

PUBLIC AUCTION

As Appointed By The Trustee
In Bankruptcy



STERINI METAL INC.

CNC Wire, Mask & Display Manufacturer

877 Boulevard Jean Paul Vincent, Longueuil (Montreal), Quebec, Canada



2010

\$300K Replacement Cost
4 CNC Benders Available

AIM, Model AFM 3D10-T, 3D, CNC Wire Bending, Cut-off Machine



4 ALLSTEEL Press Brakes

ALLSTEEL 120 Ton x 8' Press Brake



2003

4 Robotic Weld Cells Available

MOTOMAN Robotic Weld Cell, Model YR-UP20-A02



2007

3 Auto Saws

IMET Model Sirio 370 AF-NC ESC Auto Cold Saw

Auction: Wednesday February 4, 10:30 AM (ET)

Inspection: Tuesday February 3, 9 AM to 4 PM

**Bid Live Onsite
& Online Via**

BidSpotter.com

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Complete CNC Wire Mask Cell & Inventory

2010



AUTOMATED INDUSTRIAL MACHINERY – AIM, Model AFM 3D10-T, 3D, CNC Wire Bending, Cut-off Machine, Options P8, Wire Diameter Range 0.160"-0.394", Max Wire Tensile at Max Dia: 620 N/mm², Max Wire Feed Speed 394 FPM, Max Bender Angle Axis 2: Unlimited, Max Z Axis Rotation: Unlimited, Turret Axis 4 Tool Change Time 350 mSec, (2) 11 Roll Straightener Feed Sections, Internal Cut-Off, Hydraulic Pneumatic Operation, Safety Enclosure, AIM P270-5 Automatic Uncoiler, AIM CNC Control, Digital Parts Counter, 575V, sn C6505202010

PAVE AUTOMATION DESIGN Model Triform CNC Wire Bender, 2 Adjustable Heads, Center Clamp, 154" Frame, Pendant, Spare Components, SN 1600
Plus Huge Quantity of Assorted Finished Goods & WIP of Hockey Face Masks

Auctioneer's Note: Mask Cell Consisting of AIM, PAVE and Certain Inventory, As Well As The Robotic Weld Cells May Be Offered Two Ways: Bulk Lot Or Individually.



WELDOMATIC,
 Model AF3A,
 150 KVA

1 of 2 150 KVA



PRECISION,
 Model AVA-2,
 100 KVA

22 Spot Welders
 Available From
 10-150 KVA

2003 Est.



PAVE - HURON 3D CNC Wire Bender, Machine Series 8600, Provit 5200 Control, Uncoiler, Safety Enclosure, sn 8602



0.92 - .250 Diameter Capacity

WAFIOS BM 3-2 D, 3-Axis, CNC Wire Bender, Cutoff, Assorted Dies .092 - .250 Dia. Cap, 262 ft/main feed, sn 27551007, Plus Wafios Automatic Uncoiler Model AHL 41 B, 48" Bed, sn 27919354



ALLSTEEL Model 120-8, 120 Ton x 8'



PRESS BRAKES

- ALLSTEEL Model 120-8, 120 Ton x 8', Parker Control, 8" Throat, 78" Between Frames, 25 HP, 550V, sn 2251
 - ALLSTEEL Model 65-8, 65 Ton x 8', Automec CNC 150 Autogage Control, 8" Throat, 78" Between Frames, Fiesler Lights, 10 HP, 600V, sn 6776
 - ALLSTEEL Model 65-8, 65 Ton x 8' Hydraulic, 8" Throat, 78" Between Frames, Triad Lights, 10 HP, 600V, sn MB-6527-C2
 - ALLSTEEL Model 20-4, 20 Ton x 4', 7" Throat, 36" Between Frames, 7.5 HP, 550V, sn 190
- Assorted Press Brake Tooling

Bid Live ONSITE or ONLINE at BidSpotter.com

ALLSTEEL Model 65-8, 65 Ton x 8'

