PUBLIC ® AUCTION



Stamping & Hinge Manufacturing Facility

15 Curity Avenue, Toronto, Ontario, Canada



BROWN BOGGS MODEL SC2-200-84-42, 200 TON STRAIGHT SIDE PRESS



MEYER ROTH & PASTOR CONTINUOUS HINGE MACHINE MODEL GB32



ALLSTEEL MODEL 160-12, 160 TON X 12', HYDRAULIC PRESS BRAKE



BLOW MODEL NO-9

AUCTION:

Wednesday February 1, 10:30 AM

Inspection:

Tuesday January 31, 9 AM to 4 PM

Bid Live Onsite & Online Via Bidspotter.com



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30 OBI & Straight Side Presse



1 of 4 Feeders

COLT AIR FEEDER MODEL NS 30-18



MECON UNCOILER MODEL 10024 MH





1.000 TON KNUCKLE PRESS





THUNDER BAY

BID ONLINE AT **BidS**



BROWN BOGGS MODEL 16 LS



HORDERN MASON & EDWARDS MODEL DCP5





NIAGARA MODEL A4



TURNER **BROTHERS**



STAMPING DEPARTMENT

1,000 TON KNUCKLE PRESS, 18"x30" Bed, 18"x12" Ram, Palm Button Control, 24"x10"

TOLEDO Model No. 59, 350 Ton Straight Side Press, 32" x 32" Bed, 26"x24" Ram, Single Stroke, Palm Button Controls, Air Clutch, sn 22496-39952 (30)

WILLIAMS WHITE 300 Ton Open Back Gap Press, Multiple Punch, 120"x36" Bed, 8" Stroke, 8" Adjustment, Palm Button Controls, Jet Set & Trabon Lubrications, 575V, sn C4085A (1) with COLT Uncoiler Model CR 60-12, 60" Diameter Plate, 16" Expandable Reel, Keeper Arms, sn 1201241

NIAGARA 250 Ton OBI Press, 33"x50" Bed, 24"x24" Ram. PA Industries Control. Trabon Lubrication, Air Clutch, Wintriss Load Analyzer Series 1000, Palm Button Controls, Air Feeder Attachment (16), with **COLT** Uncoiler, Model HPR 40 18, 18" Capacity, s/n 1261052

1980 BROWN BOGGS Model SC2-200-84-42, 200 Ton Straight Side Press, 42" x 84" Bed & Ram, 30-60 SPM, 8" Stroke, Shut Height 25-310B, Adjustment 10", Fully Automatic & ECL Control, Palm Button Controls, Approx. Weight 36288 kg, 600V, sn 80140 (94) with: **COLT** Air Feeder Model NS 30-18, sn 1101161, MECON Uncoiler Model 10024 MH, 10,000 lb Capacity, 3' Capacity, Keeper Arms, Hyd. Expansion, 3 HP, 575V, sn 108603

THUNDER BAY 175 Ton Straight Side Automatic Press, 84" x 48" Bed, 84"x36" Ram, Palm Button Controls, 20"x6" Windows, Air Clutch (96) with **COLT** Feeder Model NS-18-12, sn 1101162

s - Up To 1,000 Ton Capacity



BLOW MODEL NO-9



J RHODES & SONS



BROWN BOGGS



NIAGARA MODEL A-41/2



NIAGARA OBI PRESS



SCOTTISH MODEL 100/42"

BROWN BOGGS MODEL S18LJA





BROWN BOGGS 201 JA

HORDERN MASON & EDWARDS Model DCP5, 175 Ton Straight Side Press, 43"x39" Bed, 35"x20" Ram, 8" Stroke, 4" Slide Adjustment, Palm Button Control, ISB Die Protection, Worson Die Cushion, sn

