

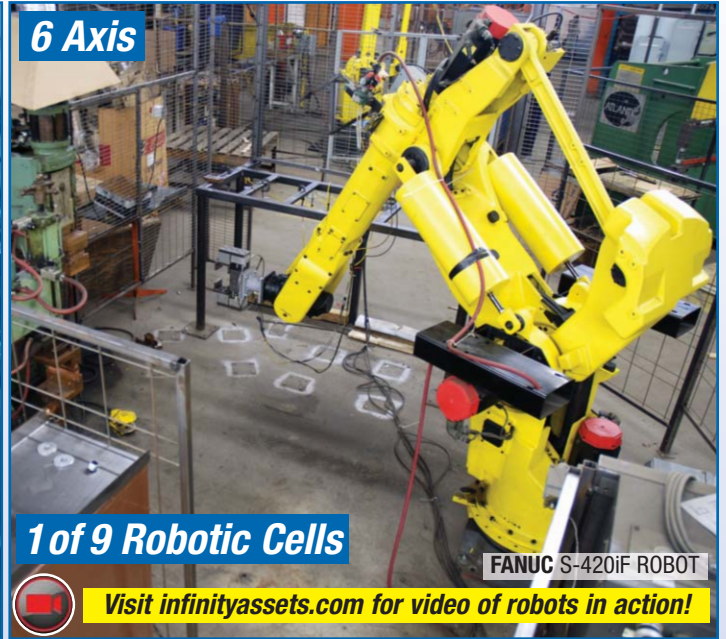
# PUBLIC AUCTION



## SUPERIOR WIRE WORKS

Robotic & CNC Wire Bending Facility

112 Oakdale Road, Toronto, Ontario, Canada



Auction: Tuesday March 25, 10:30 AM (ET)

Inspection: Monday March 24, 9 AM to 4 PM

Bid Live Onsite & Online Via

 BidSpotter.com®

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Asset Solutions

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**10 Head**



**50" Capacity**

**SCHLATTER MODEL PG 12.0/4C, WIRE MESH WELDING MACHINE**



**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: MEDAR DUAL HEAD WELDER, APPROX 150 KVA & ATLANTIC 4' X 30 TON PRESS BRAKE (#6)**



**Capacity .08" - .315" Dia.**

**SCHLATTER MODEL PG 12-6-28, WIRE MESH WELDING MACHINE**



**Capacity .08" - .315" Dia.**

**PNEUFORM CNC WIRE BENDER, MODEL PB 600**

## **AUTOMATIC WIRE MESH WELDERS**

**SCHLATTER Model PG 12.0/4C, 10 Head Wire Mesh Welding Machine, 50" Capacity, Y1 Travel Range .98" - 9.8", 460V, sn GS1.4020.4733, Control Model 3Mx121 S 55.5/PG12, Control sn GS1.9303.4733**

**SCHLATTER Model PG 12-6-28, Wire Mesh Welding Machine, 50" Capacity, 120 KVA, Max 240 KVA, 380V, sn S.35.3.231, Control Model 3MX 131/PG12, Control sn S381/1/291**

**SCHLATTER Support Equipment: Magazines, Line Wires: .187, .250, .375 Dia, Hose For Weld Shunts, Magazines for continuous wire feeding: .125, .144, .160, .187 Dia, Cylinders, Copper Heads, Pneumatics, Control Panels, Etc.**

## **CNC WIRE BENDER**

**PNEUFORM CNC Wire Bender, Model PB 600, Capacity .08" - .315" Dia, Bend Radii .08" to Infinity, Theoretical Stroke Length 0-118", Normal Stroke Length 0-24", Angle of Bend 0-180 Deg, Resolution of Bending Head +/- 180 Deg, Infinite Number of Feeds and Bends, Max. Wire Feed 150 FPM, Plus 3' Dia. Auto Wire Dereeler, 480V, sn PB3A679**