Robotic Weld Cells

Cells May Be Offered Two Ways: Bulk Or Individually



MOTOMAN ROBOTIC MASK CELL

2003 **MOTOMAN**, Model YR-UP20-A02, 6 Axis, 20 KG Payload, sn S3M164-1-2-1, Yasnac XRC UP20 Control Panel, Pendant, Control sn RY8267-3051-6

PRECISION 50 KVA, 20" Throat, Technitron Series T2050 Control, sn 367 [82]

WELDOMATIC Model AF2, 50 KVA, 20" Throat, Techno Control Model WD 3B250W, sn 1414
Face Mask Shuttle Fixture Table



FANUC ROBOTIC MASK CELL

FANUC Robot ARC Mate 100i, 6 Axis, Type A05B-1210-B201, sn's R97975578, R97775306, Fanuc System R-J2 Control Panel, Pendant, Power Supply Type A05B—2371-B001, sn E97607476, Lincoln Electric Power Wave 450 Welder, Abicor Binzell Weld Gun

PRECISION Model AVA-1, 50 KVA, 18" Throat, PSR Controllex Control, sn 965306

NATIONAL ELECTRIC WELDING, Model 50 RAA0, 50 KVA, 22" Throat, Technitron Control, sn X5512
Face Mask Fixture Table



ROBOTIC WELDER

FANUC Robot ARC Mate 100i, 6 Axis, Type A05B-1210-B201, sn's R97975578, 97775306, Fanuc System R-J2 Control Panel, Power Supply Type A05B—2371-B001, sn E97900042, Lincoln Electric Power Wave 450 Welder, Abicor Binzell Weld Gun



1 of 2

ROBOTIC WELD CELLS

2000 **DAIHEN** IRB-601 Base, sn 320207, **DYNAMIC** Robot Model DR 4000, 6 Axis Robot, DR Control Model L5561, 12' Robot Track, Pendant Control, Transformer, Daihen OTC CPVAS 350 Weld Source, Plus 2 Heavy Duty Steel Shuttle Tables 36"x85", Cylinder Movement, Safety Lights, Safety Curtain, 1 Fume Extractor Flex Hose Only with Support Arm

2000 **DAIHEN** IRB-601 Base, sn 320208, **DYNAMIC** Robot Model DR 4000, 6 Axis Robot, DR Control Model L5380, 12' Robot Track, Pendant Control, Transformer, Daihen OTC Inverter Auto 350 Weld Source, Currently Using Lincoln Electric Power Mig 255, Plus 2 Heavy Duty Steel Weld Tables 50"x96", Safety Lights, Safety Curtain, 2 Fume Extractor Flex Hose Only with Support Arms



2007

3 Auto Saws

IMET Model Sirio 370 AF-NC ESC Auto Cold Saw

SAWS

2007 **IMET** Model Sirio 370 AF-NC ESC Automatic Vertical Column Cold Saw, Programmable Control, Electronic Speed Control, 14" Blade, Mitre Capability, Infeed / Outfeed Roller Conveyors, sn 072148001

IMET SIRIO 350 AF-E Vertical Column Cold Saw, 14" Blade, Mitre Capability, CEB Pendant Control

2011 **IMET** Model Sirio 370, Vertical Column Cold Saw, Sirio SH-E Programmable Control, 12" Blade Capacity, Mitre Capability, 500-575KVA Transformer, sn 110950001

IMET Cold Saw, Approx 12" Blade Capacity

EISELE Cold Saw, 10" Blade

SPEEDER Cold Saw, 12" Blade

KING Model 90-730-M1 Horizontal Bandsaw

(3) Mitre Saws

(2) Table Saws

ANGLE ROLLS

2004 **SAF CURVATRICI**, Model DS60, Type HV, 2"x2"x3/16", 3 Rolls, Each 7", Hydraulic Top Roll, 11" Adjustment, Pedestal / Foot Pedal Control, 575V, sn 0506-2301

2002 **SAF CURVATRICI**, Model DS60, Type HV, 2"x2"x3/16", 3 Rolls, Each 7", Hydraulic Top Roll, 11" Adjustment, Pedestal / Foot Pedal Control, 575V, sn 050G-1734

