

PUBLIC AUCTION

ACAN
Windows & Doors

ACAN WINDOW SYSTEMS (2004) BRAMPTON
*Complete Late Model Vinyl Window
Manufacturing Facility*

383 Orenda Road, Brampton, Ontario, Canada



AUCTION: Wednesday May 4, 10:30 AM

Inspection: Tuesday May 3, 9 AM to 4 PM

**Onsite & Online
Webcast**

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905.669.8893

GED SPACER/ FRAME INTERCEPT MACHINE



FRAME INTERCEPT MACHINE, MODEL GENERATION 2



500 LB CAPACITY UNCOILER



LOOP CONTROL 1 & 2, STRAIGHTENER / FEEDER / CUTTER PRESS W FEEDER PRESS DIES



9 STAND ROLL FORMER, VIDEOJET EXCEL HIGH RESOLUTION INJET PRINTER, CUT-OFF (STATIC)



CONVEYOR



GED MODEL MEXT41110 DUAL PUMP EXTRUDER

GED – Glass Equipment Development (Div of PPG) Frame Intercept Machine - Model Generation 2

Including: Spacer Profile Capacity: Intercept – Standard & Rectangle: (.300”), Low (.250”), Spacer Width Adjustments Variable: 0 to 1-1/8”, Heating Range, Ambient Room Temp to 300 Degrees, Conveyor Belt Speed: 80-94 FPM, in 2 FPM Increments, Overall Length 140”, Overall Width 37”, Overall Height 52”, Working/Conveyor Height 37.5”

Also Available: (8) Skids Of Coil Raw Material

Plus, Suspended GED Motorized Frame Conveyor Rack 10'x20', sn 2947

CNC OPTIMIZED GLASS CUTTING AND CLEANING LINE



GED MODEL 6000 CNC OPTIMIZED CUTTING TABLE



GED OUTFEED CONVEYOR



OPTICUT LASER ENGRAVING MACHINE



GED GLASS WASHER



GED 2 ZONE GLASS OVEN DRYER

GED – Glass Equipment Development (Div of PPG). Complete CNC Optimized Glass Cutting And Cleaning Line, Overall Length 45', Overall Width 143.5", Working Height 35-1/2", Cutting Speed 3,000 IPM Per Axis, Tolerances +/- 1/64" Nonaccumulative, Lite Width Min: 60", Max: 96", Lite Length Min: 84", Max: 130", Lite Thickness Min: 3/32", Max: 1/4".

Including: GED Model 6000 CNC Optimized Cutting Table, 112"x168" Infeed Air Float Table 125"x198" Cutting Table w GED Cutting Head, sn 6184, 112"x168" Breaking Table GED Glass Washer, 48"x100" Infeed Roller Conveyor, Wash Station w Top & Bottom Brush, Detergent & Rinse Pumps Etc, 72"x100" Outfeed Roller Conveyor, sn 6205, Plus **BRAND NEW** Spare Wash Brush For Low E Glass 62"x48" & 62"x88" Cross Feed Conveyors, sn 6206

GED 82"x54" Infeed Roller Conveyor, sn 6197
GED 2 Zone Glass Oven Dryer, 68"x90", sn 6198

GED Glass Dryer, Roller Feed, sn 6199

GED Outfeed Conveyor 82"x120"

2010 OPTICUT Laser Engraving Machine, DRO, Plus Hand Scanner – As New

BUTT (PROFILE) WELDERS &



URBAN MODEL AKS 1900 CNC 4 HEAT BUTT WELDING MACHINE



URBAN MODEL AKS 1400 ETL AUTOMATIC 4 HEAD BUTT WELDING MACHINE



URBAN MODEL AKS 1400 EL AUTOMATIC 4 HEAD BUTT WELDING MACHINE

BUTT / PROFILE WELDERS

2010 **URBAN** Model AKS 1900 Automatic 4 Heat Butt Welding Machine, BER CNC Control, Clamping Cylinder Stroke 6.299", Profile Height Min: 4.378", Max: 9.921", Profile Width Max: 4.921", Clamping (Fixture) Height Min: 5.905", Max: 12.205", Includes Optional Parallel Thrust, Notch Welding, Upper Pinch Plate, sn C07025