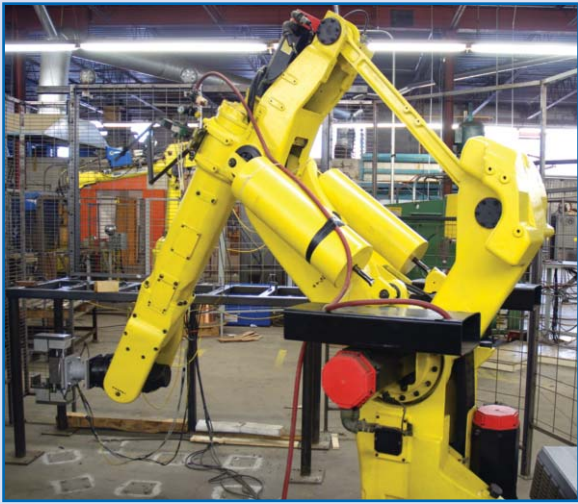
**PNEUFORM - Spare Parts, Belts, MOOG Valves, Encoders, Seal Kits, Filters, Manuals, Schematics, Tooling .125, .144, .160, .187, .250, .312, Only used AMSOIL Synthetic Hydraulic Oil**

## **ROBOTIC WELD & ASSEMBLY CELLS**

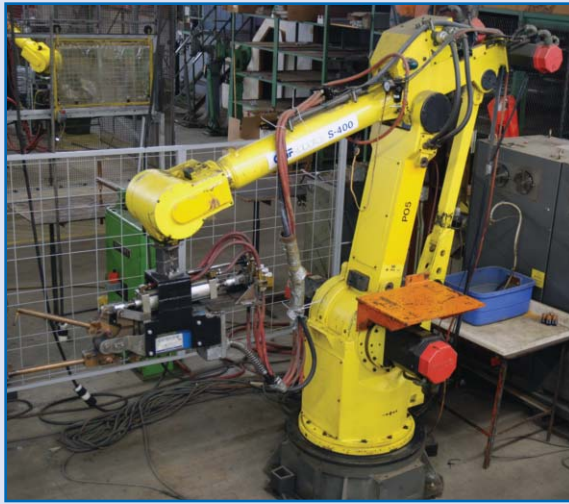
**FANUC S-420iF 6 Axis Robot, System R-J2 Control, Pendant, Clamping End of Arm Tooling, sn E94902826, Safety Cage, Plus: PEER 50 KVA Spot Welder, Model P-20, 24" Throat, sn 10463-S, PRECISION 100 KVA Spot Welder, Model AVA1, 18" Throat, sn 851504, plus Water Cooler (#1)**

**FANUC S-420iF 6 Axis Robot, System R-J2 Control, Pendant, Heavy Duty Clamping End Of Arm Tooling, sn E94902835, Safety Cage, Plus: PEER 100 KVA Spot Welder, Model P100, 40" Throat, sn 11646, and BRITISH FEDERAL 75 KVA Spot Welder, 20" Throat, sn 21242 (#2)**





**FANUC S-420iF 6 AXIS ROBOTIC CELL, INCLUDING: PRECISION 100 KVA & PEER 50 KVA SPOT WELDERS (#1)**



**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: MEDAR DIGITAL CONTROL PORTABLE SPOT WELDER (#8)**



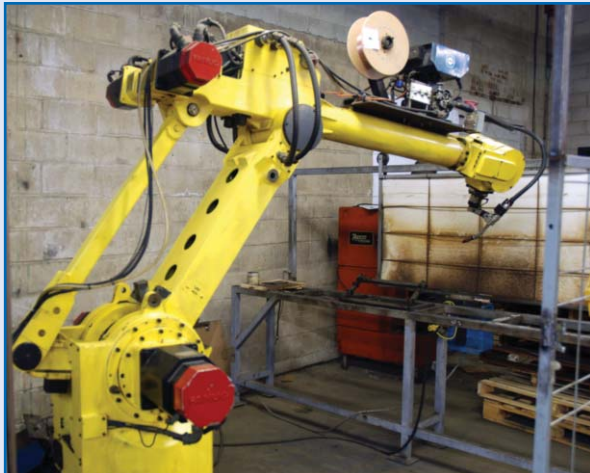
**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: BLOW #4 OBI PRESS, & 3' PNEUMATIC METAL FEEDER (#9)**



