

PUBLIC AUCTION

B&B Trade Distribution is phasing out of the manufacturing of metal products to focus on their core business of HVACR product distribution



B&B Trade Distribution

Sheet Metal & HVAC Fabrication Equipment

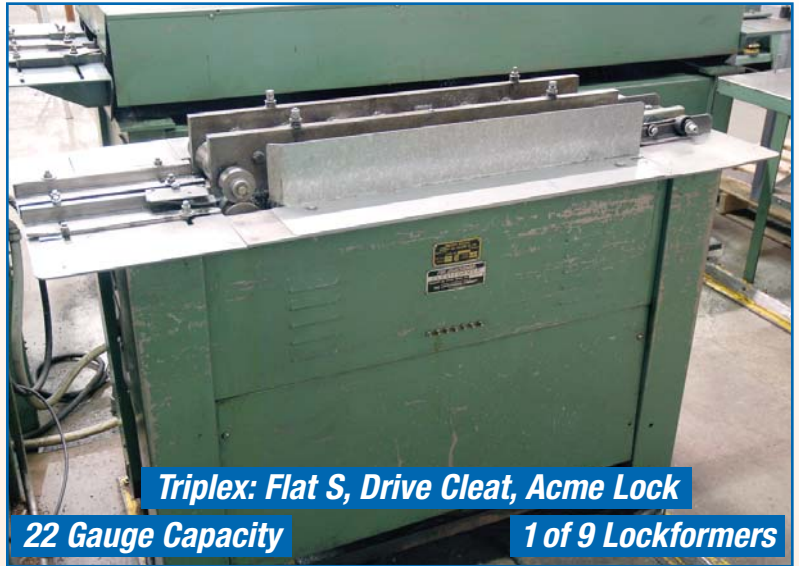
675 York Street, London, Ontario, Canada



View of 2

Up to 40,000 lb & 60" Capacity

VIEW OF 2 CUT TO LENGTH SLEAR LINES



Triplex: Flat S, Drive Cleat, Acme Lock

22 Gauge Capacity

1 of 9 Lockformers

CLEATFORMER MODEL 22SS



20 Ton

Plus 4 C Hooks Up To 20 Ton

MUNCK 20 TON CRANE



10' x 14' Gauge

ROTO DIE SHEET METAL BENDER, MODEL 15

AUCTION: Wednesday February 8, 11:00 AM

Inspection: Wednesday February 8, 9 AM to 11 AM

**Short Sale, Only 75 Lots,
Please Be Prompt!**

**Bid Live Onsite & Online
Via Bidspotter.com**



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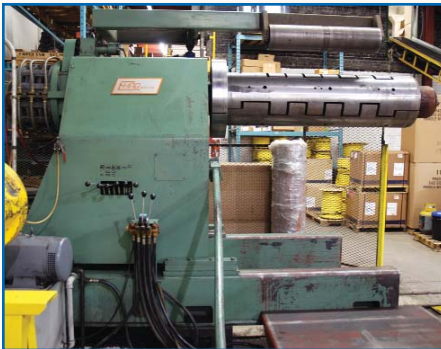
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EMAG / STEELPRO

Steel Processing, Slitting & Shearing Line



**Short Sale,
Only 75 Lots,
Please Be Prompt!**

EMAG STEELPRO Steel Processing, Slitting & Shearing Line

INCLUDING:

EMAG Coil Car, 40,000 Lb Capacity, Max Dia 64", Max Width 62", Max Lift 12", Min Height 63", Lift Speed 5 FPM (Hydraulic Cylinder), Traverse Speed 40 FPM

EMAG Coil Tipper, 40,000 Lb Capacity

EMAG Uncoiler, 40,000 Lb Capacity, Max Dia 64", Max Width 62", ID 18" – 22", Height Floor to Mandrel Center Line 65", Mandrel Expansion Range 17-1/2" – 22-1/2"

2 Scrap Winders, 800 lb Max. Capacity, Hydraulic, Max Steel OD – 24", Max Aluminum OD – 30", Average ID 13", Width 12", Max Rewind Speed 250 FPM, Max Trim Size 2 Strands .125" x 1/2" Threading Table, Hydraulic, 45" Wide Peeler Blade, Welded Structural Steel Frame

STEELPRO Combination: Entry Unit, Slitter, 7 Roll Straightener, Flattener, Flying Shear, Shear Accelerating Mechanism, Specs: Blank Sizes Min. Width 3", Max 60", Min Length 6", Max Length 999", Blank Tolerances Width +/- .010", Length 6" – 120" - +/- 1/64", Steelpro Section Performs of Strip Guiding, Trimming and / or Slitting, Flattening and Cutting the strip to pre-determined lengths on a continuous basis.