2001 **URBAN** Model AKS 1400 EL Automatic 4 Head Butt Welding Machine (Sash Welder), Urban PC Control, Max. Cap. Approx. 800 Welds / 8 Hour Shift, Frame Size Max: 110.2"x86.6", Min Frame Size 13.7"x13.7", Profile Height Min: 4.968", Max: 9.740", Profile Width Max: 5.118" Table Side, Max Clamping Height 12.2", sn C05014

(2) 1989 **URBAN** Model AKS 1400 ETL Automatic 4 Head Butt Welding Machine, Frame Size Max: 110.2"x86.6", Min Frame Size 13.7"x13.7", Profile Height Min: 1.97", Max: 7.87", Profile Width Max: 5.12", Light Curtains, sn 14040 (#2), sn 14039 (#1)

2004 **ELUMATEC** Model ZS 720/00 LV Dual Corner Welder, 13" Dies, 96" Sliding Table, Dual 32" Guide Arms, sn 7200020677

2003 **ELUMATEC** Model EV 834 Corner Welder, sn 8345020372

PROLINE Model TH21, 2 Point Welder, MTA 100 Digital Control, 10" Dies, 11' Table, Dual 30" Guides, sn 86552

1999 **URBAN** Model AKS 1105, Corner Welder 14" Dies, Dual 4' Guides, sn C99158

ELUMATEC Model AKS 432, Corner Welder Ogden ETR404 Digital Read Out, 12" Dies, Dual 4' Guides, sn 578



ELUMATEC MODEL ZS 720/00 LV DUAL CORNER WELDER



ELUMATEC MODEL AKS 432, CORNER WELDER

CORNER (SASH) CLEANERS



URBAN MODEL SV 722 TWO HEAD CORNER CLEANING MACHINE

CORNER CLEANERS

The Following Corner Cleaner Has The Following Capabilities: Trims Weld Bead On Top and Bottom Surfaces Of Profile, Trims Weld Bead From Horizontal Surfaces on Inside Corner Of Profile, Drills Gasket Groove, Cuts Weld Bead On Outside Corner with Carbide Tip Blade (Straight or Circular Cuts)

2010 **URBAN** Model SV 722 Two Head Corner Cleaning Machine (Sash Cleaner), Includes Optional Tilt Latch Router, Pivot Bar Drill and Double Knife, Profile Width Min 1/2", Max 2-1/2", Profile Height Min 1", Max 3", Inside Sash Width Min 7", Max 74", Outside Sash Width Min 12", Max 75", sn C40006

2002 **URBAN** Model SV 530 Corner Cleaning Machine, Ferrocontrol, Profile Height Min 1.18", Max: 7.87", Profile Width Min: 0.787", Max: 5.90", Window Size Inside Dimension 8.27", 85"x124" Table, sn 530151

1999 **URBAN** Corner Finishing Machine, Model SV 610, Ferrocontrol, Profile Height Min: 0.59", Max 5.118", Profile Width Min: 0.787", Max: 5.905", Frame Size & Transom Size Min: 8.267", Max: 106.299", 76"x84" Work Table, 51"x78" Infeed Table, sn 61317

Plus: Sash Cleaner, Sash Router, Sash Router, Tilt Latch Router, (3) Sash Punches