2006 **ZOPF** Model ZB60MD, 3 Rolls, Each 5-1/4", Manual Top Roll, 13" Adjustment, Pedestal / Foot Pedal Control, 575V, SN 6610355

SHEAR

ALLSTEEL Model 10G-8, 10 Gauge x 8', Front Operated Power Back Gauge, 72" Squaring Arm, (2) 22" Support Arms, 7.5 HP, 600V, sn M-10830

CORNER NOTCHER

AMADA Model CS-220, 10 Ton, 8-5/8" x 8-5/8" x 1/8" Capacity, 42"x31" Table, sn 544603

FRAME WELDERS

INTERTRON INDUSTRIES - NIKO Model 710, 120KVA Automatic Frame Welding Station, Multigun Stepper, Welding Controller Model 1000, Currently Set Up With 3 Spot Weld Heads, 3 Butt Weld Heads, 6 Additional Heads Available, 120 KVA, 54"x154" Frame Table, 69"x156" Sliding Wire Rod Feed Table, 575v, sn 0195-0710

TECHNO CONTROL Model ST-2, 180 KVA, Dual T Welders, Gamma Series Weld Controls, 21" Center Frame, Includes Rear Butt Weld Station, 600V, sn 926

Custom, Approx 180 KVA, Dual T Welders, Medar & Weldtronic Controls, 15" Center Frame, Includes Rear Butt Weld Station

UNITED WELDERS, 4 Head Frame Welder, 105 KVA, 30" Frame Width, Techno Control WD-2K500W, sn 56276

Custom Hydraulic Frame Press

Custom 8' Drop Test Station

WIRE STRAIGHTENERS

SHUSTER, 9' Draw Table, Power Control, Digital Counter

GEO G PATTERSON, 9' Draw Table, Power Pendant, Cutoff

BENDERS

TEJERO 32A Semi Automatic Tube Bender, 1-1/4" Cap, 6 Stage, Mandrel Extractor Control, sn 895

MING JEN Tube Bender, Model MJ-NC30, Digital Readout, sn 5465

Custom Hydraulic Tube Bender

(2) Custom Pneumatic Benders, Foot Pedal Control

LOBOW 4 Head Wire Frame Bender, Model 45A, Adjustable Heads, 132" Frame, sn 112671

2000 **DESY** Model HYDR6120 Wire Frame Bender, 4 Heads, Adjustable, 108" Frame, sn 20001201

Custom Hydraulic 3 Roll Bender, 6.5" Rolls, Manual Adjustment

Custom Manual Tube Bender

Hydraulic Bender (NIS)



2011

13 Saws Available

IMET Model Sirio 370, Cold Saw



2004

2" x 2" x 3/16"

2 Available

SAF CURVATRICI, Model DS60, Type HV, Angle Rolls



ALLSTEEL
10 Gauge x
8' Shear



2006

ZOPF Model
ZB60MD,
Angle Rolls



AMADA 10 Ton
Corner Notcher

8 5/8" x 8 5/8" x 1/8"



NIKO Model 710, 120KVA Automatic Frame Welding Station

SPOT WELDERS

WELDOMATIC, Model AF3A, 150 KVA, 26" Throat, Technitrol Series T2050 Control, sn 3389

FH WELDING Model ERC-24-150, 150 KVA, 26" Throat, Medar 300S Control, sn 73467

PRECISION, Model AVA-2, 100 KVA, 26" Throat, Techno Control WG-2B500W, sn 350984

WELDOMATIC Model AF2B, 75 KVA, 16" Throat, Techno Control WD2AK250W, sn 2461

WELDOMATIC Model 75 SR, 75 KVA, 15" Throat, Technitron Series T2050 Control

FH WELDING Model AM-24-75, 75 KVA, 20" Throat, Aspa ASM-712 Control, sn 69595

TAYLOR WINFIELD 75 KVA, 20" Throat, Medar 400S Control, sn 511134

PSR Approx 75 KVA, 36" Throat, Robotron Control

WELDOMATIC, Model AFPL-3, 50 KVA, 20" Throat, Robotron Series 30 Control, sn 1967