300 Ton

BLOW Model No-9, 150 Ton OBI Press, 48"x30" Bed, 28"x22" Ram, 6" Stroke, 4" Slide, 50 SPM, Automatic, Shadow II Light Curtains, Palm Button Controls, ECL Electrics, sn 9015 (95) with DALLAS Air Feeder Model 2D 500, 36"x24" 281" Capacity, sn 11900, SKF Manual Uncoiler, 36" Diameter Plate, 20" Expandable Reel, Keeper Arms

HAMILTON Model 426, 150 Ton Straight Side Press, 42" x 36" Bed, 38"x28" Ram, Palm Button Control, Single Stroke, sn 426 (8)

SUPER V&O 125 Ton OBI Press, 30"x50" Bed, 20"x16" Ram, 6" Stroke, 4" Slide, 30-80 SPM, Fully Automatic, Air Feeder, s/n 125-ST2 (93)

BROWN BOGGS 20LJA 110 Ton OBI Press, 42"x27" Bed, 28"x21" Ram, 4" Stroke, 16-1/4 -20-1/4 OB Shut Height, 3-5/8 Adjustment, 60-180 SPM, Palm Button Control, ECL Automatic Controls, Air Feeder, Approx. Weight 24,565, 600V, sn 77131 (92) with **BROWN BOGGS** Feeder Model S24-731, 24" Capacity, 575V, sn 77132, BROWN BOGGS Uncoiler Model MRS100-24, 33" Expandable Reel, Keeper Arms, 5 HP, 575V, sn 77133

SCOTTISH Model 100/42", 100 Ton, OBI Press, 42"x30" Bed, 28"x24" Ram, 6" Stroke, Air Clutch, Air Feeder, Uncoiler, sn 6071 (91)

BROWN BOGGS Model S18LJA, 80 Ton OBI Press, Single Stroke, 26"x36" Bed, 24"x18" Ram, 5" Stroke, 16.5" Shut Height, 3" Adjustment, 40 SPM, Palm Button Controls, 7.5 HP, 550V (13)

BROWN BOGGS Model 18 LS, 80 Ton OBI Press, Single Stroke, 36"x24" Bed, 12"x14" Ram, 6" Stroke, Air Clutch, 550V, (11)

BROWN BOGGS Model 18 LJA, 80 Ton OBI Press. 36"x25" Bed, 24"x18" Ram, 6" Single Stroke, 18" Frame Gap, 40 SPM, Throat Depth 13-1/4", 7.5 HP, 550V, Approx. Weight 18,500 lb, sn C7304 (17)

J RHODES & SONS 80 Ton, OBI Press, 28"x18" Bed. 10"x10" Ram. Palm Button Controls (4)

NIAGARA Model A-4½, 75 Ton OBI Press Single Stroke Press, 34"x26" Bed, 14"x12" Ram, Palm Button Controls, sn 29641 (17)

BROWN BOGGS Model 17-1/2 J, 60 Ton OBI Press, 32"x22.5" Bed, 21"x16" Ram, 100-300 SPM, 2" Stroke, 11"-14" OB Shut Height, 3" Adjustment, 80-200 SPM, Fully Automatic, Air Feeder, 550 V, Approx. Weight 10,250 sn 70138 (90), with **COLT** Uncoiler Model CR 60-12, 16" Expandable Reel, Keeper Arms, Fincor 2300 Control, sn 1201194

NIAGARA Model A4, 60 Ton OBI Press, 32"x22" Bed, 14"x12" Ram, 3.5" Stroke, Ram Adjust 3", Shut Height 14", 11-1/4" Throat, 90 SPM, Palm Button Controls, Air Clutch, Approx. Weight 10,000 lb. 5 HP (14)

TURNER BROTHERS 50 Ton, C Frame Press, 28"x18" Bed, 15"x12" Ram, 6" Stroke, 11" Shut Height, 2" Adjustment, sn 1634-59 (9)

BROWN BOGGS Model 16 LS, 50 Ton OBI Press, 30"x20" Bed, 14"x12" Ram, Single Stroke, Palm Button Control (5)