Runout Conveyor, Belt Type, Single Solid Belt

Gravity Sheet Stacker, 15,000 Lb. Capacity, Max Size 120" x 60", Frame Height Range 32" – 40"

Electrical Control Panel

General Specifications:

Max Coil Weight:	40,000 Lb.
Max Coil Width:	62"
Max Line Speed:	100 FPM
Passline Height:	42"
Material Cap.:	.015" - .140" Steel & Aluminum
Slitter Capacity:	5 in .064 Steel 4 in .104 Steel 3 in .140 Steel or .125" Aluminum
Flattener Capacity:	Material from .025" - .125" at Max Line Speed
Shear Capacity	.140" Steel, .125" Aluminum, Max. 30 Cuts/Min, Max Width 60", Blade Length 64"
Materials:	Mild Steel, Cold Rolled, Galvanized, Satin Coat, Stainless Steel, Aluminum

WELTY-WAY

Model Slear Cut To Length Duct Line



WELTY WAY Model Slear Cut To Length Duct Line

Uncoiler – Approx 30,000 Lb Capacity, Max Dia 64", Max Width 62", ID 18" – 22", Height Floor to Mandrel Center Line 65", Mandrel Expansion Range 17-1/2" – 22-1/2"

Feed Table, Pinch Rolls, Straightener, Shear, 62" Shear Blade, From 6-100FPM, from 1/2" – 7" Stroke Travel, 12-30 Gauge Capacity, Slitter 12-16 Gauge Capacity.

WELTY WAY 4 Head Auto V Notcher, Digital Counter

WELTY WAY AB3 Bruct Electronic Control Panel, Model K, Batch Counter, Measuring Head, Transfer Table, sn 67604



SHEET METAL BENDER

ROTO DIE Sheet Metal Bender, Model 15, 10' x 14 Gauge Mild Steel x 16 Gauge Stainless Steel, x 10 Gauge w 7/8" Die Opening with Angle Insert, 3" Stroke, 20 – 50 SPM, 2-1/8" Die Clearance, 7-1/2" Die Space, (3) 38" Material Supports, 7.5 HP, sn 82062



SHEAR

ELGA Hydrashear, Model 1014, 10' x 1/4" Capacity, 50" Squaring Arm, (3) 40" Support Arms, 15 SPM, 15 HP, sn 103867508



LOCKFORMER REINFORCED STANDING S CLEAT AND STANDING S, MODEL # 20



CLEATFORMER MODEL 22SS, TRIPLEX: FLAT S, DRIVE CLEAT, ACME LOCK, 22 GAUGE CAPACITY



LOCKFORMER ELECTRO-FEED BATCH CUTTER, UP TO 12" CAPACITY, PLUS LOCKFORMER COIL FEEDER, KEEPER ARMS (BATCH CUTTER CURRENTLY FEEDS BOTH STANDING S AND TRIPLEX)



LOCKFORMER TURN & VAIN / DUCT TURN



LOCKFORMER DUPLEX DUAL SIDED BUTTON LOCK MACHINES



LOCKFORMER PIPE MACHINE

Max. 10' Cap.



LOCKFORMER 5 HEAD DUCT NOTCHER

5' Cap.



LOCKFORMER PITTSBURGH 24-16 GAUGE, DRIVE CLEAT ROLLS



LOCKFORMER PITTSBURGH 24 GAUGE, 1/4" FLANGER

This brochure is only a partial listing. Please visit our website at infassets.com for more detailed listings and photos.