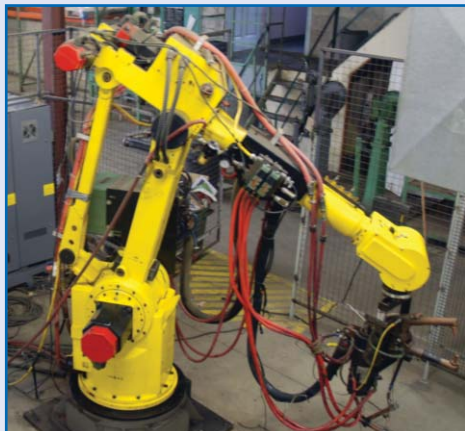
**FANUC S-420iF 6 AXIS ROBOTIC CELL, INCLUDING: PEER 100 KVA SPOT WELDER, BRITISH FEDERAL 75 KVA SPOT WELDER (#2)**



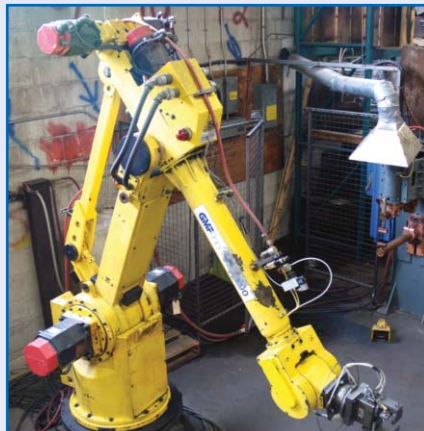
**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: MILLER MAXTRON 450 WELDER (#7)**



**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: COMPACOMATIC WELDER (#4)**



**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: MEDWELD 700S PORTABLE SPOT WELDER, PEER SPOT WELDER APPROX. 20 KVA (#5)**



**GMF S-400 6 AXIS ROBOTIC CELL, INCLUDING: FEDERAL 100 KVA SPOT WELDER (#3)**

**GMF S-400 6 Axis Robot, Karel Control, Pendant, 575V, Robo-Clutch Pneumatic End Of Arm Tooling, , sn 7193764, Safety Cage, Plus: FEDERAL 100 KVA Spot Welder, Model P1-12A, 26" Throat, Medar Controls, sn 10535 (#3)**

**GMF S-400 6 Axis Robot, Karel Control, Pendant, 575V, sn 7188348, Plus: COMPACOMATIC Welder, Model CS 300/60, MILLER Wire Feed, Tregaskiss Tough Gun Nozzle End Of Arm, Safety Cage (#4)**

**GMF S-400 6 Axis Robot w Karel Control, Pendant, sn 7193531, MEDWELD 700S Welder, Portable Spot Welder Attachment, Water Coolant Tank, Safety Cage, Plus: PEER Spot Welder Approx. 20 KVA, 16" Throat (#5)**

**GMF S-400 6 Axis Robot, Karel Control, PC, Pendant, 575V, sn 7172677, Plus: Dual Head MEDAR Welder, Approx 150 KVA, ATLANTIC 4' x 30 Ton Press Brake, Model PPEC 30.125, Upstroking, sn 59324 (#6)**

**GMF S-400 6 Axis Robot, Karel Control, Pendant, 575V, sn 7181173, Plus: MILLER Maxtron 450 Welder, MILLER 75 Series Feeder, MILLER Optima Pulse GMAW Control, Safety Cage (#7)**