BROWN BOGGS Model 16 LS, 50 Ton OBI Press, 30"x20" Bed, 14"x8" Ram, 2" Single Stroke, 100-125 SPM, Palm Button Control, sn C3608 (10)

NIAGARA Model A31/2, 45 Ton OBI Press, 26"x16" Bed, 18"x14" Ram, 85 SPM, 2-5/8" Stroke, 5" Shut Height, sn 28825(18)

Huge Selection of Assorted Steel Coil Stock from 1" to 10"

Fabrication & Complete Toolroom



Fully Automatic

FREEPORT MODEL SGS 1230 AHD SURFACE



CHIEN YEH 380GX800 LATHE



YODOGAWA 3' RADIAL



CHEVALIER MODEL FSG-618M SURFACE GRINDER

This brochure is only a partial listing. Please visit our website at infassets.com for more detailed listings and photos.



TAYLOR WINFIELD

BANDSAW MODEL 400



200 KVA SPOT WELDER POWER NAILERS



PRESS BRAKE

ALLSTEEL Model 160-12, 160 Ton x 12', Hydraulic Press Brake, 10'6" Between Frames, 8" Throat, 0-10" Stroke, 19" Open Height, Foot Pedal & Palm Button Control, 30 HP, 550V, sn 1616

Large selection of assorted press brake tooling up to 12'

SURFACE GRINDERS

FREEPORT Model SGS 1230 AHD Fully Automatic, 10"x28" Electro Magnetic Chuck, Filtration, 575V, s/n 8710010

CHEVALIER Model FSG-618M, 6"x18" Chuck, 575V. s/n A3817039 with Northcott-Morris Model DC-75 Dust Collector, sn 7520

CHEVALIER Model FSG3A. Automatic. 8"x18" Chuck, 575V, sn 3A-0513

CHEVALIER Model FSG 618C, 6"x18" Chuck, sn 02C-5508

RADIAL ARM DRILLS

KAO-MING Model KMR-700 DS, 3' Radial Arm Drill, 88-1500 RPM, Box Table, Power Feed, 8" Column, sn 15529

YODOGAWA 3' Radial Arm Drill, 40-1590 RPM, Box Table, 10" Column, 550V, sn 6602

UNIVERSAL MILLS &

1997 & 1994 FIRST Model LC11/2 VS, Vertical Mill, 9"x42" Table, 60-4500 RPM, 2 HP, 575V, sn's 60623794. 30820026

FIRST Vertical Mill, 9"x42" Table, 60-2760 RPM, 2 HP, 575V, sn 75047325

BRIDGEPORT Series I, Vertical Mill, 2 HP, 9"x48" Table, 2 Axis Sargon DRO, sn J238506

BRIDGEPORT Vertical Mill, 9"x42" Table, Power X, 80-2720 RPM, 550V, sn J37926

INTREPRIMDEREA MECANICA CUGIR Model FU-32, Universal Mill, 12"x60" Table, Vertical Head, Arbor Supports, 30-1500 RPM, 50 Taper, sn 6520

FIRST Model LCN-22, Drill Press Telco Tapping Head, 18" Dia. Adjustable Table

CHIN TSAN Model CTV-800, Drill & Mill 9"x31" Bed. Tapping Head, sn 7706

ARBOGA Model GM 2508, Geared Head Drill, 16"x15" T Slot Table, Max. RPM 3400, 1.7 HP, Foot Pedal Control, 550V, sn 231014

2 CANADIAN Model No. 18, Drill Presses 12"x12" Adjustable Table, Size 18K Drill, sn 61A1405

T-JAW Vertical Bandsaw Model 400, 22"x24" Table, 16" Throat, Blade Welding Attachment, sn 40921 CANADIAN TOOLS & EQUIPMENT Horizontal Bandsaw, Approx. 20" x 6" Capacity, 1" Blade, sn 10297

CHIEN YEH 380Gx800 Lathe, 15"x30", 1.5" Bore, 8" 3 Jaw Chuck, Tailstock, Steady Rest, Tool Post, 88-1.800 RPM. Foot Brake, sn 85238