ALPHIL Spot Welder, 50 KVA, 21" Throat, 28" Copper Bar, Medar Micro 80 Digital Control

PRECISION, Model APA-2, 50 KVA, 16" Throat, Techno Control Model B170W, sn CSZ85

WELDOMATIC Model 50SR, 50 KVA, 25" Throat, Technitron Series T2050 control

WELDOMATIC – PSR, Approx 50 KVA, 26" Throat, PSR Controllex

AH WELDER, Model RATC, 35 KVA, 16" Throat, Techno Control Model WD-3B162W, sn B766

Approx 25 KVA, 18" Throat, Techno Control Model WD-3B90W, sn 1628.65

WELDOMATIC, Model AF, 20 KVA, 20" Throat, sn 1917

HOLDEN & HUNT, Model No 2, 15 KVA, 24" Throat, Techno Control WG-2B90W, sn 7627

WELDOMATIC, Model FTC, 10 KVA, 20" Throat, sn 2831

BUTT WELDERS

TECHNO CONTROL, 50 KVA, sn BW 020008

TECHNO CONTROL, 35 KVA, sn BW 02000

LORS Model 120BW, 35 KVA, Rebuilt By PSR, sn 594/5756

(9) **PENN & Assorted Butt Welders**

WELDERS

LINCOLN ELECTRIC Power Mig 255 XT

(3) **LINCOLN ELECTRIC** Power Mig 255

LINCOLN ELECTRIC Power Mig 255C

(3) **MILLER** Millermatic 251

MILLER Millermatic 212 Autotest

MILLER Millermatic 210

MILLER Millermatic Vintage

ESAB Migmaster 250 Pro

PROLINE Mig 200

ARCWELD 200A

MEMCO Memcomatic 200

(3) **AIR LIQUIDE** T-160i Lift Tig Feeders

THERMAL ARC 201TS Inverter

2007 **DIVERSITECH** 189" Lift, Fred Portable Smoke Extractor, 1.5 HP, sn 10498

Weld Area Smoke Extractor Fan, Including Ducting and 4 Drops, Flex Hoses, Support Arms

Plus: Weld Support Equipment: Helmets, Screens, Wire, Rods, Cables, Tables Etc.

PRESSES

(2) **PRESSIX** Model 40CNV4, 45 Ton, Adjustment 2.7" – 9.4", Max Stroke 1.2", Bed Dimensions 25.5"x19", Ram Dimensions 14.5"x12", Max Tool Size 300/350, Air Clutch, Palm Button Control, Foot Pedal, sn's 40/2/64/01 [52], 40/2/89/03

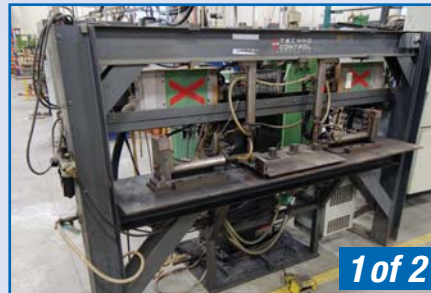
PERKINS 60 Ton OBI, Model 650-B, 3" Ram, 14.5" Shut Height, 1.5" Stroke, 2" Shank, Bed Size 31"x20", Air Clutch, sn 27427



