 1,875.00

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<b>Lot</b>	<b>Description</b>	<b>Rigging Fee (USD)</b>
7	2014 HYUNDAI WIA L400LMC BIG BORE MULTI-AXIS CNC TURNING CENTER WITH FANUC 32I-A CNC CONTROL, 18" 3-JAW CHUCK, BIG BORE OPTION WITH 6.52" BAR CAP., 82.5" MAX. TURNING LENGTH, 28.5" MAX. TURNING DIA., 2,000 RPM 50HP SPINDLE MOTOR, TAILSTOCK, TOOL PRESETTER, 12-STATION LIVE TOOL TURRET (2 AXIAL AND 2 RADIAL LIVE WITH 4,000 RPM), CHIP CONVEYOR, 46KVA, 220V, 60HZ, NOTE: INSTALLED NEW IN 2017, APPROX. 3,300 RUNTIME HRS., S/N G3199-0113 (MACHINE #16) (RIGGING FEE \$2,875 USD)	\$ 2,875.00
8	2010 TROTEC FP100-20 SPEEDY 100 FIBER LASER ENGRAVER, FP100/20, 20WATTS, INPUT POWER: 115VAC, 10A, 50/60HZ, WORKING AREA: 24" X 12", MAXIMUM HEIGHT OF WORKPIECE: 4.92", MAXIMUM ENGRAVING SPEED: 78.75 INCH/SECOND, S/N F1-0221 (RIGGING FEE \$150 USD)	\$ 150.00

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<b>Lot</b>	<b>Description</b>	<b>Rigging Fee (USD)</b>
9	MENTOR DYNAMICS 20-TON CAP. FREE STANDING BRIDGE CRANE SYSTEM, 40' SPAN X 173' RUNWAY, HOOK TRAVELS: 28'W X 160'L X 14'H, SPEEDS: CRANE 100 FPM, TROLLEY 50 FPM, HOIST 14 FPM, PENDANT CONTROL, ALL SUPPORT COLUMNS, RAILS, RUNWAY, BUSBAR, 575/3/60 POWER SUPPLY, S/N 1288, CURRENTLY INSTALLED IN 21' CLEARANCE HEIGHT, INSTALLED 2016, DRAWINGS AVAILABLE (LOCATED IN ST. THOMAS, ON) (CONTACT NATIONAL RIGGING FOR PRICING OR BUYER MAY USE ANOTHER MACHINERY MOVER)	CONTACT NATIONAL RIGGING FOR PRICING OR BUYER MAY USE ANOTHER MACHINERY MOVER

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<b>Lot</b>	<b>Description</b>	<b>Rigging Fee (USD)</b>
	<b>ALL SMALL ITEMS \$90.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC</b>	<b>Contact Rigger</b>
	<b>ALL OTHER LIFTS ARE BASED ON \$25.00 PER LIFT OR \$90.00 PER HOUR</b>	<b>Contact Rigger</b>