URBAN MODEL SV 530 CORNER CLEANING MACHINE



PROLINE MODEL TH21, 2 POINT WELDER



URBAN CORNER FINISHING MACHINE



ELUMATEC MODEL AKS 432, CORNER WELDER



URBAN MODEL AKS 1105, CORNER WELDER

1999



JOSEPH MACHINE 45 & 90 DEGREE ZERO SCRAP SAW, MODEL ZDM 4590/CIF-24



OPTICUT ZERO SCRAP SAW



OMGA RADIAL ARM SAW W TIGER STOP FEEDER



DEWALT 12" MITRE SAW W TIGER STOP FEEDER



VEGA AUTOMATION DOOR CUTTER MODEL TALR-20-E



PERTICI ROUTER, MODEL FC105P



VEGA AUTOMATION HINGES CUTTER MODEL DJP3-RE



TDS EXHIBITS INC, MODEL 02-4SD, HEAT TREAT OVEN



WITTE 55"x114" MULTI ADJUSTABLE PROFILE BENDING TABLE

NO SCRAP SAWS

JOSEPH MACHINE 45 & 90 Degree Zero Scrap Saw, Model ZDM 4590/CIF-24, 0699-00, CTC PLC Controller, Plus Spare Profile Templates, sn 232-07-199, 27'x2' Infeed Table with Computerized Automatic Feeder, KRAEMER Model KTM-E-21, 2HP Dust Collector

JOSEPH MACHINE 45 and 90 Degree Saw, Model NS-4590-NC, 0797-00, sn 261-3-1198

OPTICUT 2 Zero Scrap Saw, Dual 14" Blades, Mitre Capability, 22'x15" Automatic Infeed Table, Digital Controls, KRAEMER KTM-S2, 2 HP Bag Type Dust Collector

OPTICUT Zero Scrap Saw, 24' TIGER STOP Automatic Infeed Table, 2'x5' Outfeed Roller Conveyor, KRAEMER ETM-T52, 5HP Dual Bag Type Dust Collector, Plus (3) Spare Profile Templates

SAWS

OMGA Radial Arm Saw For Sub Profile, ELUMATEC 10' Roller Conveyor, TIGER STOP 12' Feeder, CRAFTEX Bag Type Dust Collector

DELTA Radial Arm Saw, TIGER STOP 10' Feeder, Opticut 2'x10' Feeder Table, CRAFTEX Dual Bag Type Dust Collector

ELUMATEC 45 Degree Double Head Screen Saw, Model KS101-13-23, 10" Blade Diameter, Pneumatic Clamping, sn 50588

PRO LINE 45 & 90 Degree Saw, Model DMT 220P, 116" Travel Carriage

Vinyl Saw - Dual 12" Blade, 90 Degree, Pneumatic Clamping

UCIMU 45 Degree Dual Pneumatic Mitre Saw, Model NORMA VIS TU, 14" Blade, 162" Travel Carriage sn 151882

DEWALT 12" Mitre Saw w TIGER STOP 10' Automated Fence Measuring System, CRAFTEX Single Bag Type Dust Collector

ELUMATEC Screen Bar Cutter, 10' Automatic Infeed with Durant DRO and 10' Roller Outfeed Conveyor, Plus CRAFTEX Bag Type Dust Collector

SCM Cast Top 8" Table Saw, Model Mini Max SC3, sn KK/029944, w 2005 Craftex Twin Bag Type Dust Collector Model CT031, Excalibur Dust Extractor Arm

AUTOMATED MACHINERY & TOOL DESIGN Dual Head Extrusion Cutter

KING 7" Metal Bandsaw, SKILSAW 10" Table Saw, (2) 15" Vertical Bandsaws, Radial Arm Saw

PISTORIUS 12" Aluminum Saw, Model ESC, sn 133835

GENERAL 10" Table Saw, Excalibur Dust Collector Arm

DOOR DEPT

VEGA AUTOMATION Door Cutter Model TALR-20-E, 4'x10' Capacity, Top and Side Router Cutters, 40"x84" Pneumatic Outfeed Table, sn 77158

VEGA AUTOMATION Hinges Cutter Model DJP3-RE, Pneumatic, (3) Routers, (2) Saws, sn 77066, Plus CRAFTEX Bag Type Dust Collector

2001 PERTICI Router, Model FC105P, Pneumatic Clamping, sn 0131P7

WEGOMA Model F106 Pneumatic Finishing Machine, Foot Pedal Control, sn F062330

Drill Press, Riveter Punch

Screen Frame Assembly Machine, 54"x94" Table

Partial View Of Raw Material, Glass, Windows, Doors, Extrusion, Hardware, Scrap Etc.