**GMF S-400 6 Axis Robot, Karel Control, Pendant, 575V, sn 7188517, Plus: MEDAR Digital Control Portable Spot Welder End of Arm, 14" Throat, Safety Cage (#8)**

**GMF S-400 6 Axis Robot, Karel Controls, Pendant, sn 7188679, Plus: BLOW #4 OBI Press, Plus 3' Pneumatic Metal Feeder, Safety Cage (#9)**

Also Available:

**GMF S-400 6 Axis Robot, No Control, Rebuilt**

(3) **GMF S-400 Robots, Parts Machines**

(4) **Spare GMF Robot Control Cabinets - Parts**

## AUTO TUBE & WIRE BENDING

**WAFIOS** Wire Straightener, Model DRC/30, Iron Wire Dia 8-1/2 - 2/0, Steel Wire Dia 8-1/2 - 0, Feeding Speed Up To 180 FPM, Max Driving Shaft 1,000 RPM, Cut Off Shaft 100 RPM, Clutch Shaft 110 RPM, 5/16 (from 092), 20' Extension, sn 2.603.099

**DORCA** Wire Straightener, Model ECA, from 092 to 3/16th, possibly 1/4", 4' Shaft, 575V, 5.5 HP

**CURVATUBI** Automatic Tube Bending Machine Model B/24, Bender, Max Test Pressure 60 Kg/cm2, Max Working Pressure 50 Kg/cm2, Includes Tooling for 1" Square, 1" Round, 1-5/8" Round, Power Assisted Head, 6 Pre-set Bend Settings, 550V, 3 HP, sn 1411

**FOUR SLIDE**, Stainless Steel Wire Form, Set Up For Wave Pattern, 7" Stroke

**FOUR SLIDE**, Set Up For Bar Handle, 6-3/4" Stroke

**RING ROLLING** Machine #5, 22.5" Diameter Roll, sn 208



Please visit [infinityassets.com](http://infinityassets.com) for video of robots in action

**Auctioneer's Note:**  
**Robotic Cell Components**  
**May Be Sold Separately**



WAFIOS WIRE STRAIGHTENER, MODEL DRC/30



DORCA WIRE STRAIGHTENER, MODEL ECA



CURVATUBI AUTOMATIC TUBE BENDING MACHINE MODEL B/24



VEENSTRA PNEUMATIC BENDER MODEL FLB16



FOUR SLIDE STAINLESS STEEL WIRE FORM



RING ROLLING MACHINE #5



K VOGEL PNEUMATIC WIRE BENDER MODEL UB1



METALEX PNEUMATIC 2 HEAD WIRE BENDER, MODEL DBL HG-375

## PNEUMATIC WIRE FORMING

K VOGEL Pneumatic Wire Bender Model UB1, sn 056922 (b-2)

VEENSTRA Pneumatic Bender Model FLB16, sn 34220

METALEX Pneumatic 2 Head Wire Bender, Model DBL HG-375, 5'

Custom Dual Head Wire Bender, 10" x 10' Table

Pneumatic Wire Bender, 2'x5' Table, (b-5)

Pneumatic Wire Hanger Forming Machine

(2) Pneumatic Wire Forming Machines

Pneumatic Bennett Tools S Hook Bender

Pneumatic Deburr / End Grinding Machine for Pail Handles, Timer, Auto Shut off

Pneumatic Flattening Press

U Bender, Pneumatic Wire Bender w Tooling

2 Pneumatic Benders, 1 Manual, Dereeler

## MANUAL WIRE FORMING

Hand Operated Multi Former

Manual Wire Bender, 15" x 26" Table

7 Manual Benders on Table

4 Manual Benders on Table

Manual S Hook Bender

DIACRO Rod Parter, sn U5811

High Production Manual Slitter / Creaser, 9" Throat, sn 38

Pneumatic Air Vise, 3", Foot Pedal Control

**Plus: 11 Pneumatic Wire Formers & 14 Manual Wire Benders!**



**CNC Back Gauge**

**ALLSTEEL 8' X 70 TON PRESS BRAKE**



**VIEW OF 2 DIACRO 4' X 18 TON PRESS BRAKES**

## PRESS BRAKES

**ALLSTEEL** 8' x 70 Ton, Single Axis Compubend 610 CNC Back Gauge, 8.5" Throat, 80" Between Frames, sn 407

(2) **DIACRO** 4' x 18 Ton, Model 18-48 Hydra-Mechanical Press Brake, 7" Throat, Counter, sn's 1318