PRESSIX Model 40CNV4, 45 Ton Press

14 Presses Available Up To 60 Ton

BROWN BOGGS
OBI, Model No 16, 50 Ton



TECHNO CONTROL Model ST-2, 180 KVA, Dual T Welders



SHUSTER Wire Straightener



LOBOW 4 Head Wire Frame Bender, Model 45A



5 Benders Available
TEJERO 32A Semi Automatic Tube Bender



12 Available

TECHNO CONTROL, 50 KVA Butt Welder



5 LINCOLN ELECTRIC Welders



6 MILLER Welders



Partial View of Coil and Full Length Raw Material



BRIDGEPORT Mill



SOUCO Vertical Drill, Model D5035A



BROWN BOGGS OBI, Model No 16, 50 Ton, 31"x20" Bed, 9"x12" Ram

NIAGARA OBI, 45 Ton, Model A3-1/2, Max Slide Adjust 2-5/8", sn 21-7

BROWN BOGGS 15A, 40 Ton, 18"x28" Bed, 7"x10" Ram

BROWN BOGGS OBI, Model 18L, Approx 20 Ton, 20"x12" Bed, 5"x8" Ram

ALCECO OBI, Model 22-1P, 12"x36" Bed, sn 3061

C FRAME, Approx 20 Ton, 18"x12" Bed, 6"x8" Ram, Set Up For Bending

JOHNSON OBI, Approx 20 Ton, 22"x13" Bed, 5"x8" Ram

Z&H OBI, Approx. 10 Ton, 13"x22" Bed, 7"x6" Ram

TOLEDO OBI, Model No 4, 24"x16" Bed, 6"x8" Ram

(4) 4 Ton OBI Presses

MILLS/DRILLS

BRIDGEPORT Mill, 9"x42" Table, 9"x38" Head Table, True Trace Attachment, 270-5,440 RPM, sn J164229

SOUCO Vertical Drill, Model D5035A, Max Drill 35mm, 78-3,120 RPM, 20"x18" 2 Axis Adjustable Table, sn A0704605

2003 **ARFA** Geared Head Drill, Model RF40HC, 7"x23" Table, 50-3,000 RPM, sn 334382

SICOTTE 4 Head Gang Drill, 18" x 72" Work Table

(14) Pedestal Drill Presses

MISC. FABRICATION

BROWN BOGGS Initial Pinch Rolls Model 3048, 48" x 30 Gauge, 3" Rolls, Power

Custom Portable Power Pinch Rolls, 12" Capacity, 2" Rolls

Custom Pneumatic Box and Pan Brake, 60", Foot Pedal Control

(2) Dual Sided Buffer Grinder

GENERAL Combination 16" Disc, 6"x24" Belt Grinder

(7) Belt Sanders 2"x16", Some with Dust Extractors

SEBASTIAN Lathe, Model 5R, 12"x20", 8" 3 Jaw Chuck, Tailstock, sn K5194R

STEFANI Wood Router

PROGRESS 48"x6" Belt Sander

Grinding Booth, Approx. 98"Wx30"Dx38"H

FACTORY SUPPORT

(100) Sections Racking, Approx 18' x 44" x 9', Power, Pneumatic & Hand Tools, Routers, Drills, Saws, Planers, Grinders,

14+ Toolboxes, Lockers, Clamps, Dies, Vises, Banding Carts, Scissor Tables, Large Quantity of Steel Rolling Tables,

11 Pallet Jacks

PACKAGING DEPARTMENT

MULLER Auto Pallet Wrapper, Model 2201, Max Weight 4,100 lb, Drive On Ramp, sn C0170601

(2) **COUSINS** Auto Pallet Wrappers, Model LP2100

SAMUEL Auto Pallet Wrapper, Drive On Ramp

STRAPACK Auto Strapping Machine, Model SS-80, 34"x40" Window, sn 83146118

ACME Auto Strapping Machine, 33"x23" Window

STRAPEX Model 2005 Allpack Auto Banding Cart, sn 351.610.001

MEZZANINE

Racking Based Mezzanine, Approx. 30'x25'x9', Lights, Portable Stairs

CRANE

Self Standing 2 Ton Crane System, Approx 32' Span x 42' Runway, R&M Loadmate Electric Hoist, Pendant Control

3D PRINTER

STRATASYS Model Dimension BST, Build Size Approx. 9"x9"x12", 100-240V, sn P4147



FORD Cube Truck, Model LCF



4 Available

SULLAIR 50 HP Air Compressor, Model LS-12



3 Available

TOYOTA 3,500 lb Capacity Forklift



STRATASYS 3D Printer, Model Dimension BST



Self Standing 2 Ton Crane, 32' x 42'