HVAC DUCT MANUFACTURING

LOCKFORMER Reinforced Standing S Cleat and Standing S, Model # 20, 7.5 HP, 550V (c)

CLEATFORMER Model 22SS, Triplex: Flat S, Drive Cleat, Acme Lock, 22 Gauge Capacity, 5 HP, 550V, sn 11548 (d)

LOCKFORMER Electro-Feed Batch Cutter, up to 12" Capacity, plus Lockformer Coil Feeder, Keeper Arms (Batch Cutter currently feeds both Standing S and Triplex) (e)

LOCKFORMER Turn & Vain / Duct Turn, Currently Operating 26 Gauge Material, Uncoiler & Outfeed Reel (f)

LOCKFORMER Duplex Dual Sided Button Lock Machines, Adjustable Width For Ductwork (g)

LOCKFORMER Pipe Machine, Max. 10' Length, 2" Rolls, Complete with Lockformer Seams for Snaplock, Plus Crimp & Bead, Light Curtains, Plus 6'x3' Extendable Feeder Cart (b)

*Note: Machine will be sold without lock forming rollers.

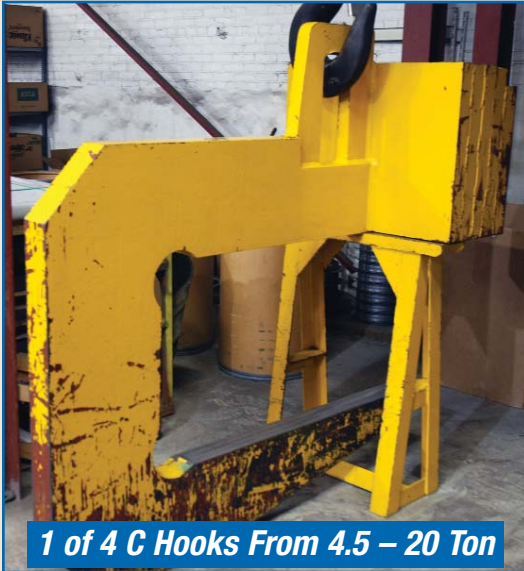
LOCKFORMER 5 Head Duct Notcher, 5' Capacity x 20 Gauge, Hydraulic, Foot Pedal Control (h)

LOCKFORMER Pittsburgh 24-16 Gauge, Drive Cleat Rolls, 550V, sn 3352 (n)

LOCKFORMER Pittsburgh 24 Gauge, 1/4" Flanger (m)



MUNCK 20 TON CRANE, 26'8" SPAN



1 of 4 C Hooks From 4.5 – 20 Ton

20 TON C HOOK



OLYMPIC MATERIAL HANDLING 4'X3' POWER SCISSOR LIFT



TOLEDO 4'X4' FLOOR SCALE, 2,000 LB CAPACITY



1 of 2 Compressors

DEVAIR 30 HP AIR COMPRESSOR



TECNA 22 KVA PORTABLE SPOT WELDER



SERRA SOLDADURA MODEL SP 620, 20 KVA SPOT WELDER

SPOT WELDERS

SERRA SOLDADURA Model SP 620, 20 KVA Spot Welder, 30" Throat, 18 Ga. Capacity, Solid State Control, Water Cooled Tip Holders, 575V, sn 42826

TECNA 22 KVA Portable Spot Welder, 15" Throat, Robotron Series 30 Solid State Control, Tecna 9367B Balancer, Extra Aro Balancer Model 7072-15, 220V, sn 02/11

COMPRESSORS

DEVAIR 30 HP Air Compressor, sn 7607

GARDNER DENVER 7.5 HP Air Compressor

OMEGA Air Dryer

MATERIAL HANDLING

MUNCK 20 Ton Crane, 26'8" Span, Double Girder, SWF Hoist, Pendant Control, sn 2085

20 Ton 53" Bar x 27" OD C Hook

10 Ton 36" Bar x 24" OD C Hook

BRADLEY 20,000 lb Capacity C Hook

MOTIVATION Coil Hook Model 10-60HX, 10,000 lb Capacity, Min ID 20", Coil Width 64", sn 393

OLYMPIC MATERIAL HANDLING 4'x3' Power Scissor Lift

TOLEDO 4'x4' Floor Scale, 2,000 lb Capacity

Asst 4,000 lb capacity Stacking Racks, 42"x47"x13" Plus assorted support equipment, tooling, work tables, etc.