WELDING DEPARTMENT

3 LINCOLN ELECTRIC Power Mig 255, DRO

ESAB Power Compact 250 EFT **COMPARC TRM 251 SP**

LINCOLN Idealarc 250

Assorted Welding Masks, Rods, Wire, Tables, Etc 2 - 6'x3.5' Pneumatic Weld Fixtures



As New

As 1997

IMC MODEL FU-32, UNIVERSAL MILL

1 of 5 Mills

Complete Hinge Manufacturing Dept.

MEYER ROTH & PASTOR CONTINUOUS HINGE MACHINE MODEL GB32

PRATT BROS SHEAR, 8' X 1/8" MILD STEEL

20 Ton



SWEENEY & BLOCKSIDGE MODEL NO. 7, OBI PRESS



VIEW OF POWER ROLLS



SWEENEY & BLOCKSIDGE 10 TON HAND PRESS



RONG FU DRILL & MILL, MODEL RF-20

ALCECO MODEL 22-1P.

ORI PRESS

22 Ton



PARTIAL VIEW OF ASSORTED HINGE STOCK - UP TO 4", PINS & COIL

HINGE MANUFACTURING DEPARTMENT

MEYER ROTH & PASTOR Continuous Hinge Machine Model GB32, Automatic, Hinge Slitting, Forming and Wire Insertion, Feed Speed 75-160 SPM, Stroke 0-2.55", 409 IPM (10.4 m/min) Capacity, Strip Materials: UTS 85 kg/mm2 max., width 2.36", Thickness .02-.05", Material Types: Cold Rolled Steel, Aluminum, Stainless Steel, Brass Plated Steel, Chrome Steel Plated, Painted Steel, Wire: UTS 85 kg/mm2 max., Diameter .06"-.125", Finished Product Finished Continuous Hinge .787" – 1.97", 22"x120" Bed, Including Dust Collection System & Power 6" Capacity Hinge Shear, 550V, sn 7.37.100.1, Plus Assorted Tooling

PRATT BROS Shear, 8' x 1/8" Mild Steel, 30" Angle, (2) 36" Material Supports, sn 84-213

NIAGARA Model A 3½ GD, 45 Ton, OBI Press, 5" Stroke 11 ¾" Shut Height, 2 5/8" Adjustment, 27"x17" Bed, 48 SPM, Palm Button Controls, sn 31553

SWEENEY & BLOCKSIDGE Model No. 9, 20 Ton, OBI Press, Semi Automatic, 26"x20" Bed, Throat Depth 9", Daylight 9", Stroke ½" – 3", Slide Adjustment 2", Foot Pedal Control, 7.5 HP

4 SWEENEY & BLOCKSIDGE Model No. 7, 10 Ton, OBI Semi Automatic, 16"x20" Bed. Foot Pedal Control

ALCECO Model 22-1P, 22 Ton, OBI Press, Stroke 2-1/2", 20"x12" Bed, 10"x6.5" Ram, Shut Height 13", 132 SPM, Throat 7-1/4", Foot Pedal Control, 2 HP, 575V, sn 799

MECON Uncoiler Model 15MDC, 1,500 lb Capacity, 18" Arm, Manual Expansion, Keeper Arms, sn 158713

36" Horizontal Manual Uncoiler

2 - 60" Vertical Manual Uncoilers

3" Powered Material Feeders

13" Powered Initial Pinch Rollers

SWEENEY & BLOCKSIDGE 10 Ton Hand Press

RONG FU Drilling & Milling Machine Model RF-20, 6"x20" Table, sn 8827

*Note: Hinge Manufacturing Department will be sold two ways:
1) as a complete lot, 2) individual pieces. Whichever method brings higher value is how the equipment will be sold.