ROUTERS/PUNCHES

- (3) Routers For Outside Cutter Window Grills
- IGE** Automatic Grid Machine, 18' TIGER STOP Auto Feeder and Table
- Manual Grid Punch Machine, 8' Table, Sargon 2 Axis DRO
- (10) Asst Pneumatic Profile Punches, Foot Pedal Control
- Drain Hole and Hole Screw Punch
- Router Machine For Mullion Bar
- Hardware Punch

PROFILE BENDING

TDS EXHIBITS INC, Model 02-4SD, Heat Treat Oven For Bending Machine, Interior Dimensions 22"x182"x13", Chromalox Digital Read Out, sn 0105/119

WITTE 55"x114" Multi Adjustable Profile Bending Table, w Assorted Profile Templates

PUMPS

GRACO Therm-O-Flow Insulating Glass Sealant Pump, Motor Model 207-352

GRACO Bulldog Air Powered Pump Series I97L

GRACO Patch Pump

ARGON MACHINE

ROLAND THOMAS RATIOTECHNIK Argon Machine Model D-3300, 4 Cylinder Control, Output Pressure Gauge, sn JSOPHON, PRES-FIL Gas Filler Control Unit, Also, Argon Tank Carrier

PAINT BOOTH

ENMAR 25' x 14' x 9' Lighted Paint Booth, 111" x 108" Door Opening, (2) Rear Doors, Filters Etc.

MISCELLANEOUS

LINCOLN ELECTRIC Welder Model AC225 GLM

ACKLANDS AK-Matic 150 Welder

(3) Flame Storage Cabinets

SIMONIZ 2900 Gas Pressure Washer

(2) **CRAFTEX** Dual Bag Type Dust Collectors Model CT031

(3) **CRAFTEX** Single Bag Type Dust Collectors Model B1140

(3) 12" Disc Sanders

URBAN Pneumatic Quality Control Rack, 104" x 60" Frame



ATLAS COPCO 30 HP AIR COMPRESSOR MODEL GA22

Up To 50 HP



2 Available

STRA-PACK AUTO STRAPPING MACHINES, MODEL RQ-8Y



2 of 4

NEW!

IP ZIP BROACH & MAGTRON MAG DRILLS. PLUS HUGE SELECTION OF POWER, PNEUMATIC AND HAND TOOLS

AIR COMPRESSORS

ATLAS COPCO 50 HP Screw Type Air Compressor Model GA237-8.8

ATLAS COPCO 30 HP Screw Type Air Compressor Model GA22

CHAMPION 25 HP Air Compressor

25 HP Air Compressor

2000 **ULTRA AIR** Air Dryer Model UA100AC, sn U-30245-40

AIR TEK Air Dryer

MATERIAL HANDLING

HYSTER Propane Forklift, 8,500 lb Capacity, Model S80XL BCS, In/Out Tires, 3 Stage Mast

1997 **RAYMOND** Reach Truck Model EASI, 4,500 lb Capacity, Plus Charger, sn EF-A-97-07046

ROLLTECH 4,000 lb Capacity Forklift Boom Model FLB-F

ROLLTECH 4,000 lb Capacity Spreader Bar Up To 11' 100+ Assorted WIP and Finished Goods Rolling Carts with Dividers

(2) 2005 **STRA-PACK** Automatic Strapping Machines, Model RQ-8Y, 16"x88" Opening, sn 28484705, 18467301, Plus (14) Cases Of Strapping