4 Available

MULLER Auto Pallet Wrapper, Model 2201

CUBE TRUCK

2007 FORD, Model LCF, Power Stroke 4.5L V6, 18' Box, Wood Decking, 230,102.5 km, VIN 3FRML55Z78V681051

FORKLIFTS

TOYOTA 3,500 lb Capacity, Model 7FGCU25, 4 Stage Mast, Side Shift, 240" Lift, sn 96566

TOYOTA 3,750 lb Capacity, Model 42-GFGU25, 3 Stage Mast, Side Shift, 189" Lift, sn 66186

TOYOTA 3,000 lb Capacity, 3 Stage Mast, Side Shift
HYSTER Electric Walkie, Model W45Z, 4,500 lb Capacity

AIR COMPRESSORS

SULLAIR Model LS-12, 50 HP, sn 003-120928

ATLAS COPCO Model GA22, 30 HP, sn ARP761208

COURT 10 HP Piston Type

ROCKWORTH Approx 5 HP Upright

(2) EAGLE 3 HP Portable

GARDNER DENVER Air Dryer, Oil Filter, Receiving Tank

RAW MATERIAL

(6) Sections of Cantilever Racking Containing: Angle, Tube, Square, Rectangle & Flat Stock Up To 20', Sheet Stock, Mesh Sheet

12+ Spools of Assorted Wire & Wire Holders Including:

.092 - SS - 2200 lbs	.140 - 1008 - 200 lbs
.125 - SS - 300 lbs	.144 - 1008 - 1100 lbs
.187 - SS - 700 lbs	.162 - 1008 - 500 lbs
.250 - SS - 500 lbs	.187 - 1008 - 2200 lbs
.125 - 1018 - 1133 lbs	.250 - 1008 - 1000 lbs
.125 - 1008 - 1100 lbs	.375 - 1008 - 2390 lbs

Note: Weights Not Verified, Buyers Should Verify Themselves

INVENTORY

Large Quantity of Extruded Aluminum New in Boxes, Tube, Components, Work in Process, Finished Display Racks, Assorted Hardware, Assembly Components, Huge Quantity of Metal Jigs, Fixtures, Holders

OFFICE

Reception Desk, Chairs, VIZIO 42" TV, Phone System, Server Room, Computers, Printers, Executive Offices, 4 Station Cube Farm, IMS TEC Thermal Ribbon Label Printer, Boardroom Table & Chairs, Kitchen Cafeteria, Refrigerators, Microwaves, Tables, Chairs, Etc.



INTELLECTUAL PROPERTY Including: Name, Logo, Website, Phone Number

TERMS OF SALE

Payment: All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

All Online bidders must register on Bidspotter by 5pm Tuesday February 3rd.

A 15% buyers fee will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).

A 25% deposit is required at time of purchase, balance due by 4pm Thursday February 5th, 2015. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.

REMOVAL TIMES

Note: Friday February 13th. Due To The Very Short Deadline For Removal, Exclusive Rigging Is Necessary; Machinery Rigging Pricing Will Be Provided In The Catalogue.

Hours: Monday - Friday between 8 am - 4 pm. No items may be removed during auction. NO EXCEPTIONS.

DIRECTIONS: From Montreal Trudeau Intl. Airport to: 877 Boulevard Jean Paul Vincent, Longueuil (Montreal), Quebec, Canada, J4G2T2 (Approx. 33 km, 40 mins)

Exit Airport, Get on Autoroute 520, Follow Autoroute 20 & Autoroute 720 E to Rue Notre-Dame E in Ville-Marie, Montréal. Take exit 7 from Autoroute 720 E, Get on Autoroute 20 in Longueuil to Boulevard Roland-Therrien. Take exit 85, Take Boulevard Fernand-Lafontaine to Boulevard Jean-Paul-Vincent, Turn Left to 877 Boulevard Jean-Paul-Vincent (destination is on the right)

Member In Good Standing Of:



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