Lot Assorted Press Brake Tooling

## SHEARS

**NIAGARA** 52" Power Shear, No 253

**BROWN BOGGS** 36" x 18 Gauge Shear, Model 237A Single Stroke Guillotine 17" Bed, Pneumatic

## TOOL ROOM

**BRIDGEPORT** Mill 9"x42", Power X, Belt Drive, sn J54388

**REID** No 2G 3"x7" Surface Grinder

**HYPNEUMAT** Automatic Drilling & Tapping Unit, Model LS350E, P/L 10350B, sn 145044

**JET** Drill & Dual Grinder on stand

26" Manual Bar Folder

16" Bar Folder, Pneumatic

12" Bar Folder

## SPOT WELDERS

**PRECISION WELTRONIC**, Approx 100 KVA Spot Welder, 32" Throat, sn C4217

**WELTRONIC** Spot Welder, Approx 50 KVA, sn C4632 (W-3)

**WELD O MATIC** 20 KVA Spot Welder, Model FTC, 16" Throat, sn 2419 (26)

(2) **PEER** 15 KVA Spot Welders, Model 92, sn 10640, 10656

(2) **PEER** 15 KVA Spot Welder, Model 92, 18" Throat, sn's 9643 (47), 10252 (9)

(2) **PEER** 15 KVA Spot Welder, Model 92, sn 10279, 11001

**PEER** 15 KVA Spot Welder, Model 92, 16" Throat, sn 10692

**SIP** 15 KVA Spot Welder, Type 15, 20" Throat, sn 8855

**WELD O MATIC** Spot Welder 15 KVA, 20" Throat, sn 1960

**WELD O MATIC** 10 KVA Spot Welder, Model FTC, 19" Throat, sn 1200

**HOLDEN & HUNT** 10 KVA Spot Welder, 14" Throat (23)

**ACME** 10 KVA Spot Welder, 12" Throat, sn 4907 (46)

**A&H** 10 KVA Spot Welder, Model RATC, 17" Throat, sn B692

**PEER** 7.5 KVA Spot Welder, Model 72, 20" Throat, sn 9299, Pneumatic Arm

Portable Spot Welder, 46-60, 9" Throat

Portable Spot Welder, 6" Throat

## BUTT WELDERS

(2) **HOLDEN & HUNT** Model No 3 Dual Head Butt Welder, 30 KVA, sn's 8679, 9524n(125)

**FH WELDING** Butt Welder, 20 KVA, sn 671556 (BW11)

**PEER** 15 KVA Spot/Butt Welder, Model 92, 14" Throat, sn 10641 (12)

## WELD DEPARTMENT

**MILLER** CP 200 Welder, 10E Wire Feeder, sn C075736

**CANOX** Migmatic 35 DC Welder, sn 71-584944

(2) **AIRCO**, **MILLER**, **ESAB** LAH550R, **HOBART** 200 Amp Welders

**GULLCO** Weld Positioner, Model GP 100/200, 12" Table, sn 34-7-2 (in repair)

**TRION** Tepco Smog Hog, Model Pac III

## PRESSES

Hydraulic C Frame Press, 70 Ton, 24"x21" Bed, sn 0271(M29)