Large selection of assorted hinge stock up to 4" wide & 8' long, assorted steel and aluminum pins .066-.375, plus coil stock

MISC. FABRICATION

TAYLOR WINFIELD 200 KVA Spot Welder, 14" Throat, sn 1128

STERLING WELDMASTER 75 KVA Spot Welder, 22" Throat, sn 4370890

STRIPPIT Fabricator, Model 15A, 30"x24" Table, 15" Throat, Tooling, 550V, 129131660

BOSTITCH Powered Nailer, Model FC 95, sn 246
ROSTITCH Powered Nailer Model FC 95FC, sn 12947

BOSTITCH Powered Nailer Model FC95EC, sn 12947 **DWS** Manual Nailer

TOOLROOM SUPPORT

AEG Tool & Cutter Grinder

EMPIRE Sand Blast Cabinet, s/n C18156

LIAN YU 15" Rotary Table

LW 8" 3 Jaw Rotary Chuck Tables

2 **PROGRESS** Combination 12" Disc Grinder, 6"x20" Belt Sanders

Assorted table top dual head grinders, vises, manual & power tools, chainsaws, springs, components, coils, tooling, large selection of assorted heavy duty work tables, supply cabinets, precision measuring tools, digital height gauges up to 36", digital verniers, calipers, precision marble surface tables: 36"x48"x6", 24"x36"x4", 48"x36"x8"

SUPPORT EQUIPMENT

(3) **DEVAIR** 25 HP Air Compessors, Dual Head, Piston Type

WEBSTER ¾ HP Air Compressor

CANOX Arc Welder

Custom Barrel Powered Tubmling Station



NER CAPRI CUDDY, 18



CLARK 4,150 LB CAPACITY FORKLIFT, MODEL C500-50



ASSORTED STEEL COIL STOCK FROM 1" TO 10



60" DIAMETER VIBRATORY ROTO FINISHING MACHINE



DEVAIR 25 HP AIR COMPESSOR

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Wednesday February 8, 11am 675 York Street, London, Ontario. **Sheet Metal & HVAC Fabrication Equipment.** 60" Diameter Vibratory Roto Finishing Machine, with Filtration and Controls

POWER MATE Pro Gen 5000 Gas Generator

Approx. 1 Ton Electric Hoist

20 Sections Assorted Pallet Racking

100+ Assorted Wire Mesh and Solid 34"x40"x34" Stacking Material Bins

100+ Small metal work bins

4'x4' Heavy Duty 5,000 Lb Capacity Floor Scale Banding carts, pallet jacks, dollies, die lift, parts washer

FORKLIFTS

YALE 5,000 Lb Capacity, Model L51-C-050-CFT-83, Type LPG, Propane, 3 Stage Mast, sn K1502-IG CLARK 4,150 Lb Capacity, Model C500-50, Propane Triple Mast Forklift, sn 355-165-1360, Side Shift

BOAT

1989 BAYLINER Capri Cuddy, 18', 125 HP Outboard Motor, CD Player, Marine Radio, Fish Finder, GPS, LCD TV, DVD Player & Remote, 2 Marine Batteries, 6 Life Jackets, First Aid Kit, Portable Toilet, Anchor, Rain Roof and Tonneau Cover, Sport Tube, Rope, VIN BLIB81CJD989, Plus 1989 ESCORT Galvanized Trailer, Model BTS. Spare Tire. New Winch, *Boat stored in heated indoor facility during winter.



100+ ASSORTED WIRE & SOLID STACKING BINS

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A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 4 pm, Thursday February 2, 2012. NO EXCEPTIONS.

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Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items By Wednesday February 15, 2012. Hours: Monday – Friday between 8 am - 4 pm. No items may be removed during auction. NO EXCEPTIONS.

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Exit airport and follow signs to 401 East, Take the Don Valley Parkway exit South, Take the Eglinton Avenue E exit, Turn left onto Eglinton Ave E, Turn right onto Bermondsey Rd, Turn right onto O'Connor Dr, Turn right onto Curity Ave, Destination will be on the left.

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