(8) Assorted Tilting Garbage Bins

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2009
DODGE CARAVAN SE MINIVAN

1 of 2



RAYMOND REACH TRUCK MODEL EASI, 4,500 LB CAPACITY



2006
FORD F550 CUBE VAN

1 of 2 Service Vans



ROLLTECH 4,000 LB CAPACITY FORKLIFT BOOM & SPREADER BAR



HYSTER PROPANE FORKLIFT, 8,500 LB CAPACITY



ENMAR 25' X 14' X 9' LIGHTED PAINT BOOTH

VEHICLES

2009 **DODGE** Caravan SE Minivan, Silver, 3.3 Litre V6, 171,322 km, VIN 2D8HN44E99R531011
 1996 **DODGE** Caravan Minivan, White, 3.3 Litre V6, 332,316 km, VIN 1B4GP45R9TB471255
 2006 **FORD** F550 Cube Van, White, Power Stroke Diesel V8, Roof Rack, Interior Racking, All Season Radial Tires, 266,200 km, VIN 1FDAF56P06EA00219
 2002 **CHEVROLET** Express Cargo Van, White, 387,745 km, VIN 1GCFG25M521124128
 (3) Assorted Storage Trailers

RAW MATERIAL & INVENTORY

Huge Quantity Of Raw Material Glass 3-4mm Clear & Low E Up To 96x130, and Finished Windows
 Large Quantity Of Plywood up to 4'x10'x3/4", Pine Jamb Extension
 Complete Inventory of Parts Including (5) Boxes Each of Assorted 4.5, 5.5, 6.5 & 7.5 Coil Balancer Components, Extrusions, Door Frames, Wood Trim
 40 Gaylords Assorted Vinyl Off Cuts

SUPPORT EQUIPMENT

(4) **IP ZIP BROACH & MAGTRON** Mag Drills, Pro Series & Model MBQ50 - NEW!, Huge Selection Of Assorted Power Tools, **RIDGID, BOSCH, RYOBI, DEWALT**, Pneumatic Nail Guns, Drills, Hand Tools, Clamps, Cutters, Wires, Anchors, Lubricants, Straps, Safety Supplies, Saw Blades, Complete Maintenance Room, Spare Parts, Engine Hoists, 4'x4' Floor Scale, Lockers, Microwaves, Banding Carts, Scales, Floor Fans, (4) Pallet Jacks 5,500 lb Cap, Portable Warehouse Ladders Up To 12 Step, Assorted Sized Casters

OFFICES

Office Furniture & Equipment, Including Executive Office Furniture, Desks, Chairs, Boardroom Table, TV, PC Computers with Flatscreen Monitors, Meridian Phone System w Voice Mail, Kitchen Tables, Refrigerators, Huge Qty Microwaves, (15) Trade Show Display Cases, Indoor Display System

TERMS OF SALE



Payment: All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.
 A 2% surcharge will apply on all payments made by credit card.
 Online registration must be completed by 5pm, Tuesday May 3, 2011.
 A 13.5% buyers premium will be added to all onsite purchases (16.5% Online).
 A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).
 A 25% deposit is required at time of purchase, balance due by 4 pm, Thursday May 5, 2011. **NO EXCEPTIONS.**
 All goods are sold "As Is, Where Is", **ALL SALES ARE FINAL.**
 All subject to prior sale. All Sales in Canadian Funds.
 Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items By Thursday May 12, 2011. **Hours:** Monday – Friday between 8 am – 4 pm.
 No items may be removed during auction. **NO EXCEPTIONS.**

DIRECTIONS: From Airport To 383 Orenda Road, Brampton, Ontario, L6W 3W6. Approx. 11km, 18 Mins

Exit Airport, head East, follow signs to Silver Dart Dr, turn Left onto Airport Rd turn left at Steeles Ave E turn right at Bramalea Rd, turn left at Orenda Rd

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