ASSORTED FABRICATION & SUPPORT

BROWN BOGGS 16 Gauge, 4' Hand Brake, sn 7083 (a)

SAMPSON 36 in. Barfolder, Model BF 914, sn 0442003 (j)

WILDER Slitter Model 2024, 20 Gauge, 24" Width, 110V, sn 21 (l)

BOSTON GEAR 700 Series, 24 in. Power Rolls, Initial Pinch, 2" Rolls, (k)

RIDGID Model 535 Pipe Threader, sn 398477
Power Hand Pipe Threader, 4 Dies From 1/2" – 1-1/4"

BROWN BOGGS 30" Hand Rolls 20 Gauge Pyramid Rolls (o)

(4) **BROWN BOGGS** Hand Turning Machines – Bead & Crimp Roll, 2 Turning, Elbow Lock

(4) **BROWN BOGGS** Metal Stakes & Hand Punch

MILWAUKEE Rotary Hammer Drill, with Bits

24" Hand Slip Rolls, 1-1/2" Rolls, Initial Pinch (p)

25" Hand Brake & 20" Bar Former

2007 **YELLOW JACKET** Refrigerant Recovery System, sn R120987

GABRO Guillotine Notcher, Model 2M2, Approx 3" Blade, sn 2530

NU WAY Drill Press Model DM-18

(2) **WHITNEY** Hand Punches (j)

BID ONLINE AT





BROWN BOGGS 16 GAUGE, 4' HAND BRAKE



SAMPSON 36 IN. BARFOLDER, MODEL BF 914

PROXY BIDDING

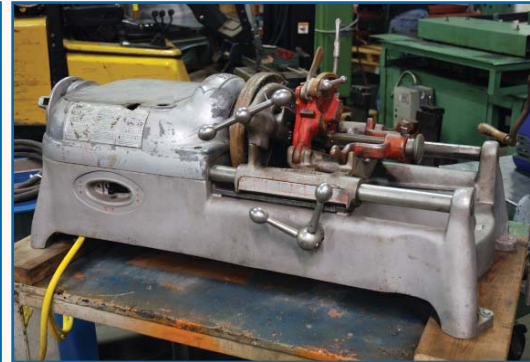
We will be happy to bid on your behalf if you are unable to attend our auction. Please call our office at 905-669-8893, or visit our website www.infassets.com to submit a proxy bid.



WILDER SLITTER MODEL 2024, 20 GAUGE



BOSTON GEAR 700 SERIES, 24 IN. POWER ROLLS



RIDGID MODEL 535 PIPE THREADER



24" HAND SLIP ROLLS



NU WAY
DRILL
PRESS
MODEL
DM-18



YELLOW JACKET REFRIGERANT RECOVERY SYSTEM

Auction Notice:

DKM Manufacturing
Stamping & Hinge
Manufacturing Facility
Wednesday February 1, 10:30 am
15 Curity Ave, Toronto, Ontario.

TERMS OF SALE



Payment: All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

A 2% surcharge will apply on all payments made by credit card.
All online bidders must register on Bidspotter by 5pm Tuesday February 7.
A 13.5% buyers premium will be added to all onsite purchases (16.5% Online).
A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).
A 25% deposit is required at time of purchase, balance due by 4 pm, Thursday February 9, 2012. **NO EXCEPTIONS.**

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL.
All subject to prior sale. All Sales in Canadian Funds.
Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items By Wednesday February 15, 2012. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. **NO EXCEPTIONS.**

DIRECTIONS: From Toronto Airport To: 675 York Street, London, Ontario, Canada. N5W 2S6 – Approx. 175 km, 2 Hours.
Exit Airport and follow signs to 401 West, follow for 160 km, Take exit 189 for Highbury Avenue N, Sharp left onto Florence Street, Florence Continues into York Street. Destination will be on the left

HOTELS NEAR AUCTION SITE:

Econo Lodge	636 York Street, London	519-433-8161
Holiday Inn Express	374 Dundas Street, London	519-661-0233
Hilton London	300 King Street, London	800-210-9336

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