**BRIDGEPORT MILL**



**HYDRAULIC C FRAME PRESS, 70 TON**



**PARTIAL VIEW OF 19 SPOT WELDERS UP TO 100 KVA!**



**1 of 3**

**NIAGARA 52" POWER SHEAR, NO 253**



**1 of 4**

**HOLDEN & HUNT MODEL NO 3 DUAL HEAD 30 KVA BUTT WELDER**



**HYPNEUMAT AUTO DRILL & TAP, MODEL LS350E**

Bid ONLINE at





TOYOTA 4500 LB CAPACITY FORKLIFT



YAMAHA SNOWMOBILE

1 of 2



CADILLAC HOOD DESK



MILLER CP 200 WELDER

1 of 7



REED ROLL THREADER



25 HP AIR COMPRESSOR

1 of 3

### INTELLECTUAL PROPERTY

For Sale, Including: Phone #, Fax #, Website, Logos, Customer List

**BROWN BOGGS** OBI Punch Press, 14"x10" Bed  
OBI Press No 215, Approx 60 Ton, 12"x24" Die  
**BROWN BOGGS** 11L, 10"x14" Bed  
OBI Press 18"x28"  
**BLISS** #39 OBI Press, 16"x18" Bed  
**PETRIE** Press, 16"x18" Bed

### MISCELLANEOUS

20 Assorted Skids of Spare Parts, Motors, Fixtures, Cylinders, Transformers Etc  
**MASTERCRAFT** Snow Blower, Model 5/20, 4 Cycle Briggs & Stratton Motor  
4 Assorted Ladders

### AIR COMPRESSORS

(3) 25 HP Air Compressors  
Air Dryer, 2 Receiving Tanks  
Exhaust Fan & Ducting

### FORKLIFT

**TOYOTA** 4500 lb Capacity Forklift, Model 7FGCU25, 3 Stage Mast, Side Shift, 189" Lift Height, sn 79820

### COLLECTIBLES

2 Snowmobiles: **YAMAHA** Enticer & **MOTO-SKI**  
1984 **CADILLAC** Hood Desk

### INTELLECTUAL PROPERTY

Phone, Fax, Website, Logos, Customer Lists

### SUPPORT EQUIPMENT

**REED** Roll Threader, Power, Plus Tooling  
2 **BOSTITCH** Stitchers, Model 14B, sn 4739W, (3601W is Parts Machine)  
(5) Assorted Nibbler / Trimmers Up To 3/8" Capacity  
5" Pneumatic Corner Notcher  
14" Vertical Bandsaw  
Initial Pinch Rolls, 5.5", 2" Wide Rolls, Power  
**BROWN BOGGS** No 16, 6" Hand Shear  
**ROCKWELL DELTA** 20" Vertical Bandsaw, 20" Throat, Blade Welder  
(20) Heavy Duty 4' Wire Racks, Some With Wire  
Large Quantity of Spare Motors, Control Panels, Components, Wire Mesh Baskets, Belt Sander, Lathe, Hacksaw, 3 Drill Presses, Support Equipment, Assorted Work Tables, Electric, Pneumatic & Manual Hand Tools, Tool Boxes, Bins, Tooling, Office Furniture, Etc.

### TERMS OF SALE



**Payment:** All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc. Invoices up to \$2,000 can be paid by Visa, Mastercard or Interac.

All Online bidders must register on Bidspotter by 5pm Monday March 24.

A 15% buyers premium will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).

A 25% deposit is required at time of purchase, balance due by 4pm Wednesday March 26, 2014. NO EXCEPTIONS.

*This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

### REMOVAL TIMES

All Items By Thursday April 3rd. **Hours:** Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

**DIRECTIONS:** Toronto Intl. Airport To: 112 Oakdale Road, Toronto, Ontario. M3N1V9 (Approx. 12 km, 15 mins)

Exit Airport, follow signs for 401 East, Exit 400 North, Exit Finch Ave East, first Right is Oakdale Road, Turn Right (South), Follow to 112, Destination is on the right, Superior Entrance is at the back – Follow auction signs.

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